

# The Iron Age

## A Review of the Hardware, Iron and Metal Trades.

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### Combined Punch and Shear.

We present in the accompanying engraving a powerful combined punch and shear, recently turned out by the well-known German firm, Messrs. Breuer, Schumacher & Co., of Kalk, near Cologne, and which was specially constructed to meet the requirements of ship-building yards, boiler shops and other establishments engaged in work of a similar nature. It consists of two heavy bed-plates rigidly connected by eight large bolts and hoops of iron, and each extremity is strengthened by ribs, as shown in the cut. A shear and punch are arranged at opposite sides, and, in addition, the space between the bed-plates contains a second shear, arranged for cutting angle iron. Power is obtained from a small independent engine fixed laterally on the frame of the punch and having a cylinder  $10\frac{1}{2} \times 16$  inches. The driving-shaft is supported by three bronze bearings. Power is transmitted to the punch and shears by an arrangement of gear-wheels, one of which drives a longitudinal shaft carrying three eccentrics, which operate the shear and punch at opposite sides of the apparatus, and also the central shear already mentioned. Both shears and punch move in large, carefully-adjusted slides, and each is furnished with suitable disengagement gear readily operated by the attendant. As shown in our engraving, a wrought-iron column rises from each side of the foundation, and by means of suitably-placed transverse-rods, two cranes have been arranged which greatly facilitate the handling of the material to be operated upon. The jaws of the shear measure 28 inches in depth, and sheets having a thickness of somewhat over  $1\frac{1}{4}$  inches may be readily cut. The punch is applicable to sheets of the same thickness, the holes punched are about  $1\frac{1}{2}$  inches in diameter, and the depth of throat amounts to some 26 inches. The central shear is arranged so as to cut angle iron with sides not exceeding 6 inches. The machine weighs about 17 tons, and seems to meet with great favor in a number of German establishments.

### Decay of British Colonial Industries.

Speaking of the social and economic condition of many of Great Britain's West Indian Colonies, which cannot be regarded as by any means satisfactory, the *British Trade Journal* remarks:

It is not a little singular that this should be the case. The soil is highly fertile, its varied power of production is very great, and it is a cheap and easy thing to bring into the market whatever the Colonists may wish to sell. For all that, the exports of the West India Islands, excepting the Bermudas, which in 1831 were \$9,932,500, had fallen in 1880 to \$8,994,000. Making allowance for the difference in the value of money at these two dates, it will be seen that there has been a decline of about 10 per cent. since the abolition of slavery. In addition to this, the ownership of the soil has passed into fresh hands. Many of the descendants of the people who formed the land-owning class a hundred years ago have left the Colonies never to return. The freed Africans and their descendants, who form the bulk of the population, are in a state of extreme poverty. Immoral habits have reduced their physique and their capacity for work. The rate of increase among the natives is kept down by a very large proportion of deaths among infants and by other causes. Instead of being able to obtain cheap and abundant labor, the importation of East Indian coolies is constantly increased to prevent a collapse of industrial occupations. A garden of the earth, which ought to be a source of great wealth to those engaged in developing its resources, seems to be going from bad to worse, and, as the capacity of the natives for labor is constantly diminishing, and the supply of coolies cannot very well be kept up to a mark sufficient to counterbalance this deterioration, an industrial crisis will in all probability occur sooner or later.

One of the causes of these difficulties is the operation of the Encumbered Estates Court. For nearly 30 years it has been occupied in transferring the ownership of land to non-resident proprietors, whose principal object in life is to get as much as they can out of the soil in the smallest space of time. If the interests of capital and labor were in tolerable harmony, this process would in a measure benefit both the laborers and the land, but they are not. The planters who were the proprietors of the soil at the time of the emancipation found it impossible to treat people who had been slaves on a footing of civil equality with themselves. In the Southern States of America, after the rebellion of 1861-65, the planters made the best of a sufficiently disagreeable situation. In the West Indies they pursued the opposite course, and treated the natives—an inappropriate word under the circumstances, but a convenient one for our purpose—with coldness and dislike. The money they received for their slaves was not spent on their land. The Africans, who were always anxious to have a hut and a piece of ground of their own, were prevented from achieving this humble ambition. Capital, combined with cheap free labor, might have done much for the Colonies, but the planters did not make use of their opportunities. The result has been that every succeeding year throws estates which planters cannot, or will not,

properly work, more and more into the hands of non-resident proprietors. The rate of wages is so low that, except in two or three of the islands, the natives can barely keep themselves alive, for the greater portion of the public revenue is raised by taxes on the rice, fish and other articles of food upon which they subsist. This means, of course, that the chief incidence of taxation has been placed on the shoulders, not of the landed proprietors, but of the negro population, who are the least able to bear it, and who some day will probably resent it violently.

The public revenue of the West Indies in 1831 was £541,500. In 1880 it had increased 226 per cent. to £1,765,400, much of it being raised in the way we have described, for in the meantime the export trade had,

been given to the "consignee's heir" by the Encumbered Estates Court has never been applied in this island. The court might well be abolished altogether. The high import duties on food ought to be materially diminished, and then it might be possible in a very short time to abolish the artificial check to the increase of wages caused by the introduction of coolie labor under a Government guarantee. The immediate result of such changes would no doubt be disturbing, but the ultimate benefit to the islands would probably be very great.

### The Polyphemus.

Many of our readers will probably remember that considerable difficulty was experi-

no guns, and hence, with impracticable torpedo apparatus, she would be dependent in action upon her ram alone.

The mechanism for ejecting the Whitehead does not greatly differ from that adopted in several other British vessels, and its defective action may be therefore referred to the increased speed of the ram, 17 knots, and the increased immersion of the tubes. One of the tubes is placed in the ram itself, which is made hollow for the purpose, and two are fitted to act on the broadside. The first failed, from insufficient initial impulse to force the projectile into the water and away from the ship, while it was found impossible to project torpedoes from the broadside ports, except at very low speeds, in consequence of the tremendous pressure

the principle that a number of heads are better than one, appointed a special committee for the purpose of considering questions relating to the projection of Whitehead torpedoes from submerged tubes.

After repeated consultations, it was determined to supersede the shield-bar by an iron shield of sufficient vertical depth to protect the torpedo from the water pressure until it had got clear of the ship, and of sufficient strength to secure rigidity under strain. The shield was grooved on the inside to allow the T-piece to slide along in the same way as before. By this means the projectile was effectively protected until it had left the guides and its own engines had acquired enough force to carry it on its way. The port tube and its adjuncts were in the normal condition, but on the starboard side the launching gear was strutted to the side and fitted with pressure gauges made of copper and lead, for the purpose of measuring the lateral and vertical force of the vibrations set up by the way of the ship. The Polyphemus went out to Spithead lately for the first series of experiments, and a preliminary trial was made in still water to test the apparatus. She was afterward got under way, and when a speed of 14 and 16 knots had been attained, several runs were made from the broadside with excellent results. The projectiles left the ship very freely without sustaining the slightest injury, and with such good aim that they were sent under a boat, stationed about 400 yards off, at each discharge, while the vessel was passing through the water at a high rate of speed. On subsequent days spurs of speed equal to 17 and  $17\frac{1}{2}$  knots (the full estimated speed), were realized, when runs equally satisfactory were obtained. The results obtained show that the initial difficulty has been successfully overcome, and that the existing gear may be modified at comparatively small cost so as to be made thoroughly efficient. Preparations are being made to perfect the firing of the bow tube, after which the ship will receive a set of new boilers.

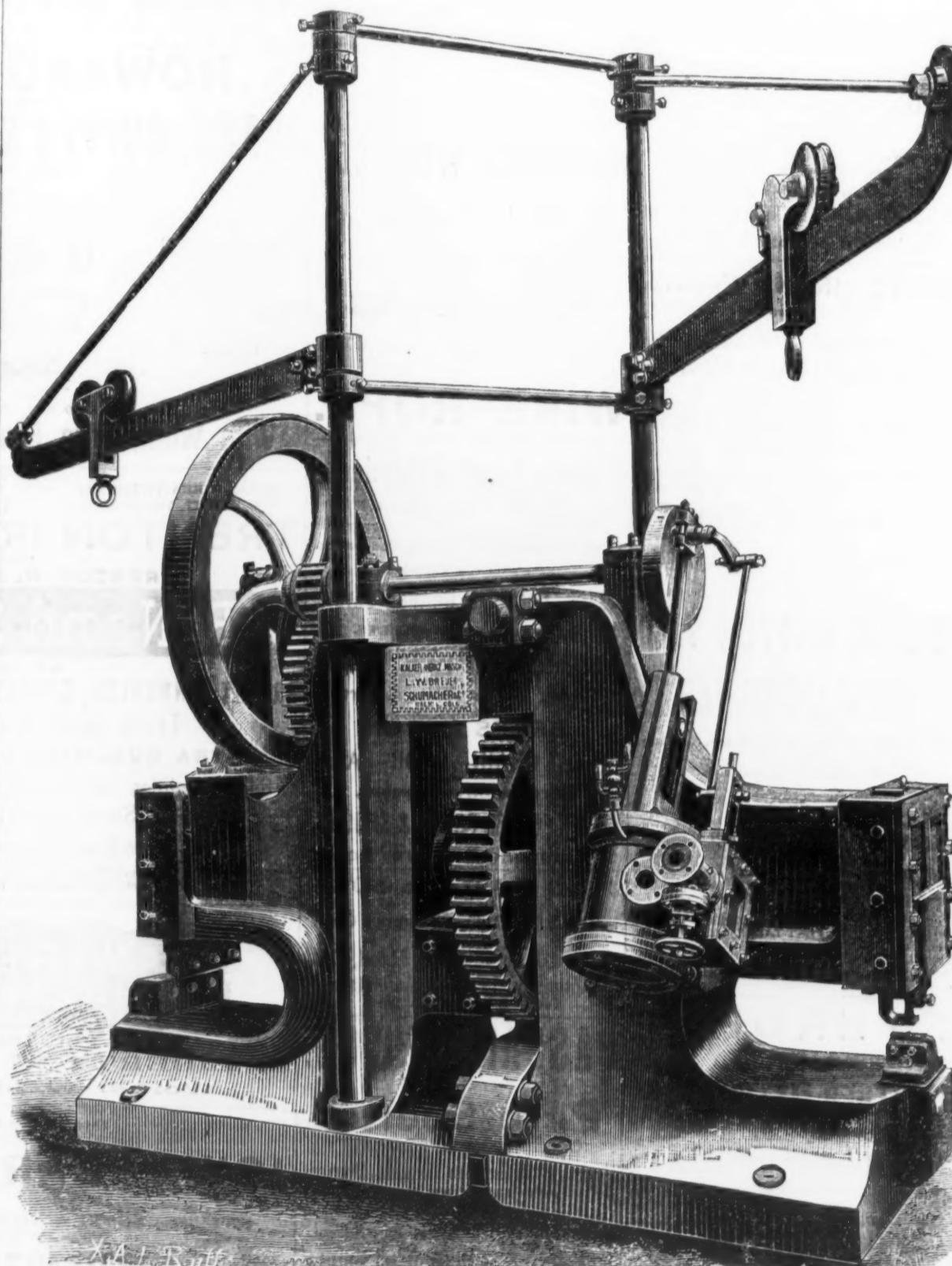
### A Nail Mill Projected at Milwaukee.

The North Chicago Rolling Mill Company have decided to erect a nail mill in connection with their works at Bay View, a suburb of Milwaukee. We take the following particulars concerning the project from the *Milwaukee Sentinel* for September 15:

Bay View is again the recipient of great happiness, in which the whole of its people participate, and in which all the business men of Milwaukee are interested. The much-hoped-for nail mill is at last assured, and in the near future the many idle hands in the village will again be busily employed. Messrs. O. W. Potter, president; John C. Parkes, general manager, and Henry Criete, chief engineer, of Chicago, and Capt. S. Clement, treasurer; Francis Hinton, assistant treasurer, and Director S. P. Burt, of Milwaukee, with Supt. Wm. B. Parkes, all of the North Chicago Rolling Mill Company, went over the whole of the grounds yesterday afternoon, and the matter has now been definitely arranged. The new factory, which will contain the nail works, will be erected on the vacant lots on the east side of Superior street, between the company's barn and Russell avenue. The building will be a frame structure, 220 feet long and 100 feet wide, with stone foundation, and will contain 100 nail machines. These machines will be run by a new 250-horse-power engine, and will turn out a daily average of 800 kegs of nails. Three of the furnaces in the old rail mill will be arranged for heating the iron, which will be rolled into nail-plate in that mill and conveyed to the new factory by cars on a track to be laid out under the puddle-mill coal restle. The transferring of the plate from the old rail mill to the nail mill will be an item of expense that would not have been necessary had the mill been built between the rail mill and top and bottom mill, but the risk of its destruction by fire in case of a conflagration in either of those mills was more than an offset to the advantage that might have been gained. The buildings and machinery necessary to the starting of the new work will cost in the neighborhood of \$100,000.

The materials for the buildings have already been ordered, and the work of erecting them will be begun at once. It is expected that the first nails will be manufactured in the new mill by the 1st day of January 1884, and the work of putting up the buildings and constructing the machinery will be rushed, with that end in view. Nearly 600 men will be given employment in the various branches of the new works, many of whom will necessarily have to be skilled in the work of making nails, and will come from other manufacturing centers. The other works of the company will also, of necessity, be more steadily employed, to meet the requirements of the new mill. In the puddle mill, where now only six furnaces are running, and they idle much of the time, the full capacity of the mill will be required to keep up a sufficient supply of puddled bars for the use of the nail mill, and the blast furnace will thereby be affected by the greater consumption of pig iron by the puddle mill.

A new Turkish tariff, to be applied to all nations having commercial treaties with Turkey, instead of a special tariff for each country, is now being prepared. Its rates will vary in amounts equivalent to an ad valorem charge of from 5 to 20 per cent.



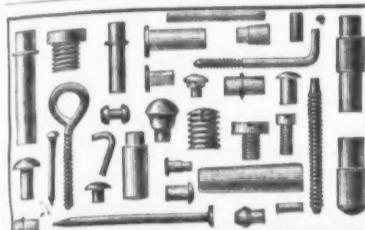
COMBINED PUNCH AND SHEAR, BUILT BY MESSRS. BREUER, SCHUMACHER & CO., OF KALK, GERMANY.

as we have seen, declined. In Jamaica 30 per cent. of the revenue was raised on food imports. In the Leeward Islands the percentage was from 20 to 30 per cent., and these facts mean that the increased cost to the consumer is at least double the amount paid by the actual importer. Thus it comes to pass that the laborer cannot live decently on the average wages he is expected to be satisfied with, not altogether because the money will not in itself suffice, but because the direct taxes on food, and the indirect high prices resulting, consume half his wages. Being underfed, he cannot work well. It does not appear to be proved that under normal conditions the negro is incompetent. In Barbadoes, ever since the Emancipation, the relation between the land owners and their laborers has been satisfactory enough. Wages are low, but food is cheap, because taxation is not excessive. The planters are fairly prosperous, and the laboring population is tolerably comfortable. The unhappy

which the torpedo encountered from the water the moment it left the cover of the ship and the excessive vibration of the launching gear. The latter consists of a guide-bar, 25 feet long, upon which the torpedo runs, and a shield-bar to which it is attached by a T-piece, both of which are projected by means of compressed air from the ship's side at the same moment as the torpedo itself. When the speed of the ship attained about 10 knots, the projectile was often so tightly nipped by the pressure that it resolutely refused to move, and it was found impossible to move it without injury to the torpedo or danger to the ship. At other times it ran along the ways until, its head becoming free, the leverage exerted upon the tail before it could leave the guides was so great as to disable the propeller and wrench the T-piece from the shield. Repeated attempts were undertaken with a view to surmounting the difficulty, but without success, and at length the Admiralty, on



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### The Divining-Rod.\*

BY ROSSITER W. RAYMOND.

(Continued from page 30, September 20.)

This review of the literature of the subject has brought us to the end of an important period, namely, that in which the physical effects of the rod were exclusively discussed, its earlier uses for general divination having gone out of fashion and recollection. Indeed, any attempt to maintain these would have incurred the censure of the church, which would have settled at once the vexed question of agency by denouncing this unauthorized intrusion upon its spiritual prerogative as diabolic. This is indeed what speedily happened, as we shall see. The lost doctrine of moral power reappeared, not among the learned, but out of the obscure mass of the people. In the Province of Dauphiné, in the south of France, the practice of the divining-rod, introduced perhaps by the Beaujolais, had become, 50 years after their death, an art followed by many experts, who were called *Hommes à Baguette*. They were employed to find springs of water, hidden treasure, mines, &c., and also to detect criminals, and even to settle disputes as to boundaries when the landmarks were gone. Two farmers, for instance, having a dispute as to the boundary between their farms, instead of going to a lawyer or judge, would send for a diviner. He, walking over the disputed ground, would indicate by the dipping of his rod the spot where the old landmark formerly stood, and this decision was accepted without appeal. Considering the expense of litigation in all times, and the peculiar character of the justice which at that time was sold so dear and worth so little, we may fairly say that, whatever be the merits of the divining-rod, the peasants of Dauphiné acted wisely in employing it.

In 1692 a mysterious murder was committed at Lyons. A wine merchant and his wife were found dead, lying in their cellar near the bloody ax with which they had been slain. A neighbor urged the authorities (who seem to have had no clew to the murderers) to employ a rich peasant of Dauphiné, already famous as an expert with the divining-rod. This man, Jacques Aymar by name, was sent for—or, rather, it was not necessary to send for him, since he proved to be already on hand in the city by the time it was decided to engage his services. This fact is significant, as giving the key to what turned out to be an extraordinary piece of clever detective work. A careful analysis of the numerous official and other records of this case shows it to be quite possible that the diviner had obtained important clues before he was publicly set to work. He first demanded to be taken to the scene of the crime that he might get his "impression." This consisted in a sort of shuddering, accompanied with signs of agitation, pain and exhaustion, and manifesting itself besides in the dipping of his rod. This took place at the spot where the bodies had lain, the spot where the ax was found, and also in the shop above, at various points which he declared to have been occupied or touched by the criminals. Having thus obtained a thorough impression, after the fashion of a bloodhound getting scent, he started, though it was night, and followed with his rod the alleged course of the fugitives, passing without hesitation through many unlikely places, as far as one of the gates of the city. Next morning he resumed the trail and tracked it to the house of a gardener, where he declared that the criminals, either two or three in number, had stopped. The gardener and his wife denied all knowledge of them, and Aymar, consulting his rod, declared that neither had touched the murderer. But the rod dipped violently over two young children of the house, who thereupon confessed that three men had stopped there the day before and had drunk wine at table, which, by the way, had also been indicated by the rod. The children said they had kept this a secret because they feared being punished for leaving the door unlocked while their parents were away. After some further delays and preliminary tests, the magistrates determined to let Aymar pursue the murderers. He declared that they had taken a boat down the Rhone, and he followed them with an escort in the same manner, landing from time to time at different points where he said they had stopped. His pursuit was continued for a number of days with various interruptions, the assigned causes of which seem to have been sometimes but pretenses, and permit the suspicion that the intervals were employed by him in getting information in other ways. However this may be, he finally brought up at the prison of Beaujouer, and after applying his rod in succession to the inmates, pointed out as one of the Lyons murderers a hunchback, recently arrested for larceny. This man, being taken back to Lyons, was recognized at several points on the road as having passed just after the murder, and, finally, frightened by the accumulated evidence against him, made a full confession, and was subsequently broken alive. The other two murderers Aymar professed to follow to the sea, and at sea along the coast, and until, as he alleged, they escaped from the kingdom.

So long as there was no doubt of Aymar's sincerity, this discovery of the criminal by the aid of the divining-rod seemed indeed marvelous. But it is not more wonderful than many detective operations in which the rod has played no part, and it is easy to trace the possible or probable methods which he employed. If, for instance, during the period just preceding his engagement by the magistrates, he had, in coming to town from his residence, 14 leagues distant, or in hanging about the town, where everybody was talking of the crime, picked up in any way the circumstances of the three fugitives entering the house where the children were, it is almost inevitable that he would have obtained also some general description of their appearance, and I need scarcely remark that the subsequent tracking of a hunchback would be no difficult matter. It should be added here that the judges who sentenced the hunchback explicitly declared that they attached no weight to the indications of the rod as direct evidence of his guilt, but condemned him wholly upon his

\* Read at the Boston meeting of the American Institute of Mining Engineers, February, 1883.

own confession, confirmed by abundant circumstantial evidence.

But this achievement of the rod, attested as it was by the public confession and execution of the criminal, made a great sensation in France, and Aymar was called to Paris, where both the court and savans interested themselves greatly in his mysterious powers. Many marvelous feats are reported of him there: but the shrewd and rigorous experiments of the Prince de Condé exposed the emptiness of his pretensions. It was Aymar's claim that his rod was sensitive to the particular object which he was at the time seeking. When he sought a given murderer the track of some other murderer would not divert it. When he was pursuing a criminal he could not be led astray by subterranean water or treasure. If he felt these things in passing, his feeling was nevertheless distinguishable from that connected with his intention, &c. He could, at will, seek any given object, and when doing so could not be deceived. Unfortunately for this claim, the tests of the Prince deceived him very often. For instance, a purse of money was shown him, and after he had got it, his "impression" of it, it was taken out to be buried in the garden, but, instead of burying it, the person who had it kept it in his pocket. Aymar proceeded to the garden, and, undisturbed by the immediate neighborhood of the money in the pocket of a bystander, located a spot where he said it was buried. In another case he detected the gold of the gilding of a chair which was covered so as to permit a glimpse of its ornaments, but he sat on a similar chair, and walked through saloon containing many of them, all completely covered, without discovering any gold. In another case a window was designedly broken in a palace. Aymar was sent for to trace the thief, who, he was informed, had recently stolen some money from the palace. His rod promptly indicated the broken window as the road by which the thief had entered, and he proceeded to trace also the route of flight, although no such theft had ever occurred. But so long as these and similar failures were not made generally public, Aymar continued to enjoy much celebrity, and no doubt it was enough to turn the head of a peasant to be the object of such attention. Growing more audacious, he undertook to reveal character, and on one occasion, having received a fee from a gentleman of the court, with the request that he would discover whether the gentleman's sweetheart was true to him, he sent for the lady's servant, and demanded of him another fee as a condition of certifying her virtue. Scandals of this kind became so bad that the Prince de Condé publicly exposed Aymar, and he returned to his home. On the way, however, in passing through a village he took occasion to designate five or six of the most respectable houses as the abodes of wicked women, which made a great uproar. I wish I could say that nothing more was afterward heard of him; but, unfortunately, it appears that as late as 1703 this man was employed during the civil war to point out with his divining-rod Protestants for massacre, under the plea of punishment for crimes they had committed.

We find connected with the exploits of Jacques Aymar a new theoretical explanation of the divining-rod. Many persons of more or less scientific training, not doubting the honesty of the man and the genuineness of the sensations which he manifested, cross-questioned him on the subject, and thus accumulated a mass of supposed data for the formulation of the natural law underlying these phenomena. It was at this time that the Cartesian philosophy was dominant in France, and the "subtile matter," "corpuscles," "animal spirits" and "vortices" of Descartes furnished convenient hypotheses to explain almost anything. The two doctors of Lyons first supplied such hypotheses to the case of Aymar, but the subject was treated at still greater length by the Abbé de Vallemont, in his treatise on the divining-rod entitled "Physique Occulte," and published in 1693. In this work he declares that by insensible transpiration particles escape continually from our bodies; that such particles pursue a vertical direction, and strike the divining-rod, which is thus caused to move up and down, assuming a line parallel to the path of the corpuscles. The holder of the rod receives corpuscular effluvia from other human bodies and various substances, and communicates them through his pores to the rod, thus producing also a movement of revolution. The difference of the skin in different people results in various degrees of susceptibility to particular impressions, but Aymar was, according to the abbe, possessed of an epidermis which could receive all kinds of impressions without confounding them. The abbe says that there is a difference of form among the corpuscular effluvia of springs, minerals, bodies of thieves, those of assassins, those of naughty women, those of landmarks, &c.; in other words, he recognizes the existence of aqueous matter, lanaceous matter, murderous matter, &c., and the last-named variety was the only one which produced upon Aymar very painful impressions. This was due, according to his scientific expounder, to the vehemence of remorse which pervades the corpuscles of an assassin. The fact asserted by Aymar that he had detected and followed the trail of a murderer 25 years after the murder, and the fact that in almost every instance he necessarily began his researches a day or two after the crime—to say nothing of the cases in which he determined the locality of the landmarks which had been missing for an immemorial period—forced the abbe to a wild hypothesis of the extraordinary levity of the corpuscles, by virtue of which they remained a long time suspended in the air in spite of rain, wind, and even other corpuscles of later origin.

Father Lebrun, in a pamphlet on "The Illusions of Philosophers Concerning the Divining-Rod," printed in Paris in 1693, seriously refuted the system of Vallemont. This pamphlet was republished in the third volume of Lebrun's "Critical History of Superstitions Practices" (Paris, 1702).

But Father Lebrun and a large proportion of those who took part in the discussion rejected the scientific theory altogether, and attributed the facts to Satan. It was asserted that not only might wicked people obtain the divining power by a league with the devil,

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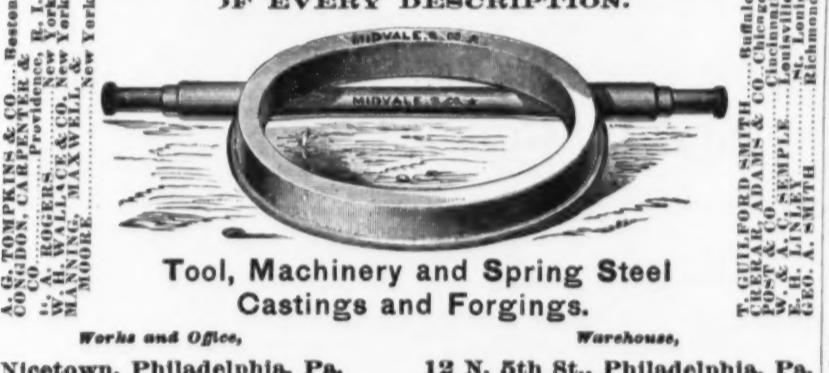
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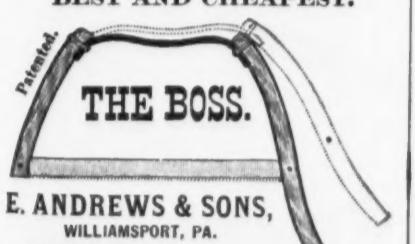


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effect of the planets under which they were born, and defines this effect to consist in opening the pores of some more than others, and filling some more than others with "active particles," which, being crowded out through the aforesaid open pores by the intrusion of exterior particles (from springs, metals, murderers, stolen goods, boundary lines, &c.), powerfully affect the rod. Whoever has from his favorable stars both particles and pores galore, can discover with the rod anything he reasonably seeks. But he who has "only plentitude of particles with closed pores," will be sensitive to certain things only, to wit, such as move him most strongly, because the particles emanating from them violently eject his interior particles in spite of his less abundant perforated epidermis.

The condemnation expressed by so many ecclesiastical authorities and by the Inquisition (October 26, 1701) undoubtedly checked the use of the divining-rod for moral purposes. At least we hear little of such applications in the eighteenth century. But believers in the rod were still numerous, and practitioners abounded, particularly in Dauphiné. The discoveries of Galvani put into the hands of the crude science of the day the materials for a new hypothesis, which was applied to the so-called hydroscopes or water-diviners. One of the most celebrated of these, Bartholemé Bleton, was born in Dauphiné in 1750, and in 1780 was called to Lorraine by Dr. Thouvenel, who wished to study a good specimen of this art. The Doctor, like his predecessors a hundred years before, tried credulous experiments and asked questions in abundance, and obtained a mass of supposed facts, out of which he immediately made a book, published in 1781, and called "*Mémoire Physique et Medicinal, Montrant des Raports Evidents entre les Phénomènes de la Baguette Divinatoire du Magnetisme et de l'Électricité.*" It would be useless to give the voluminous details of his investigation. The following points are, however, especially noteworthy: In the first place, Bleton apparently did not profess to discover immaterial qualities or facts, but chiefly confined himself to the detection of running water. In the second place, he frankly avowed that the rod possessed no power in itself by virtue of its form or material, and that it was merely an index, outwardly exhibiting to the spectators his inward feeling. This feeling the Doctor declared to be a tremor, attacking first the diaphragm and communicating itself through the body and hands to the rod. In the third place this tremor was found by Dr. Thouvenel to be weakened, though not destroyed, when Bleton was on a tree or ladder or another person's shoulder, instead of the ground, or when he touched electrified substances; but the tremor and also the movement of the rod were completely stopped when Bleton was insulated from the ground. Upon facts of this kind he based his electrical theory. I remark, by the way, that the observations and the theory of Mr. Latimer, in his recent work on the divining-rod, already mentioned, recall in a striking manner the performances of Bleton and the theory of Thouvenel. Mr. Latimer claims to have made the new discovery that the effect of the divining-rod is destroyed by insulating the practitioner, as, for instance, by placing him upon a platform supported by glass bottles. If he had known how thoroughly this claim had been examined and refuted almost exactly 100 years ago he would have had less faith in its novelty and value.

Thouvenel's book made no little sensation, and in 1782 Bleton was called to Paris, where a remarkable series of experimental tests were applied to him. A newspaper report of the day declares that in the presence of many thousands of spectators he followed a subterranean aqueduct in the garden of the Luxembourg for 15,000 yards without a mistake. The chief engineer of the water-works is reported to have said that the trace was so accurate that, if the maps of his office had been lost, Bleton's footsteps would have constituted a complete survey to replace them. It is just possible that the *Journal de Paris* was tempted to make a sensation of this case, and it is also quite possible that a keen observer might notice indications, other than those of his own diaphragm, by which he could follow the line of buried pipes. A large number of experiments, more calmly reported, certainly do not sustain the enthusiasm of this account. It was found, for instance, that Bleton often passed over running water, when blindfold, without noticing it; and that when taken several times over the same course he would not point out accurately each time the spots which he had previously marked. For example, of 16 points once indicated, he recognized with the rod on the second round but eight and missed the other eight. A single point to which he was repeatedly brought blindfold, he indicated three times and missed three times. Of seven channels of running water which he was made to cross repeatedly, he indicated one once in four times, another once in four times, and another once in three times, while still another, which he crossed in two spots, affected his diaphragm at one crossing, and not at all at the other. The insulation experiment was repeated by a physician at Paris. At a point where Bleton's rod was powerfully affected by alleged subterranean water, he was mounted upon a stool with glass legs, and immediately the rod ceased to be affected. When the stool was removed, however, and he stood upon the ground, the rod resumed its sensitiveness. But Dr. Charles, who conducted this experiment, took occasion, while Bleton stood upon the stool, to bring the top, without his knowledge, into electrical communication with the earth by means of a good conductor, thus destroying the insulation completely, though the hydroscopist supposed it still to exist. Under these circumstances the rod remained inactive, and the destruction of insulation did not produce the slightest result. This was declared at the time to be a proof of Bleton's charlatany; but, as we shall see hereafter, it is equally consistent with the hypothesis of unconscious mental and muscular action.

As a final test of Bleton's capacity as a hydroscopist, he was taken blindfold into the new church of Saint Genevieve, where there was known to be no water for 100 feet below the floor, the vaults, foundations,

&c., actually extending all that distance below. Here he professed to discover at numerous points large and small streams of water. Thouvenel subsequently asserted that his *protégé* had been affected by currents of damp air circulating in the cellar, but this explanation was universally considered as a desperate attempt to maintain a theory already brought into discredit by experimental tests. Bleton, however, though he ceased to be seriously respected by impartial scientists, continued to receive much attention and to do a thriving business, both in Paris and, subsequently, in the Provinces. Here, however, he no longer worked blindfold or professed to see with his diaphragm. He proceeded, like the ordinary water-diviners, with open eyes, studying all the natural indications, and coming to his decisions with abundant leisure, and under these circumstances it is beyond doubt that he rendered many valuable services to landed proprietors, by successfully locating wells. In many cases, however, he failed entirely, and it is reported that even in those in which he succeeded, he was seldom right as to the depth at which water would be found or the quantity which would be obtained. It should be mentioned that in Dauphiné, where Bleton discovered a large number of springs, he was regarded with an esteem never given to Aymar and some other famous hydroscopists. In other words, the people who knew most about the art of discovering water pronounced Bleton to be a real expert, while they believed Aymar and Parangue (of whom a word presently) to be more or less charlatans. A review of all the facts leaves little doubt that in Bleton's case there was an unusually large proportion of the skill of the prospector, combined with rather less than usual of the mysterious claims of the wizard.

Concerning Jean Jacques Parangue, mentioned above, it will be sufficient to say that he was born in 1760, near Marseilles, was said to have been peculiarly sensitive as a child to the presence of subterranean waters, and became famous as a hydroscopist; but he used no rod at all, and the scientific theory advanced by his friends was one of clairvoyance. His eyes were described as very peculiar, and it was asserted that he saw water through rocks, earth or masonry, but, strangely enough, not through wood, crystal or glass. Like Bleton, he often deceived himself as to the volume and depths of the springs he discovered.

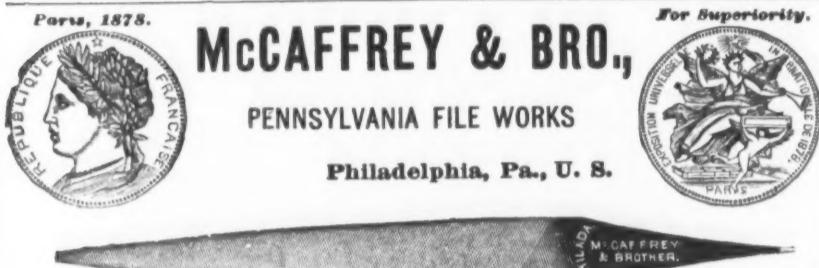
Dr. Thouvenel never saw Parangue, but defended him against the incredulity of the physicists, and undertook to show that the phenomena of clairvoyance even was merely a case under his electrical theory. According to his explanation, the delicate nerves of the eyes were affected by the electrical currents traversing the body, and therefore the clairvoyant really experienced the sensation of vision by an internal, not an external, excitation. Those who have read the admirable treatise of the late Dr. Clarke upon pseudopia will notice with interest that in this case Dr. Thouvenel, explaining imaginary facts by an untenable hypothesis, nevertheless came very near a true physical theory of visions.

The worthy Doctor emigrated at the time of the French Revolution, and carried with him to Italy another Dauphine hydroscope named Pennet, whom he exhibited from city to city in support of his electrical theory. Pennet professed to find with his rod not only water, but buried metals and coal. I will not go at any length into the experiments. Some of them were striking and successful, and impressed even such savans as Spallanzani, more or less predisposed to expect discoveries in the new domain of animal magnetism. In many other cases, however, the experiments failed. For instance, in a trial of three days, at Padua, before a commission of savans, Pennet promenaded for two hours on the first day in a garden in which had been buried, at different points, four metallic masses and 1000 pounds of coal. He could not find the metals at all, and only after much difficulty indicated the coal. On the second day his ill success was equally marked. Finally, on the third day, of three metallic deposits he failed to find the first, came pretty near the second without exactly hitting it, and found the third. The area covered by the search was only 840 square feet. Upon this test, Spallanzani revoked his favorable opinion. But at Florence, as reported by M. Bilot ("Mélanges Scientifiques et Littéraires," 1857, t. ii., p. 80), though I do not know on what authority, Pennet was so completely disgraced as to render worthless all evidence furnished by his career. A walled inclosure was prepared for experiment. It contained 99 small divisions, in five of which metals had been hidden. Dr. Thouvenel, having discovered that wet weather hindered success, the experiment was delayed until after eight dry, fine days, and it was then fixed for the following day. During the night which intervened, Pennet climbed by means of a ladder into the inclosure. A suspicious person who was watching the ground removed the ladder, and whatever the divining-rod could show, it was unable to show the prisoner the way out. This adventure, being made public, destroyed the credit of Pennet at Florence. Dr. Thouvenel could not deny the fatal fact, but, with true loyalty of science, declared that Pennet's moral defects had nothing to do with his physical faculty. It is only fair to add that no such passage as this is cited from Dr. Thouvenel's works.

(To be continued.)

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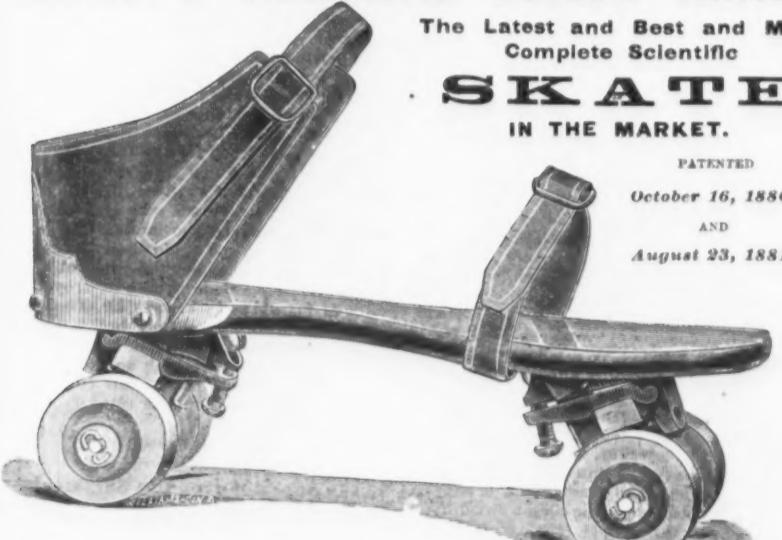
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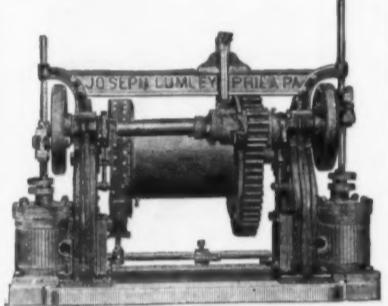
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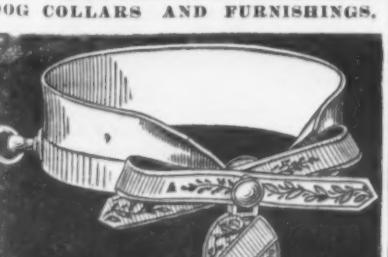
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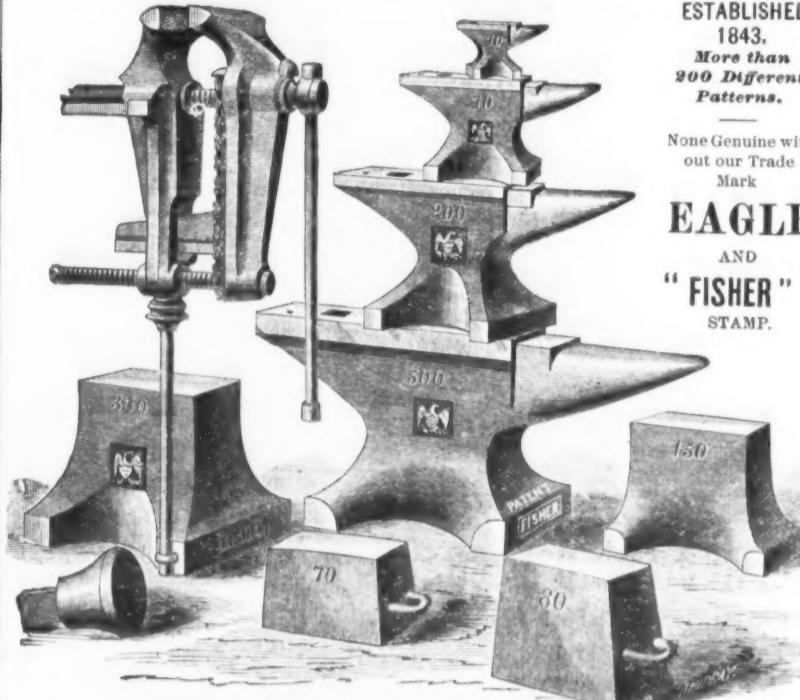
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and means to raise it, but not the market.

#### International Patent Experiences.

Very few people, says the *Railway Review*, even those who are apparently well versed in patent practice, are aware of the many serious troubles and disastrous consequences arising from the making of a home patent dependent upon the life of a prior foreign application, or of the doubtful chances of foreign patents when dependent upon their issue in this country. Inasmuch as master mechanics and the officers of the mechanical sections of railroads are among those most likely to make valuable inventions which are of international use, and which should be secured thorough and valid international protection, we outline the present status of such protection, which we think will be of interest to our readers. In the United States a patent is granted for the full term of 17 years, but, with the invention patented abroad, this term will expire by limitation with the expiration of the corresponding foreign patent, and not only does it go to this extreme, but it expires with that of the shortest limitation. There is no country in which a patent, if at all valuable, can be disposed of to better advantage than in our own, but the patent must be protected, if foreign applications are made, from being short-lived in consequence of neglect or ignorance on the part of the inventor or attorney making the several international applications.

If we cite the countries and their respective patent privileges, this trouble will be made clear to the reader. As already mentioned, the United States patent expires at the end of 17 years. Section 487 of the patent laws, says: "No person shall be debarred from receiving a patent for his invention or discovery, nor shall any patent be declared invalid by reason of its having been first patented or caused to be patented in a foreign country, unless the same has been introduced into public use in the United States for more than two years prior to the application. But every patent granted for an invention which has been previously patented in a foreign country shall be so limited as to expire at the same time with the foreign patent, or, if there be more than one, at the same time with the one having the shortest term, and in no case shall it be in force more than 17 years."

The inventor must also be satisfied that the subject patented has not been patented or described in any printed publication, in this or any foreign country, before his invention or discovery took place. In England the greatest life of a patent, except it be prolonged by a special decree of the Judicial Committee of the Privy Council, is 14 years. This prolongation is occasionally granted where patents are shown to be of extra great utility and it is decided that the inventor has not been sufficiently compensated. This gives the inventor generally a new ownership for a new half term of seven years, though in extreme cases the time is occasionally extended to an additional 14 years. The rule also prevails in England, and similarly in this country, that if the invention be clearly described in any printed book or specification in any public library within the United Kingdom before the date of application, the patent is void after proof. Also an English patent expires with any foreign patent of prior date for the same invention.

As a result of the English publication rule, it will be apparent to any inventor or applicant for an English patent that the arrival of the Official Gazette of the United States Patent Office containing the allowance, number and claims to a patent in England at once kills all chances for obtaining said patent in the United Kingdom (or England, Scotland, Ireland and all the adjacent islands), and at once permits the use of such invention without let or hindrance. The publication rule holds good throughout Europe except Turkey and Greece. In these two countries there is no rule at all concerning this particular feature. In France, printed publication of patent in any country, or its public use in France prior to the application, makes void any patent after proof. In Belgium the rule is still more stringent, the prior patenting or publishing in any country making a patent void on proof. Germany limits the application to a precedence of not having been worked in Germany or published in any printed book or paper before date of application for patent. The Austrian rule is about the same as that of France. In Italy, prior publication or working invalidates a patent.

In Spain, covering Cuba, Porto Rico and the Philippine Islands, a prior publication or foreign patent of less than two years' date antecedent limits the length of a patent to 10 years' duration. In Russia, prior publication or working invalidates a patent. In Portugal, if the invention be worked or published in that country, before application, the patent is void. Thus it is seen that the mere application or use of an invention in any one country, whether it be important or not, either limits the life of a patent or debars the inventor from such advantage and privilege in another.

Now, to examine into the chances of a patent, it may be assumed that an inventor is about to make application for patents in this country, where the term is limited (neither shorter nor longer) to 17 years; in England, where the term is 14 years; in Germany, with 15 years, and in Belgium, with 20 years. The first duty of the applicant is to file his application for a patent in this country. Here it undergoes official investigation to determine its scope and keep it within reach of the present state of the art. The length of time between date of application and date of allowance cannot be determined, since certain lines of invention are more crowded and uncertain than others. With the application granted, however, the holder of the grant is entitled to a delay of six months from the date of allowance to the date of issue of the patent, of course risking the possibility of being anticipated in any foreign country. In the meantime he

prepares the necessary applications for the other countries, ships them and has them ready for use in all the countries mentioned. On the day and date of the issue of the United States patent, these applications should be filed at the patent offices of the several countries named, except Germany; this he may have done days ahead, so as reliably anticipate any possible chance of prior publication and to save as much as possible of the time allowed for the patent to run in each of the several countries. By this means, under ordinary experiences, all the applications will bear even date, and will not be anticipated by a patent in any foreign country. In only two countries, France and Belgium, it is necessary to be more particular than to strike an even date. In these countries the applications bear a stamped record of the exact moment of the filing of the same, and this record must anticipate the time of publication of the patent in the United States.

If, however, some mistake be made in the filing of the application, it is easily seen that trouble and loss will result. Thus, if the application for patent in France be deposited too late (and not even a day is necessary), the publication and issuing of the United States patent prior to said application make its allowance void on proof. Or, again, to reverse the order, if the patent in France anticipates the publication and issue of the patent in the United States, then is the life of the American patent shortened to the 15-year standard of French practice. So, also, if either the French, English, German or Belgian applications be filed, and a patent is issued holding an earlier date than the United States patent, then, if the regulation fees or taxes are not paid in either of these countries, the patent becomes void in the United States, as also is the case in France and England if a patent becomes void in Germany or Belgium. In Germany and Belgium this rule does not hold, those patents not being dependent upon the life of patents in any other country.

To come nearer home, in Canada the life of a patent depends upon the amount of money paid at the time of application, the limits being 5, 10 and 15 years. The fees for additional periods of time may be paid up to the whole legal life of the patent, but if the original application be made only for the 5 or 10 years, whether the patent be extended by paying the fees or not, the United States patent expires with the original limit of the Canadian application or other foreign patent whose rules have a similar condition of advance payments. So it has been held by the United States courts that, although the foreign patent of prior issue is kept in force by paying extension fees, still this is not recognized as affecting the original standing of the patent in the United States, and that the United States patent lapses with the expiration of the original limit to the foreign lifetime of the same invention.

Could there be any more tiresome or troublesome plan laid out, even if the original intention had been to make things as complicated as possible! Unless there be some direct international understanding and protection guaranteed by all countries throughout the world upon which may be based an interference with individual ownership, we can see no reason whatever why the property of a citizen in one country should be dependent upon his ability to financially protect it in another, and that one a foreign country, especially if the invention is not previously known in such foreign country. It is a curious feature, and one of the freaks of fortune, that a foreign inventor who has, without a patent, developed to a successful issue an invention in a foreign country, but has never even made application for a patent in this country, may, after such foreign development, come to the United States (his invention being unknown and unpublished in this country, and this is a likely case), apply for and obtain a patent for the full 17 years, while, had he taken the usual course and patented it in said foreign country, his United States patent would only have been good during the lifetime accorded to said foreign patent.

If all this red-tape use of foreign privileges and regulations is intended to protect our citizens independent of inventors, and relieve them from paying royalties that cannot be exacted in a foreign country, then an allowance of such patents should be conditioned upon the inventor's ability to obtain the same in the foreign countries, and having them all expire at one and the same time, especially when, for instance, all chance of an English patent is void on the mere avowal of the United States Official Patent Gazette Office in England. The life of a patent in this country should be that for which the fee is paid and the law allows, regardless of circumstances which may affect it in any foreign country. Our taxes are not determined by those of other countries, and why should the value of our patents be at all affected by the private regulations of other countries?

Considering the injury done to patents in this country (especially when the United States' 17 years is longer than the limit allowed in any other country except Belgium, or, possibly, Spain), it is about time this troublesome feature, in our own patent laws at least, was done away with, and a patent allowed to remain valid, entirely independent of its development in a foreign country. Or else, let such international protection be provided that the obtaining of a patent in one country and the filing of a copy of such patent in another may be a guarantee of protection to an inventor, just so long as such patents can be sustained in the courts as not legally interfering with the inventions of any one else. A fixed international lifetime should be accorded such patents for all countries and under all circumstances. The freedom and protection of the world to an inventor for some fixed time should be sufficient, and under no circumstances should such time be extended. If sufficient and ample compensation cannot be derived by an inventor from a patent of 17 years' duration and the support of every country, then the wrong should fall upon the owner of the patent for neglect or incompetency rather than on the public at large.

The production of anthracite coal in Pennsylvania in August was 3,324,711 gross tons, against 2,894,702 tons in August of last year.

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WHEREAS I, GEORGE A. ROBINSON, of West Mansfield, County of Bristol, State of Massachusetts, have heretofore manufactured and sold certain Knives bearing a Mark which is claimed to be an imitation of the trade-mark owned by John Wilson, of Sheffield, England, which consists of four peppercorns and a diamond, under the mistaken belief that I had the right to do so.

NOW, This, is to Witness, that, in consideration of the forbearance of the Representatives of the said John Wilson, to sue me for damages for the wrong aforesaid, I do hereby undertake and agree,

FIRST, to surrender and deliver to the Attorneys for the said John Wilson, all knives now on hand, and in my possession, or under my control, bearing the said imitation trade-mark, and

SECOND, I further undertake and agree to and with the said John Wilson, and his legal representatives, not to manufacture or sell, or cause to be manufactured or sold, during the future, Knives or other Cutlery, bearing his trade-mark aforesaid, or any imitation or similar thereto. IN WITNESS WHEREOF I have hereunto set my hand and seal at West Mansfield, aforesaid, this thirty-first day of May, 1883.

WITNESS:—  
E. M. REED,  
(Attorney for Defendant.)

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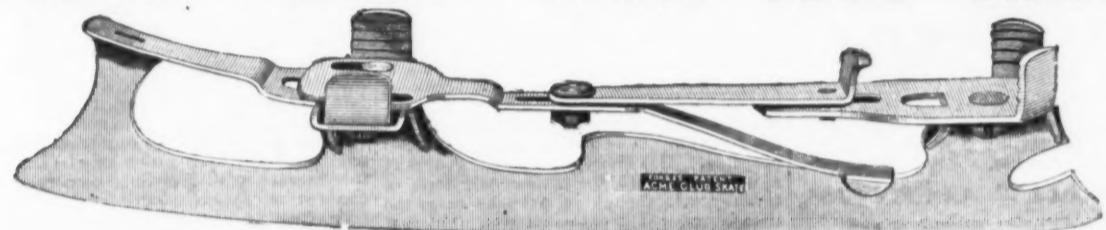
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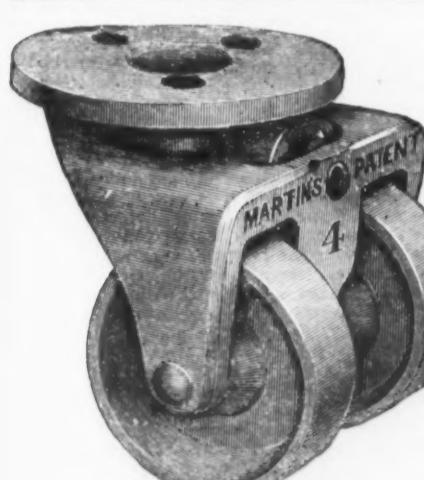
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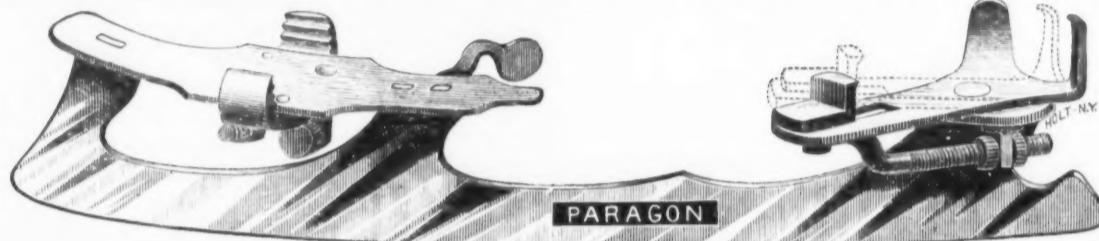


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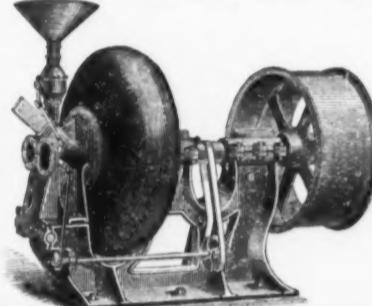
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NO. 1520.

## SCIENTIFIC AND TECHNICAL.

### Spontaneous Combustion.

More than a century ago the subject was brought to the notice of scientific men through the occurrence of mysterious fires, and experiments were then made which confirmed the theory of spontaneous combustion. In the latter part of the last century fires without apparent causes in ships led to the discovery that fire soot moistened with hemp-oil varnish might set itself on fire. The presence of oil in piles of hemp and flax caused an immense fire in Plymouth Dockyard in 1840, and not many years later a great amount of property was destroyed at the Liverpool Dock Warehouses by a fire caused by the spontaneous ignition of damp cotton. Many instances of fires in ships due to similar causes might be mentioned. "One of the finest blocks of buildings in an Eastern city was destroyed just before being ready for occupancy by a fire started in an unused closet in which the painters had thrown their overalls, these garments being presumably loaded with linseed oil and turpentine."

We mention below some of the well-known cases of spontaneous combustion: Coal containing iron pyrites moistened with water. Some explosions in coal mines are attributed to this. Hay, flax, jute, wool and cotton in a damp state. Oats and grain stored damp or partially cured. Piles of vegetable fiber, including "excelsior," impregnated with oil. Oily iron filings or turnings mixed with a little cotton waste. Oakum tow which has been used for wiping oil from machinery. Oily waste in general. Deal, which has been dried by contact or contiguity with flues or pipes conveying hot water or steam, is said to be in a condition to take fire on exposure to air; but this is doubtful. We may add that rats and mice have a fondness for the oily waste which they work into their nests, thus hastening by the heat of their bodies its ignition. These little animals also have a liking for phosphorus, and fires have probably been caused by their nibbling the heads of matches for the sake of that substance. Advantage is taken of this appetite by the makers of a phosphorus paste used to poison the troublesome rodents. While speaking of matches, it is worthy of remark that the instances of their spontaneous ignition, although they require a comparatively low temperature to effect inflammation, are remarkably few, and it is curious that there are few or no recorded cases of the spontaneous ignition of gunpowder.

Oily waste seems to be the principal offender in this matter, but it is claimed that mineral oils are not dangerous. The sun's rays or artificial sources of heat increase the rapidity of the process. The importance of the subject has been recognized by insurance companies, and the secretary of the Mutual Fire of New York has sent a circular to the members of his company concerning spontaneous combustion, and stating that where carelessness is discovered in regard to its well-known causes policies will be discontinued. The responsibility of fire has been often put upon an imaginary incendiary, when spontaneous combustion should have borne the blame. Enough has been said to show that the subject is of great moment to painters. We have before cautioned our readers against the danger of leaving oily waste unprotected, and hope this recurrence to the matter will incite greater precaution in the carriage shop.

### A New Telegraph Soldering Iron.

A very convenient soldering iron for the use of linemen in erecting and repairing telegraph or telephone lines has been devised by Mr. J. O. Fry, of the National Telephone Company, Nottingham, England. The bit is hollowed out into a well for receiving a pool of liquid solder, a groove being formed to carry off excess into a chamber within the handle. The joint to be soldered is laid in this well. The iron is so constructed that new bits can readily replace the old, while the flat side of the iron is used in the ordinary way. By its means eight or more joints can be soldered at one time.

### Anthracene and Light.

According to *Engineering*, the substance known as anthracene has been found by Dr. Tommasi to possess a new property—namely, a sensitiveness to light, which will doubtless prove of value. Anthracene, on exposure to light, acquires different physical and chemical properties without any change in its composition. If a cold, clear saturated solution of anthracene in benzol is exposed to the direct rays of the sun, it becomes turbid and deposits crystals, which have received the name of paranthracene.

### Tester's Telephone.

M. Tester, of the French telegraph administration, has devised a magnetic telephone which has given good results. It resembles a watch, with the glass replaced by an ebony mouthpiece. The iron plate vibrates before a double magnetic ring, having projections like the indented edges of two concentric cups. The magnetic polarity is different in the two rings, one ring presenting north, and the other south poles. Each ring is provided with a fine coil of wire, and the entire magnetic field is traversed by the current.

### The Parker Gas Engine.

Mr. S. C. Parker, of Robinson, Kan., has for some time past devoted his attention to the improvement of a new gas engine, which is now being turned out by a company at Yonkers, N. Y. Mr. Parker claims that in gas engines of the compressing type, as heretofore constructed, the greatest power produced by the ignited charge is brought to bear under serious disadvantages. The combustion taking place when the piston is almost at the end of its stroke, only a small leverage is available, and the gases are unable to expand rapidly enough so as to prevent an appreciable loss of heat through the cylinder walls. In the Parker engine the charge is compressed in separate compartments or auxiliary chambers, communicating directly with the bore of the cylinder, and controlled by the piston in its travel; in this way but a small part of the charge is allowed to burn while the piston is starting on its power stroke, the balance of the charge being successively exploded by the flame of

the first ignition. By this means very rapidly burning mixtures can be used without causing shocks. Another novel feature in the arrangement of this engine is the admission valve for the air and gas, being located inside the cylinder-head and operated by a cam having an intermittent movement, first moving to admit the charge, then closing the ports, remaining stationary while the charge is being compressed and during the power stroke. In this manner no friction is produced, the internal pressure, while the valve is stationary, pressing it firmly to its seat. The ignition of the primary charge is effected through the agency of a current of electricity, generated from a small dynamo operated by a  $\frac{1}{2}$ -inch belt from the crank-shaft. The advantages claimed for this mode of ignition are that there is no danger of the ignited being extinguished, wind having no effect upon it; no matches are required, and by simply turning the fly-wheel once or twice the spark is produced. The engine is controlled by a governor, which regulates the speed according to the quantity of gas consumed, and the labor performed is in direct proportion to the amount of gas used. The consumption of gas in medium-sized engines, per indicated horse-power, is stated to be about 20 cubic feet per hour.

### Penning's Steam Joint.

An improved steam and hydraulic joint, invented by Mr. E. Penning, of London, England, attracted some attention at the recent engineering exhibition. According to Mr. Penning's system, the flanges of the pipes are furnished with grooves of a triangular shape, into which rings of a similar section are inserted, forming, when the joint is made, a triangular or wedge-shaped washer, of which the apex is nearest the periphery. The washers are made of prepared or ordinary india-rubber, patent packing, asbestos or any other suitable material. It will be understood that, from the form and position of the washer in the joint, it will resist considerable pressure. It is said to have been tested under a hydraulic pressure of 4000 pounds, and to have given entire satisfaction.

### Connecticut Clock Industry.

In 1807 Eli Terry, of Plymouth, set himself the task of making 200 clocks. People declared him crazy, and said that, even if he lived to complete the task, he never could sell so many. Chauncy Jerome, pupil of Terry's, is the father of the Connecticut clock industry. Terry laboriously made his clocks all out of wood, with a saw and jack-knife. He sold the clocks in New York at \$25, without cases. In a few years he sold out to Seth Thomas and Silas Hoadly, former employees. In 1814 Terry made his first shelf clock. About that time Chauncy Jerome began, although an aged friend tried to discourage him, because the country was already flooded with clocks. In 1825 he was selling his clocks all over the country, and last year the company of which he was the founder sold over 2,000,000 clocks, which are sent to all parts of the world.

The Southington Globe Clock Company will manufacture a globe clock, the invention of Samuel Moore, of Providence. It consists of a solid iron frame on which is printed in clear colors the most accurate representations of the earth, in accordance with the most recent discoveries, and to this is attached a fine eight-day chronometer clock. The globe and dials are supported by a cast-bronze meridian ring, on which are engraved the 90° of longitude. Circling the globe at the equator are two flat metal rings; on the large one is lithographed all the large cities of the world that are located on different degrees of longitude; on the outer edge of this plate are the 180° of longitude east and west from London, and each city is placed on its correct degree of longitude. Inside the larger plate and meridian ring revolves a dial, on which is lithographed the 12 hours of day in red figures, and the 12 hours of night in black figures. The dial is connected with the movement and revolves once in 24 hours.

At the north pole is a small bronze ring (connected with the movement through the globe), having cut upon it the 60 minutes of the hour, laid in black, and revolving once each hour. The annual motion of the earth around the sun is shown by placing the clock upon the table, the north pole pointing toward a lamp elevated to reach 23° north latitude, representing the sun, showing the relative position of the earth to it in June; and when the sun is on the tropic of Cancer it is summer. Move the clock one-quarter revolution, keeping pole to north, and it is fall; move the clock another quarter and the sun has reached the tropic of Capricorn and it is winter; move the clock the last quarter and it is spring. Local time is indicated by the meridian so marked. By placing the equatorial plate on which is the name of the city whose time is used directly against the meridian marked local time, then by glancing around the equatorial plate, one can ever have the time directly against the name on the hour ring, giving universal time.

Speaking of the closing of collieries in Yorkshire, England, a correspondent of *Ryland's Iron Trade Circular*, says: "It is somewhat remarkable that while in the past 10 years 10,000 persons have been added to the number employed in the mines of this country, and the output has increased from 14,500,000 to 19,000,000 tons of coal, 137 pits have been closed. With the wane of the 'good times' the closing of pits began, and it has gone on ever since in a regular manner. In 1873 there were 30 collieries opened, and 97 more were being sunk or projected, and were opened before the middle of 1874. In that year prices fell, and four pits were closed. Next year 15 were abandoned, and for the years following the numbers were 22, 30, 20, 10, 13, 13, and last year 14. Among these were some very large concerns. Some of the pits are again at work with a very largely reduced capital. Last year there were 452 collieries in the country, 15 of which were being sunk."

A new company is about to commence operations in Pittsburgh for the manufacture of carbons for electric lights. As reported, the capital amounts to some \$50,000, and work is to be commenced as soon as the stamps and other machinery arrive.

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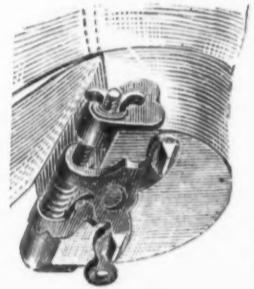
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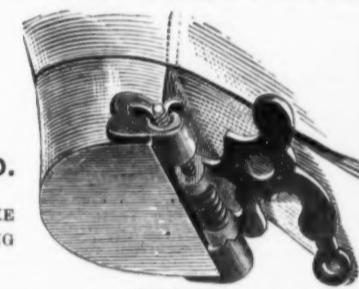
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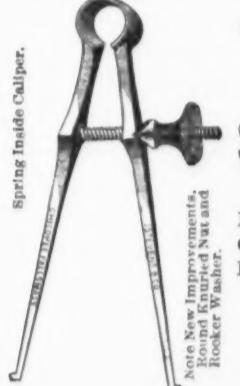
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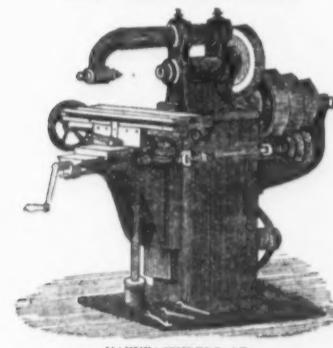
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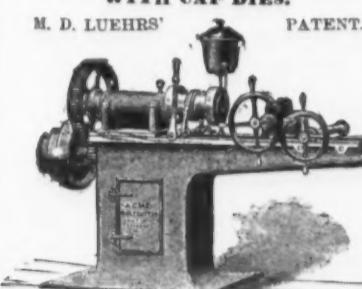
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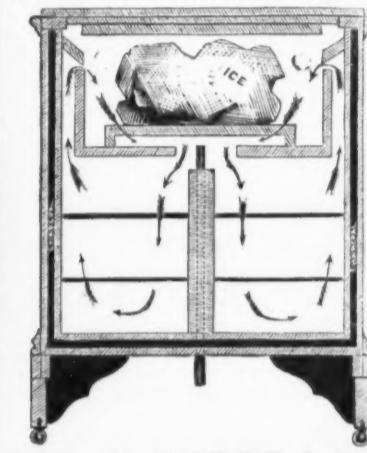


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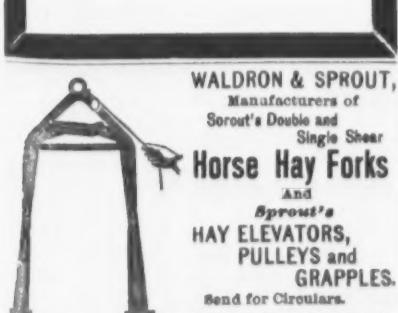


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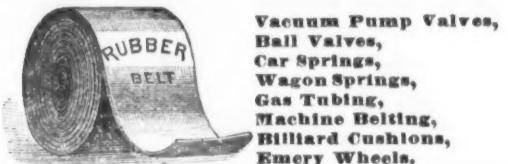


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### The Iron Fields of Sweden.

A writer in the *Colliery Guardian* remarks that those who derive their opinion about Sweden from perusing guide books and have accordingly learned to regard it as a country producing little else than timber, grain, cattle and matches, may experience surprise at hearing that its annual exportations of iron and steel amount in value to £2,000,000, while, besides, a considerable quantity of copper and other metals are sold abroad. Of this exportation, by far the larger part finds its way to Great Britain. According to the figures given in the annual statement of trade, the value of Swedish iron imported into the United Kingdom now exceeds \$7,500,000 yearly, though doubtless a fair percentage of what appears in those tables is subsequently reshipped to North American ports. That countries so naturally rich in iron deposits as Great Britain and the United States should draw even a portion of their supplies from Sweden is a fact demanding some attention, but the feeling of interest is greatly intensified when we remember that in another two or three years, by which time the railway from Öfoten Fjord, on the Norway coast to Haaparanda, on the Gulf of Bothnia, will be completed, all the mineral wealth of Southern Lapland will be opened up, and enter into competition with British and Bilbao ores, to the not improbable exclusion of the latter.

The mines of Gellivara, lying midway between Norway and the Gulf of Bothnia, have long since acquired a certain celebrity—no inconsequential proportion of the Swedish iron used here being obtained from these parts. But whatever measure of fame these and other vicinal beds may possess, they seem destined to be eclipsed by the superb deposits lately explored near Lake Luosajärvi, about 100 miles from Öfoten Fjord, on the proposed line to Gellivara and Haaparanda. At present Stockholm is the great center of the iron export trade of Sweden, but when the new railway is open it is expected that ore from the Luosajärvi-Gellivara districts will be entirely shipped from Öfoten Fjord, thus obviating the long *détour* now necessitated through the Cattigat and Skager Rack from all Bothnian ports. Besides immensely shortening the distance and cost of transport to England, the new route will possess one inestimable advantage—Öfoten Fjord is open to commerce all the year round, whereas Stockholm is frequently ice-bound for months during the winter season.

To judge from an official report made by the chief geological surveyor of Sweden, the mines at Kirunavaara and Lusravaara, near Lake Luosajärvi, must surpass nearly all known mines in richness and abundance. The ore bed in the former extends in one unbroken length for over 4500 yards, varying in breadth from 50 to 250 yards, the whole covering about 75 acres. Unfortunately, a large portion of this immense bed is so heavily impregnated with phosphorus as to be quite unserviceable until the ore has undergone the customary dephosphorizing processes. However, three tracts, estimated to produce over 50,000,000 tons from the section above the lake's surface, are almost free from this demerit, the percentage of phosphorus in them varying between .03 and .07 per cent. Lusravaara is not nearly so large or productive, being 1455 yards long by 50 yards wide in its broadest part. Still, it is reckoned to contain 27,000,000 tons of ore above water-level, all of high quality and suitable for immediate conversion into Bessemer steel. In both mines the ore assays about equal, containing a large percentage of iron, with a small proportion of phosphorus. In all, then, these two beds are computed to produce 83,650,000 tons Bessemer ore from the strata above the level of Lake Luosajärvi, added to which the same levels contain about 204,000,000 tons of inferior ore, capable of being utilized by dephosphorization. There is, as well, to consider the ore lying beneath the lake's surface, and this reserve may well be considered inexhaustible. The chief geological surveyor estimated upon Lusravaara producing 230,000 tons for every meter deep excavated below the water line, and as the superficies of this mine are barely 12 acres, Kirunavaara, which, as stated, contains over 75 acres, may be expected to yield about 1,500,000 tons for each such similar distance dug below.

Some other deposits at Swappavara, between the Tornet and Kalix Rivers, and about 20 miles from Lake Luosajärvi, are almost equally rich, while numerous other important beds have been discovered in the same vicinity; indeed, from Gellivara, which lies midway between the Atlantic and the Gulf of Bothnia, the entire country to the northwest, almost as far as the Norwegian frontier, is interspersed with iron and other metallurgical deposits. There seems no reason to question the practical exhaustibility of these beds, and even if allowance is made for possible exaggerations, this district should be capable of producing 500,000,000 tons of iron from the dozen or so mines already explored—sufficient to satisfy the world's present requirements for another 20 years at least.

On the other hand, it is hard to place implicit faith in the asserted assays. For ore to yield 70 per cent. of iron, as claimed, is something more than unusual, high though the general character of Swedish iron be. Indeed, the statement is almost incredible. Bilbao ore is not nearly so rich or productive, and if the new beds in the Jucksäjärvi region yield on the average 50 per cent. of iron in bulk, they will become most formidable competitors for the Bilbao merchants. Öfoten Fjord is within a few days' reach of the iron centers of England and Scotland, while the miners themselves are scarcely 100 miles distant from that port. If it be true, then, as asserted, that the ore can be sold at about \$1 per ton at the place of production and leave a net profit of one-half, it is not difficult to estimate its probable cost at Newcastle or Glasgow, nor to appreciate the stupendous influence which this new rivalry may exercise over many of Great Britain's industries. Labor is exceedingly cheap in Sweden, while the arts and sciences of mining are there carried to the highest perfection. Railway freights are also reasonable, few lines having cost more than about \$30,000 per mile to lay, many much less, the

average rate all round being barely two-thirds that sum. In addition, coal is plentiful, and in a few years' time the native article may be anticipated to almost wholly supplant its imported rival. Experiments show that, both as regards price and burning quality, 7 tons of Swedish coal are equivalent to 5 tons of British. Already many of the railroads are entirely supplied from native sources, and as these results have so far proved satisfactory, this revolution is likely to gain rather than lose ground, especially as the output price at the home mines is constantly being reduced. Even at the present time, from one-third to one-half the total coal consumption is of this origin, whereas only a few years ago almost every ton of fuel used in Sweden was bought here. With ample water-power and plentiful supplies of timber and coal in near adjacency, there is every reason that these Lapland beds should answer; nor need it be surprising if the 1,000,000 tons annual export upon which the projectors of the Ofoten-Haaparanda Railway calculate should be far surpassed within a few years.

### Economic Tests in England.

Mr. David A. Wells, in the course of a recent communication to the *Tribune*, suggested a decisive test for determining the questions at issue between protectionists and free traders. This was to compare the results of cotton manufacture in Great Britain and the United States between 1860 and 1870. Mr. Porter, in a lucid and able letter published in a recent issue of the *Tribune*, accepts this challenge so far as the exhibits of the increase in the exportation from Great Britain of pounds of cotton yarn and yards of cotton cloth and in the total value of the exports of all cotton products during the period designated are concerned. In doing this he restores a vital factor of the problem which free traders are accustomed to eliminate as of slight importance—namely, the enormous diminution in the English manufacturer's rate of profit. He proves that while there has been a large increase in the number of yards and pounds actually manufactured and exported, the prices obtained are relatively lower, having fallen far more rapidly than the raw material itself, and the rate of profit has steadily decreased. With the tariffs of the world league against it, and foreign manufacturers taking rank as competitors, England has been forced to cut down its rate of profits on exported goods, until Manchester factors confess that they are living on their capital, and smaller manufacturers are going to the wall, especially in Scotland. England has become the dumping-ground for the surplus goods of foreign manufacturers whenever it becomes necessary to sacrifice them, and the disturbance created by these importations and by the development of the world's industries involves the necessity of cheapening products. The result is that while double the number of yards or pounds of product may be exported, the English industries themselves are not flourishing, as the money value of what they make has hardly increased 6 per cent., and that the reduction in the price of raw cotton accounts for only a small proportion of the scaling down of profits.

These conclusions are grounded upon trade statistics of English manufactures, and also upon the direct admissions of the *Economist*, the chief economic authority in Great Britain. That journal describes, in terms which cannot be misconstrued, the process of extinction in the manufacturing interests of Scotland, where the number of cotton mills in operation has steadily diminished, and many signs of decadence are apparent. That country was once the seat of a flourishing cotton industry, but now it is fast losing its trade. The table which Mr. Porter has compiled is a comparative exhibit of the number of mills, spindles and hands employed in Scotland in 1850, 1861 and 1873, and contains startling evidence of the decadence of the cotton industry in that quarter. What has occurred in those five countries in the North is also taking place in the great centers of the English trade. The weakest manufacturers are being pushed to the wall, and the strongest establishments are conducted on the narrowest margin of profit and the lowest schedules of wages. When, therefore, Mr. Wells is content to rest his case on the increase in quantity of the exports of English cotton goods, and considers that increase irrefutable evidence of the prosperity of those manufacturers under free trade, he leaves out of the problem some of the most essential factors.

**Arrival of a Krupp Steel Shaft.**—Among the importations of iron and steel made at this port last week was a large crucible steel shaft, which arrived on the steamer Main from Bremen, Germany. It was forged at Krupp's Steel Works, at Essen, Germany, and was sold by Messrs. Thomas Prosser & Son, the New York agents of those works, to Mr. James Rees, of Pittsburgh, for use on the steamboat Boaz. This steamboat is a stern-wheel towboat of the type used on the Ohio River. The shaft is 32 feet 7 inches long, and varies in diameter from 13 1/2 to 13 3/4 inches. Its weight is 15,916 pounds. As a specimen of the class of forgings turned out by the famous Fried. Krupp it is well worthy of inspection, though it does not rank among the largest shafts made. It was started on its trip to the West via the Pennsylvania Railroad from Jersey City on Friday afternoon.

According to recent figures, two-thirds of the total quantity of iron imported by Turkey is British, the remainder being Swedish. The latter is used for horses' shoes and nails and other articles in the manufacture of which soft metal is required. Importations of iron from other countries are inappreciable. The total value imported this year was about \$105,000. Copper is exclusively British, and steel Austrian. The former represented this year \$7750, and the second \$13,850. Two-thirds of the pewter used in 1882 was imported from Great Britain, the other third from France, amounting together to \$850. Lead came in equal parts from Great Britain and France, but only to the value of \$1000, while zinc for an equal value was exclusively imported from the latter country.

# The Iron Age

AND

## Metallurgical Review.

New York, Thursday, September 27, 1883.

DAVID WILLIAMS, Publisher and Proprietor  
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#### The Condition of the Trade.

The absence of marked features continues to be a characteristic of the iron trade. Prices do not vary more than a trifle, although it must be said that such variations are, almost without exception, in favor of the buyer. But there is no great eagerness to sell, and no concessions are being held out to buyers to induce them to take hold more vigorously. The hand-to-mouth purchases seem to be important enough in the aggregate to keep production within reasonable bounds, and there is apparently no anxiety on the part of sellers to provide for the future at the current prices, or any inclination on the part of buyers to lay in large stocks in anticipation of coming wants. There is no timidity on the part of steel and bar-iron dealers in this vicinity in laying in stocks, however, as their assortments seem to be pretty complete. They evidently do not fear lower prices, being well assured that much lower figures will not soon be reached under the prevailing conditions affecting the cost of raw materials and the rates of wages. This would seem to be an indication of health and stability.

There is more willingness among pig-iron makers to make contracts ahead than was the case a short time ago. Few furnace companies have been anxious to sell their product for more than two or three months in advance, lest a demand should spring up in the meantime and cause a rise in prices of which they would not be able to reap any benefit. But now the feeling has become general that no rise is to be expected for the present, although some briskness in trade is anticipated before the close of navigation. Domestic producers now have the market almost entirely in their own hands, except, of course, in those few lines in which low duties make foreign competition too powerful to be resisted. Imports of iron and steel generally have very greatly fallen off during the past month, and agents of foreign houses report that they are making few sales for future delivery.

Whether the Pacific railroads will be able to maintain their monopoly, now that another line of transportation has been opened between the Atlantic and the Pacific, is an interesting question to merchants who have been coerced into the payment of extortionate rates of freight. Will the several

corporations interested make common cause, or will they compete in offering the broadest facilities that they can afford? Congress, in making enormous grants of land in furtherance of these enterprises, certainly did not intend to establish or to encourage monopolies inimical to the public weal. On the contrary, the design distinctly was to provide the most ample means of transportation across the continent, untrammeled by arbitrary management. The Southern Pacific Railway, so we see it charged, "is merely a second track to the Central Pacific, owned, managed and operated by the same men, upon the same maxim of exacting all that the trade will bear." The Northern Pacific is supposed to represent Villard as against Gould, and to be in every sense independent, but what transformations may yet take place none can tell.

#### American Interests Jeopardized by a Franco-Chinese War.

In order to be better able to appreciate the inconvenience and losses likely to result to American interests from a war between France and China, as now threatened, we have compiled some figures having reference to our commercial intercourse during late years with the Chinese Empire.

AMERICAN TRADE WITH CHINA (HONG KONG INCLUDED).

Import from China. Domestic export to China.

Fiscal year. ..... 1879. ..... 1880. ..... 1881. ..... 1882.

\$18,084,604 24,111,698 24,719,557 22,638,433

\$9,910,954 8,506,828 8,106,919 9,106,928

This shows a steady gain in the export of domestic goods to China and Hong Kong, and great steadiness in the amounts imported from there. Among imports there were in the fiscal year 1881:

From From China. Hong Kong.

Tea, pounds ..... 44,160,637 ..... 1,021,165

Sugar, raw, pounds ..... 1,563,280 ..... 11,933,272

Silk, raw, pounds ..... 1,563,280 ..... 1,563,280

Ditto goods ..... 317,021 ..... 317,021

Rice, pounds ..... 21,733,504 ..... 21,695,927

Spices, pounds ..... 841,131 ..... 503,807

It will be seen that the most indispensable

Chinese goods—tea and silk—are drawn from the treaty ports, and not from Hong Kong.

Our average import of tea during the 20 fiscal years 1863-82 was 32,633,190 pounds from China and 16,809,317 from Japan. China exported tea to all quarters through the treaty ports during the quinquennial period 1877-81 as follows:

Pounds. Value.

1877 ..... 254,621,867 \$44,998,722

1878 ..... 253,104,133 43,217,768

1879 ..... 270,675,733 44,916,768

1880 ..... 281,013,872 50,019,437

1881 ..... 286,421,448 46,046,375

This is exclusive of the amounts gone overland to Russia.

Chinese silk exportation through the treaty ports to all countries was as follows: 1880, 50,000, 15,372,614—\$41,904,017; in 1881, 14,168,088—\$37,615,480. Out of the total Chinese export through the ports in 1880 and 1881, taken together, \$206,440,000, silk and tea alone constituted \$175,585,309, or 85 per cent.

Our export to China chiefly consists of quicksilver and cotton goods, and fluctuates a good deal, according to the condition of the Chinese market, especially as regards cotton goods. Thus, in the fiscal year 1880 we shipped to China only 4,529,622 yards of cotton, and the ensuing year 48,958,928 yards, or 11 times as much. It is somewhat similar with quicksilver, of which in 1880 we shipped to China and Hong Kong (chiefly the latter) 2,081,822 pounds, and in 1882 only 1,565,945 pounds. If in Chinese estimation the goods of outside barbarians—as they call foreigners generally—are cheap and they are not overstocked, they take any amount of them; hence the extreme fluctuations in the amounts of any article China is capable of absorbing in any given year, rice in particular. A dearth of the latter in China influences the price during a season throughout the East, and the rates of freight with it.

Of tin from the Straits China usually takes 5000 to 6000 tons, and of lead from England, 12,000 tons. Of American petroleum, China took in 1881 only 3,382,000 gallons; last year 8,256,000. Of opium China took last year 13,365 piculs less than in 1882, which made a difference in the amount of this drug taken from British India and Turkey in a single year of \$9,666,000.

From these figures some idea may be formed of the disturbance in trade generally, and in our own in particular, in certain important articles, such as tea and silk, which a blockade of the treaty ports of China would create, and the rise in price that would ensue in such articles if we were reduced to the little Hong Kong could furnish and to what Japan can muster, for China is and will remain by far the greatest source of supply, despite the efforts of the Japanese to supplant her in the world's markets in the two staples named.

The following table shows the tonnage entered and cleared in Chinese ports:

Tons.	Tons.
1876..... 11,226,421	1880..... 15,874,352
1877..... 11,911,501	1881..... 16,640,278
1878..... 13,445,394	1882..... 17,886,832
1879..... 13,975,321	

Of the clearances, 14,337 vessels with 10,814,779 tons were British, and only 192 with 172,381 tons were French.

The unpopularity of a Franco-Chinese war among the merchants, manufacturers, bankers and shipowners in England, Germany and the United States, and even among the silk manufacturers of France, need not, with such figures before us, be discussed. Even from a political point of view such a war would be unpalatable to Great Britain, for

if the French were to succeed and gain a firm foothold on the southern border of China, British dominion in India would be seriously hemmed in between Russia in Turkestan and France in Tonquin. The bare possibility of such a struggle is viewed with alarm and disgust on all hands, except by French politicians and military men, and the outcome of the diplomatic shiftings is waited for with general impatience.

#### Why We Import Iron and Steel.

It is a somewhat singular fact that our tariff laws do not prevent the importation of foreign iron and steel, although they are characterized as protective by their advocates and prohibitory by their opponents. Trade so adjusts itself to this tariff obstruction that there is a constant influx from the outer world, which varies in volume, of course, with the condition of domestic business, being greatest in times of commercial activity and least in periods of depression.

During the late boom, when the demand for all kinds of goods was so strong that it far exceeded the home productive capacity, and prices shot upward to an unreasonable height, the domestic supply was greatly augmented by enormous receipts from foreign countries, and the highest duties were but slight barriers to the inpouring flood. Now, however, the demand is much below the proportions of 1879-80, prices have fallen very considerably under the rates which then prevailed, the domestic supply of most articles is greater than is needed, and but a comparatively moderate quantity of iron and steel is imported. In the present condition of business, therefore, most duties are high enough to be protective, and some are so high as to be theoretically prohibitory. The question then arises, Why do we import any iron and steel?

An inquiry into this subject develops some curious facts. We are importing from week to week, and almost from day to day, pig iron, steel rails, bar steel, bar iron, steel tires and forgings, sheet iron, old or scrap iron and steel, cotton ties made of hoop iron, wire rods, tin plates made of iron and steel sheets, machinery, &c., and yet, under the existing tariff, all these articles, except cotton ties, wire rods and tin plates, pay duties which make them cost as much as, and some of them a great deal more than, similar articles of home production.

Various reasons are given for these curious features of trade. When foreign iron and steel cost only a little more than domestic brands, those who are in the habit of using the former will continue their use rather than change to something with which they must make experiments before they can be certain of results. Scotch pig iron, for instance, is purchased on account of its well-known qualities of great fluidity, slight shrinkage in casting and scrap-absorbing power. As long as it can be obtained at the same price as ordinary domestic foundry irons, or a little higher, it will find a sale here to a reasonable extent. But prejudice often goes further than preference in continuing the use of an old brand long after competing brands are offered at much lower prices. Especially is this the case where the cost of the material bears a very slight relation to the value of the finished article. A cutler or edge-tool maker will cling to a favorite brand of steel and try no others, even though they may be offered him at a much lower price, for the reason that he knows he can depend upon obtaining uniform results with the old brand, and the difference in cost of material is not a sufficient inducement to him to try experiments which may endanger the reputation of his finished wares. In this connection the fact should not be overlooked that steel rails are still being delivered here from foreign countries on contracts made when prices were high and home mills were not in a position to take all the orders offered them.

Again, there are importations of a special character for specific purposes, such as spiegelstein to be used in the manufacture of steel, of which we do not yet make a sufficient quantity to satisfy our requirements. Bessemer pig iron may also be classed in this category, though its importation is rapidly diminishing through the efforts put forth by the steel makers to supply themselves, as well as the decline in the price of foundry pig iron, which will eventually cause Eastern blast-furnace managers to seek contracts for Bessemer iron. In the special class of importations is also Swedish bar iron, which is used by crucible-steel makers on account of its exceptional purity, and, having been so used for many years, will probably continue to be in demand by them. But among these special importations should be included fine cutlery, machinery, Russia sheet iron and steel forgings, most of which command a sale in this country on account of their excellent quality and peculiar fitness, the question of price being a secondary consideration. Old or scrap iron and steel move with the tide of trade, and come here in compliance with the demand for them from our rolling mills and steel works. Tin plates, wire rods and cotton ties may be relied upon to appear at our ports of entry in large quantities, as our people do not, under the existing very low duties, attempt to make the first and last at all, and make rods only spasmodically.

There is a movement, however, which should be mentioned in connection with this subject, but which is usually lost sight of in considering our import trade in iron and steel. A considerable part of such material is brought here to be re-exported. Steel rails and bar iron pass through the United States bound for Canada and Mexico, and some pig iron goes through this country to Canada. A great deal of steel, iron, pig iron, &c., is brought here, manufactured into marketable forms, and exported under allowance of drawback, which amounts to nine-tenths of the duty paid. This enables our manufacturers to use as cheap material as their competitors in other countries when producing goods for foreign markets, and it also explains why foreign iron and steel are often imported at an apparent loss.

is hoped, apparently, by the Board of Trade that this gauge will supersede the B. W. G and the various local gauges, such as Stubs, Warrington, and the numerous private gauges by which wire and sheet metals have been sold. Although the Board of Trade have taken every possible precaution and have attempted to harmonize the diversified interests of the kingdom, yet, from the surface indications which have come to hand, it seems that the lesson of the old fable is to be repeated. In trying to please everybody no one is satisfied, and the sheet-metal men are already complaining that if they adopt the new system they will experience losses of from 10 to 15 per ton on orders which they have already placed. They are even considering the question of buying and selling by the weight per square foot of the metal, instead of by gauge. The secret of the whole trouble is brought out very forcibly by this controversy—it lies in the inclination to call a spade a spade. Instead of ordering metal .3 inch in thickness, they must order need No. 1, and instead of ordering .124 inch, they must call it No. 30. The wearing of gauges and the differences which must necessarily exist between them will allow a thicker sheet to be sent than the customer supposed he was ordering, and in this way there will be a profit made. Consequently, the system finds favor with the sellers. Practically, there is no objection whatever to ordering by thickness, and then there is not the least difficulty in obtaining just what is wanted, and ascertaining with definiteness just what the maker has sent out and just how closely it corresponds with the order.

#### The Cause of the Business Depression.

In another part of this issue we print a report of an interview with Mr. Andrew Carnegie concerning the condition of the iron and steel trades. Mr. Carnegie possesses the double qualification of being able to talk, and to talk to the point. In the interview referred to, he does not hesitate to utter opinions which may not be entirely agreeable, but they are based on wide observation and ample experience, and therefore will be accorded more than ordinary consideration by those interested. In a few short words—"the whole world is taking a rest"—he sums up the entire situation, and we think nobody will question the truth of this brief description of the business situation. When he says, "I believe that matters will grow worse for some months," he voices misgivings which have troubled many iron and steel manufacturers for a considerable period, but which they have manfully struggled against, in the effort to believe that better times would shortly dawn upon the trade. But when he says that "no revival can take place before next spring," he shows his Scotch shrewdness in expressing himself negatively rather than affirmatively, and there is not much consolation to be derived from this way of stating his opinion as to the time at which a revival may be expected. That he expressed himself in purposely guarded language is indicated in his statement that before there can be any improvement "a much more decided curtailment of production must take place." A decided curtailment of this character usually requires more time than the few months which now bridge the interval between us and next spring. It is therefore to be inferred, naturally, that Mr. Carnegie did not intend to predict a revival in trade with the disappearance of the coming winter,

September 27, 1883.

## THE IRON AGE.

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## Prospects in the Tin-Plate Market.

Whenever an article of consumption which we have to import almost entirely, fluctuates very little, as has been the case so far this year with tin plates, it is generally a good sign, for the inference is that such article is in a sound position, both here and in the country of production. On this side, at least, although the import has fallen off very little, the stocks both in port and inland are known to be quite light, and in certain grades there has been a scarcity at times, though unaccompanied by excitement or a sudden advance. Large as the import has undoubtedly been during the past year or two, it has by no means been excessive, considering the enormous and growing consumption, and whether the importers have made money or not, the trade has certainly had no occasion to be dissatisfied with the article, nor has the consumer, for the price has been moderate.

We have prepared a table showing the net import, so far as the official figures are at our command:

IMPORT INTO THE UNITED STATES.						
			Re-export,			
	Cwts.	Cwts.	Cwts.	Cwts.	Cwts.	Cwts.
JANUARY . . . . .	1883. 337,854	1882. 431,923	1883. 224	1,671		
February . . . . .	290,627	295,629	1,812	3,156		
March . . . . .	344,866	294,633	3,800	2,618		
April . . . . .	462,543	3,814	1,634	3,844		
May . . . . .	364,695	395,577	2,138	3,972		
JUNE . . . . .	334,770	345,755	1,833	3,793		
Total . . . . .	2,104,485	2,277,201	11,441	18,425		
Less re-export	11,441	18,425				
Net import . . . . .	2,093,044	2,253,776				
Equal to tons . . . . .	104,652	112,689				
Calend. year . . . . .	4,779,728	3,665,106	23,703	9,676		
Less re-export	23,703	9,676				
Total . . . . .	4,756,025	3,655,319				
Equal to tons . . . . .	212,802	182,517				

The monthly average of net import has consequently been during the first six months of the current year 17,425 tons, against last year, same time, 18,781. In all last year the average has been 17,734 tons, against 15,200 in 1881. This shows a slight falling off so far in 1883. The price of ordinary brands of tin plates with the higher duty on them stood on January 1, 1883, as under, as compared with the present one:

Jan. 1, 1883.	Sept. 12, 1883.
Per box	Per box.
Charcoal bright . . . . .	\$6.25 @ \$6.50
Ditto terne . . . . .	5.37 1/2 @ 5.62 1/2
Coke tin . . . . .	5.37 1/2 @ 5.50
Ditto terne . . . . .	5.12 1/2 @ 5.25
Total . . . . .	\$9,352,665 \$40,400,818

This shows great steadiness, and, judging from this export, the domestic trade in canned goods must also have been kept up to its maximum. The table above does not include petroleum in tins, which cannot be ascertained from the Government returns.

As to the future, prospects in the canning trade here seem to be fair, and building throughout the country has surpassed in its activity expectations entertained in the spring. Indeed, in every important branch where tin plate is a factor there is animation, and a fair inference is that current importations will be readily absorbed. Fortunately, the article is so situated that speculation in it is difficult. There need be no apprehensions of any unpleasant interference from this element, we think, and nothing points to any immediate change in the situation.

## The Duty on Iron Wire Rods.

Under date of the 21st instant an Associated Press dispatch from Washington appeared in the daily papers as follows:

The decision of the Secretary of the Treasury with regard to the construction of the charcoal-iron and round-iron provisions of the last tariff act is adverse to the claims of the manufacturers on both points. The first question raised was with respect to the scope of a proviso in the fifth paragraph of the section of the act relating to metals, namely, "that all iron bars, blooms, billets, or sizes or shapes of any kind, in the manufacture of which charcoal is used as fuel, shall be subject to a duty of \$2 per ton." This proviso, the manufacturers claimed, applied not only to the iron enumerated in the fifth paragraph, but to all other shapes and classes of iron in the manufacture of which charcoal is used as fuel. The Secretary holds that the proviso relates only to the iron enumerated in the fifth paragraph. The second question was as to the scope of the provisions of the eighth paragraph in the metal section, which says: "Round iron, in coils or rods, not less than 7/16ths inch in diameter, and bars or shapes of rolled iron not specially enumerated or provided for in this act, 12 cents per pound." Another paragraph in the act—the 38th in the metal schedule—provided for a duty of but 12 cents per pound on iron or steel rivet, screw, nail and fence wire rods, round, in coils or loops of certain dimensions, which were included in the enumeration in the eighth paragraph, and it was claimed that to these the rate fixed in the eighth paragraph should apply. The Secretary decides that the provisions of the 38th section shall govern the rate of duty on rivet, screw, nail and fence wire rods, although they come under the general round-iron classification in the eighth paragraph.

We have not been favored with a copy of this decision by the Treasury Department, and therefore know no more about it than is contained in the above statement. We desired to comment on the decision, and made application at the Custom House in this city for a copy of it, so that we might quote it correctly. Up to this time, however, it has not been possible to obtain a copy there, as the Treasury Department does not

seem to be in any special hurry to "officially" inform the officers of the leading port of entry in the country what decisions it makes. Our informant at the Custom House pleasantly, but rather profanely, expressed his disbelief that any such decision had yet been made, although he had no doubt it would be made in the course of time, since it was the habit of the department to inform the —— press what it intended to do, notwithstanding the said department had been advised by our pleasantly spoken Custom-House official that it ought to announce its decisions to customs officers first.

## Patent Office Charges.

The Commissioner of Patents recommends that the fees demanded of inventors be reduced, or at least that a new scale of rates be adopted, graduated in accordance with the character of the invention patented. If the rates charged were in proportion to the estimation in which the average inventor holds the average invention, the revenues of the Patent Office would pay off the national debt in a few years and run the General Government besides.

If, on the other hand, the rates were proportioned to the actual value of inventions patented, very few would pay any fees at all. We think well of the proposition to reduce the rates, but if any radical change is to be made in our system, it would be much better to distribute the fee over the term of the patent, permitting such patents to lapse as are not worth keeping alive. We know the objection which is raised to this plan of adjusting the Government charges, and are convinced that it is not good. In one case in ten thousand it might work disadvantage to an inventor who is nursing a good thing along because of inability to introduce it, but in nine hundred and ninety nine cases it would work to the advantage of the general public, by clearing up from year to year a lot of patent rubbish which is of no use to inventors nor any one else. On the contrary, thousands of useless patents drag out the full term for which they are issued, stumbling blocks in the way of practical progress, and only coming to the front when they can be used to blackmail successful inventors or unconscious infringers. If inventors had an absolute right to protection, it would be different. The absolute right belongs to the community. This right is voluntarily relinquished for the advantage of the individual in compensation for publishing his invention or discovery to the world. It is a privilege which can be limited or restricted in any way which the public interest may demand. If the privilege is worth nothing to the inventor after he has enjoyed it for, say, five years, and he does not care to keep his patent alive by paying something to the Government, it should lapse and the invention become public property.

In my opinion no revival can take place before next spring. Much as I regret to say it, I believe that matters will grow worse for some months before manufacturing interests can reach a profitable business. A much more decided curtailment of production must take place before there can be any improvement. This will be brought about naturally by the prevalence of such ruinous prices as will compel manufacturers to stop producing goods in advance of the country's needs."

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"Are the steel and iron manufacturing firms of this country sound, or do you fear a panic?"

"They are generally sound. While there may be a few failures here and there, nothing like a panic is possible among them."

"Has the change from iron to steel rails, and the consequent economy in the wear and tear of rails, made such a shrinkage in the yearly consumption on the part of old railway lines as to be felt by manufacturers?"

"No, not yet. It will no doubt be a factor of great importance in the future. At present it is not. The life of a steel rail is five times that of an iron rail, and that is five years. Now, the percentage of steel rails in use longer than five years is quite small. The steel rail has entirely taken the place of the iron rail in the United States, and yet at present, in spite of the superiority of the steel rail, it is actually cheaper than the iron rail. The depression in the former is not due to reduced consumption, for in spite of the times this year's consumption will be about a million and a half tons. This fearful depression is caused by the increase in the capacity of works generally, as I stated before. As an instance, take our own works in Pittsburgh, built in 1875 for a production of 25,000 tons. This year we produce more than 150,000 tons."

"What is the present price of steel rails?"

"About \$37 per ton at the mill."

"Can steel rails be manufactured at a profit at that price?"

"Speaking generally, no. There may be one or two mills owning their raw materials—mark that, owning their raw materials—that may make fractional profits at that price."

"How about the laborers employed in steel and iron?"

"Out of the 12 steel mills two have recently had disputes with their men, and the works have been stopped in consequence. Labor is all that the working man has to sell, and he cannot be expected to take kindly to reductions of wages, even when such are necessary in order that he may have any work at all. I think the wages paid at the mills on the seaboard of the United States to-day are about as low as men can be expected to take. In the West, notwithstanding a recent agreement of the men to accept a reduction of 30 per cent. on steel and iron?"

"Another paragraph in the act—the 38th in the metal schedule—provided for a duty of but 12 cents per pound on iron or steel rivet, screw, nail and fence wire rods, round, in coils or loops of certain dimensions, which were included in the enumeration in the eighth paragraph, and it was claimed that to these the rate fixed in the eighth paragraph should apply. The Secretary decides that the provisions of the 38th section shall govern the rate of duty on rivet, screw, nail and fence wire rods, although they come under the general round-iron classification in the eighth paragraph.

The production of nails by a marble mill is rather a curious fact, and one which the political economists ought to give some attention to, as showing to what extent the economy of waste products may be carried. Formerly the marble saws were very much a nuisance around mills, and many a dump, if it could be overhauled, would show that tangled saws did their part in filling up the space. Now we believe there are scarcely any marble mills of the larger class which do not have nail machines at work

when they are running. The varying thickness of the different sizes of nails of course confines the product to certain sizes to which the thickness of the saws is suitable. The varying widths of the saws themselves make it necessary to have them cut up in short lengths, so that the nail-making, to one who is familiar only with ordinary nail plate, is rather a curious process.

Much alarm is felt in Europe on account of the massing of large bodies of Russian troops on the Austro-German frontier, and other warlike movements. In former years Russia despoiled Turkey of some of her finest Provinces, which of late, in the transfer of their allegiance, seem to have felt more strongly the fascination of Bismarck's diplomacy. Shall these Provinces, in the future map of Europe, become European or Cossack? The Russian Czar doubtless sees that this question is pressing for a solution.

## Mr. Andrew Carnegie's Views.

A New York Tribune reporter called one evening last week upon Mr. Andrew Carnegie, who recently returned from Europe. Mr. Carnegie was found in his rooms at the Windsor Hotel, and upon being asked of his opinion of the condition and prospects of the steel and iron trade, he expressed his views as we find them recorded in the following interview, in the Tribune of the 24th instant:

"I think this: I consider that the whole world is taking a rest at present after a period of unusual activity. During this period manufacturers generally increased the capacity of their works greatly. They are now sufficient to supply the whole world, were it as abnormally active as it is the reverse. But as great loss is entailed by curtailment of production, the works are kept running to their full capacity, although price have fallen to figures which leave even those manufacturers who have unusually favorable facilities little or no profit, and entail a positive loss upon the average manufacturer. It is the same in England as here. One of the largest miners of coal in the world told me last month that he could only figure a profit of four cents per ton upon the coal mined by his firm. In the steel-rail manufacture the same condition of affairs exists, and the great woolen and cotton weaving houses are scarcely in better circumstances."

"Is this depression likely to continue long?"

"In my opinion no revival can take place before next spring. Much as I regret to say it, I believe that matters will grow worse for some months before manufacturing interests can reach a profitable business. A much more decided curtailment of production must take place before there can be any improvement. This will be brought about naturally by the prevalence of such ruinous prices as will compel manufacturers to stop producing goods in advance of the country's needs."

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"We have unions in Pittsburgh, and in all the mills west of us, except St. Louis, but no mill east of us will tolerate them. We have always held that in this free country

our men have a right to belong to any union they please, and up to the present hour our relations with the trades unions have been satisfactory. I believe the trades union is of great benefit to the men, and it has certainly developed many most able men. As a rule, the more intelligent labor is the less difficult it is to deal with it, if capital only asks for what is fair and just."

"Do you look for any protracted strikes in these interests?"

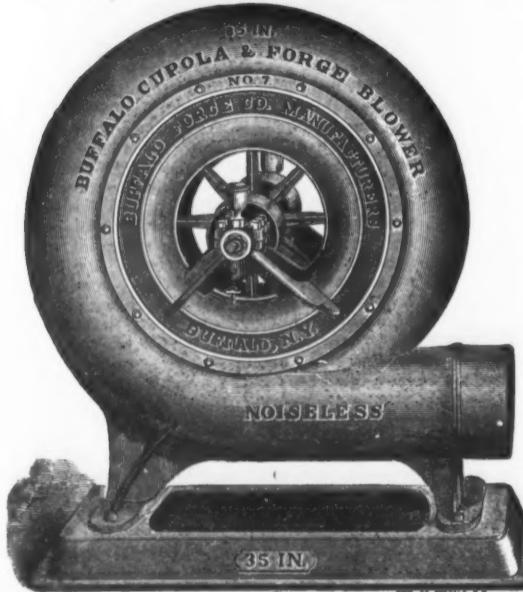
"No; the situation is much too serious. Unless the market improves, our men will readily see that it is a question of work at some price or no work at all. They will therefore be ready to meet any reasonable demand made by their employers."

## OBITUARY.

## JOHN C. TRAUTWINE.

John C. Trautwine, the widely-known civil engineer, died on the evening of September 15, in Philadelphia. He was born in Philadelphia, March 30, 1810. He started a business life, when 18 years of age, in the office of William Strickland, architect and engineer. He was engaged on the Delaware Breakwater for some time, and in 1836 he was appointed engineer of the Hiwassee Railroad. In 1844 he was engaged in the construction of the Canal del Dique, in New Grenada, South America, a work on which he was employed five years, and in 1849 he was engaged in the construction of the Panama Railroad, of which he and Mr. Totten were afterward appointed chief engineers. In 1852 he began the exploration of the River Atrato and its tributaries in New Grenada, with a view of determining the feasibility of an interoceanic canal route, and the report of this exploration was published shortly after his return. In that work Mr. Trautwine was authorized to undertake the construction of a canal if he deemed the same to be practicable, but after exhaustive explorations he reported against the scheme. In 1857 he surveyed the route for the Honduras Interocanatic Railway, which, however, was never built, and in 1858 he examined and reported upon the harbor of Montreal, with a view of determining the advisability of improving it as a port of entry. After this he returned to Philadelphia

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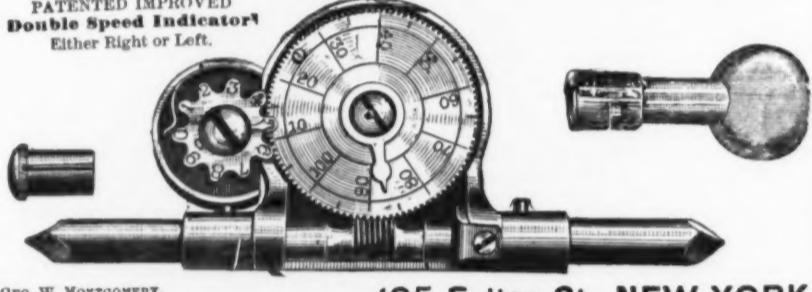
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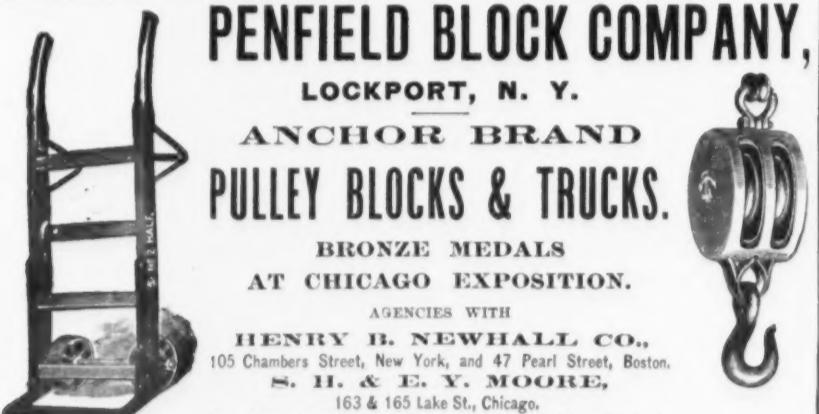
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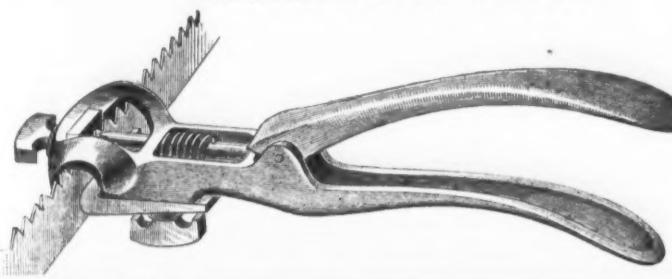
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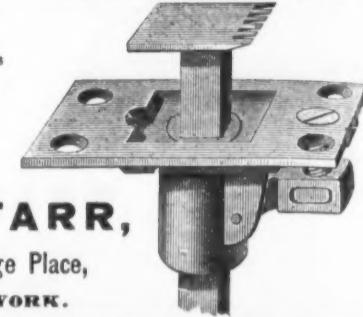
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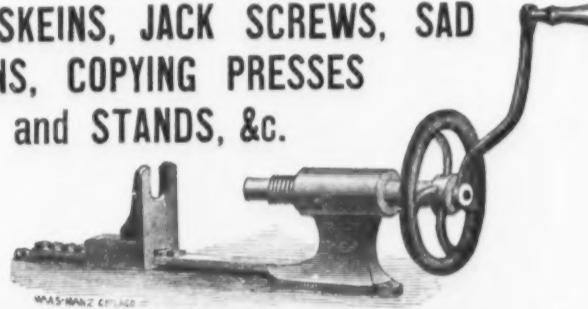
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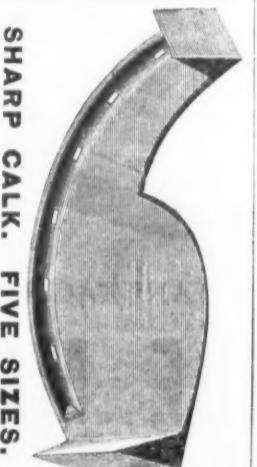
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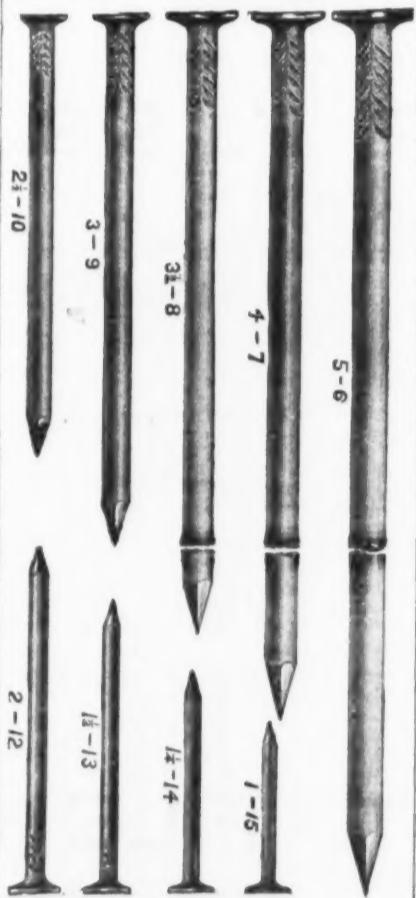
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### The Zinc Industry of the United States.\*

BY C. KIRCHHOFF, JR.

The development and the present position of spelter statistically and commercially are, more than that of any other metal, enveloped in a mystery which the reticence of many of the leading producers has created. As the industry possesses no literature, and no well-organized effort has ever been made to present the conditions under which it labors in different sections of the country, the first attempts in that direction are met by an indifference which must be pleaded as the cause of the incompleteness of the present review. Though cordial support by some of the gentlemen identified with the industry is acknowledged, even bare figures of production have been withheld by others, so that estimates, indirectly obtained, had to be substituted for official figures in some cases.

#### PRODUCTION OF SPELTER IN THE UNITED STATES.

The records of the production of spelter and zinc in the United States are very incomplete. The following figures are the only ones worthy of consideration which are available :

	Net tons.	Net tons.	
1873	7,443	1882	33,765
1875	15,333	First six months of	
1880 (census)	23,239	1883, estimated	18,000

The zinc statistics are sometimes stated in pounds. For 1882 the corresponding figures would be 67,530,000 pounds; and for the first half of 1883, 36,000,000 pounds.

#### THE CAPACITY OF THE WESTERN WORKS.

During the past year the capacity of the works of the West has grown very rapidly, both by the building of new plants and by the enlargement and alteration of old establishments. The following table gives an approximate estimate of the annual capacity of the Western zinc works :

	Illinois.	Tons of zinc per annum.
Excelsior Concentrating and Smelting Works, Collinsville (3 Belgian furnaces).	800	
Illinoian Zinc Company, Peru (3 gas, 10 Belgian furnaces).	7,200	
Matthesen & Hegeler Zinc Company, La Salle (4 double gas furnaces).	20,000	
Missouri Zinc Company, Carondelet (4 Belgian furnaces).	5,000	
Glendale Zinc Company, Carondelet (5 Belgian furnaces).	3,000	
*Carondelet Zinc Company, Carondelet (4 Belgian furnaces).	1,000	
*Southwestern Lead and Zinc Company, Rich Hill (2 Belgian furnaces).	2,250	
*West Joplin Lead and Zinc Company, Joplin (6 Belgian furnaces).	2,250	
Total capacity	13,500	

	Kansas.	American Zinc Company, White River (4 Belgian furnaces).
J. H. C. Gross, Weir City (8 Belgian furnaces).	3,500	1,000
R. Lanyon & Co., Pittsburgh (8 Belgian furnaces).	3,500	
S. H. Lanyon & Bro., Pittsburgh (4 Belgian furnaces).	1,500	
*M. & J. Lanyon, Pittsburgh (2 Belgian furnaces).	750	
*Granby Manufacturing and Smelting Company, Pittsburgh (1 Siemens furnace).	1,250	
Total capacity	10,500	

#### Arkansas.

American Zinc Company, White River (4 Belgian furnaces).

Total capacity

44,500

This represents the capacity of all the works built. Some of them—those marked \*—have not been running for some time; others are, and have been, running at one-half or three-quarter capacity at times, and those to which an asterisk is affixed have either been only recently completed or are still in course of construction. The works capable of working under fairly favorable conditions of trade have a capacity of fully 40,000 tons, and can therefore meet the demand.

#### OUTPUT OF THE WESTERN ZINC WORKS IN 1881.

According to an estimate made by good authority, the product in 1881 of the Western works then running was about 24,000 tons, distributed as follows :

	Illinois.	Kansas.	Missouri.
1873	16,750	5,000	3,750
1875	21,600	5,200	4,000
1877	21,100	5,100	4,000

Total

24,000

#### PRODUCTION OF ZINC IN THE UNITED STATES IN 1882, BY STATES.

For the year ending August 31, 1882, a committee of producers estimated the output at 26,425 tons. Direct returns and estimates place the make of 1882 as follows :

	Illinois.	Kansas.	Missouri.
1873	18,401	75	5,000
1875	17,400	5,200	4,000
1877	17,100	5,100	4,000
1879	17,000	5,000	4,000

Total

33,705

A considerable proportion of this metal is sold as sheet zinc, the quantity having largely increased in 1882. One works, that of the Mineral Point Zinc Company, Wisconsin, makes only oxide.

A question which is seriously threatening the prosperity of the Western makers of spelter, and makes it nearly impossible for all of them to work to full capacity, is the inadequacy of the supply of ore. Southwestern Missouri and Southeastern Kansas, the principal source, are capable of furnishing approximately 60,000 tons per annum.

It is estimated that the requirements of the furnaces, if running fairly up to capacity, are about 100,000 tons annually. The result is a sharp competition for ores, which forces the less favorably located works into idleness, and runs the cost of production to figures making imports possible. During the past year a subsidiary industry, that of manufacturing sulphuric acid from the sulphuric acid generated in roasting blends, has been started by one large producer. As yet this branch is in its infancy, and does not seem capable for the present of a very great expansion or a general introduction, in view of the limited local market for the acid.

There is reason to believe, however, that in time it may afford an important relief in reducing the cost of manufacture. For the

\* From advance sheets of the Annual Report of the Division of Mineral Statistics and Technology, United States Geological Survey, Albert Williams, Jr., Chief of Department.

present it has the advantage of reducing the nuisance of noxious fumes, against which in time public opinion might declare itself.

In addition to the supply from domestic sources, varying quantities of metal and of manufactures have been imported, chiefly from Germany and Belgium. During the period from 1873 to 1880, when the home industry trebled its output, this movement lost much of its force; while, on the other hand, since 1877 considerable quantities of high-grade spelter were exported. This continued until a heavy demand, outrunning home consumption, again brought our markets into a position favorable for imports. Meanwhile, home manufacturers had begun also to make sheet zinc on a more extended scale, and had succeeded in crowding back foreign competitors. The speculative excitement of the "boom" period again opened the gates, and this country was made the outlet for a heavy quantity of metal. A temporary reaction stopped the influx, but in 1882 the imports assumed dimensions not reached for more than a decade, and led to an overstocking of the market which weighed heavily upon it, carrying prices lower than those of lead—an unprecedented position for spelter. The great expansion of the demand, which made so sudden an increase in the supply possible without causing more disastrous consequences than it in reality led to, must be chiefly attributed to the great increase in amounts called for by galvanizers. The expansion of the wire industry, notably the barb wire for fencing purposes, created a demand which our works could not meet so suddenly. As illustrating the quantity of metal used for protecting barb wire alone, it may be mentioned that one manufactory alone consumes upward of 3000 tons of spelter per annum for that purpose. The fact that some of the heaviest manufacturers using spelter for galvanizing are near the seaboard, thus handicapping Western producers to the extent of the freight, did much toward making the invasion of foreign spelter more easily possible. During the calendar year 1882, 12,826 net tons of spelter were imported; but, since, the movement has nearly ceased, and home producers again have full control of the market, it is alleged, though there are no facts to prove the statement, that in times of depression abroad foreign makers continue to divert a surplus to other markets, this country being among the favorites. It is certainly strange that when Continental producers form "syndicates" to uphold prices, they do not order any restriction, to put the market in position, so far as the supply is concerned, to enforce their higher demands. Experience in this country has amply proved that without such a restriction combinations among producers are doomed to be failures.

#### IMPORTS AND EXPORTS.

The following tables show fully the imports and exports of spelter, sheet zinc, ores and oxide. The small quantity of ore shipped abroad comes exclusively from the New Jersey mines, being used at a Belgian works to manufacture zinc white by the Wetherill process:

Zinc, Spelter or Tutentegue Imported into the United States during the Fiscal Years Specified (specie values)—Dutiable.

Years.	Blocks or pigs.	Sheets.



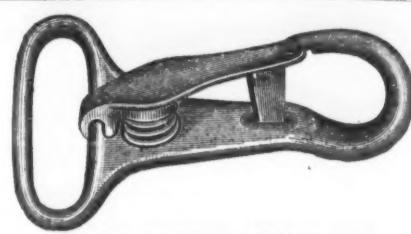


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THE ATTENTION OF THE TRADE IS INVITED TO THE SUPERIOR

## HORSE AND CATTLE FASTENINGS



PATENT IMPROVED GERMAN SNAP.

These goods embrace a complete line of Halters and Ties, both in Hemp and Jute, made up with entirely new and original patented fixtures, and presenting such marked advantages over all other goods in the market intended for like use as to command immediate and general appreciation. These advantages are (see cut):

*First.*—The Cross Bolt Snap is the only Spiral-Spring Snap in the market that is impervious to water and dirt.



MANUFACTURED BY

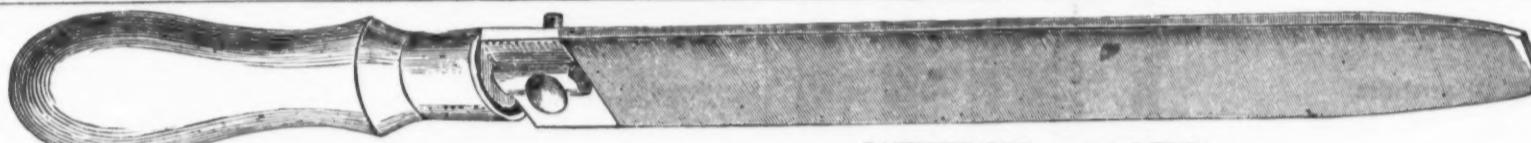
# THE UNION HARDWARE MANUFACTURING COMPANY, WEST TROY, N. Y.

THE UNION HARDWARE MFG. CO. also manufacture a complete line of Cross Bolt Harness Snaps, Double Snaps for Chain Connections, Harness Chain Goods, Hitching Chains, Patent Improved German Snaps, &c.

### HORACE F. SISE, Agent,

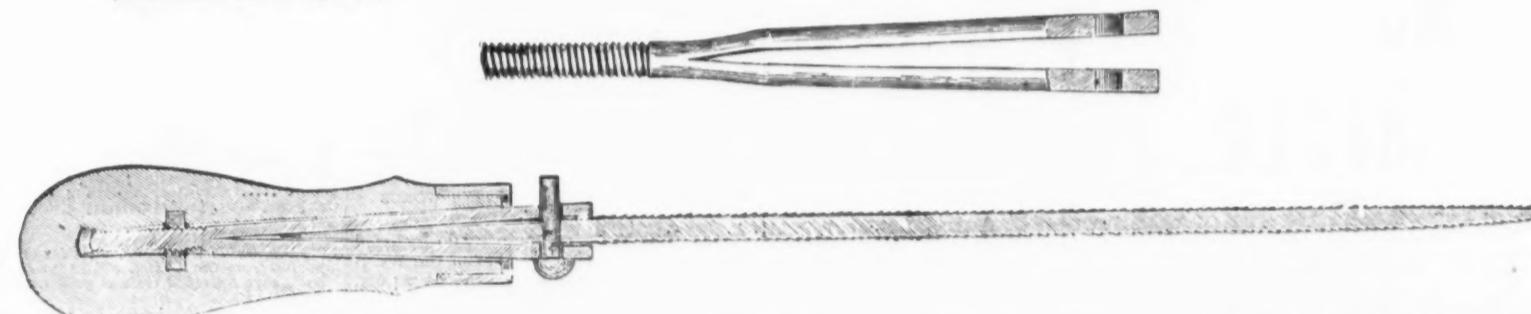
100 CHAMBERS STREET,

NEW YORK.



PATENTED SEPT. 24, 1878.

PATENTED DEC. 10, 1878.



## MILLSPAUGH'S PAT. FILE AND HANDLE.

Little or no explanation will be necessary for the Mechanic to understand the manner of operating this File and Handle. The File has a hole in Tang end of same, a Yoke terminating in a thread operating in Nut at lower end of Handle. It will be readily seen by passing the Rivet or Pin through the top of Yoke and File; then, by turning the Handle, the Nut in same, acting on thread, will draw the File down to a shoulder, and will hold it firm, and thereby obviate all possibility of accident so common to the old-fashioned Handle. Again, one of these Handles will last for years unless carelessly broken, and the Mechanic will always have a Handle to fit firmly to the File. This handle has been pronounced by the leading mechanics to be the best thing of its kind ever made. We should prefer orders through the wholesale houses, but, if not convenient, order direct from factory.

MANUFACTURED EXCLUSIVELY BY

# NEW AMERICAN FILE COMPANY,

PAWTUCKET, R. I., U. S. A.



THE FRED. J. MEYERS MANUFACTURING CO.,  
COVINGTON, KY.

Manufacturers of  
WIRE GOODS OF ALL KINDS,  
Wrought-iron Fencing, Cresting and Hardware Specialties.  
Send for Illustrated Catalogue of 1883.

Conductors' Punch.

Flower Stand.

Wrought-iron Fence.

Chair.

Revolving Punch.

No. 1 Carries 7 feet earth.  
No. 2 Carries 5 feet earth.  
No. 3 Carries 3½ feet earth.

Patented December 27th,

1878.

The Lightest and Strongest Scraper made. The body is made of one single piece of steel. The handles are fastened inside of fold, and free from all obstructions. The body, bail and runners are all made of steel. Especially suited for contractors. Send for circulars. Manufactured by

THE YORK MFG. CO. Limited Portsmouth, Ohio.

AMERICAN BRONZE WORKS.

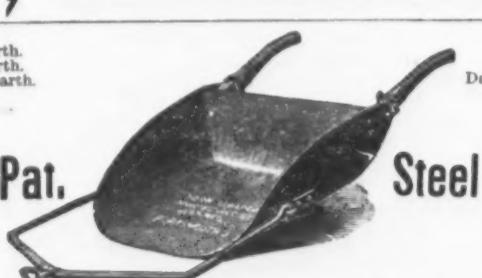
Bronze and Brass Bearings and Ornamental Castings.

Car and Locomotive Work a Specialty.

BRONZE BEARINGS.

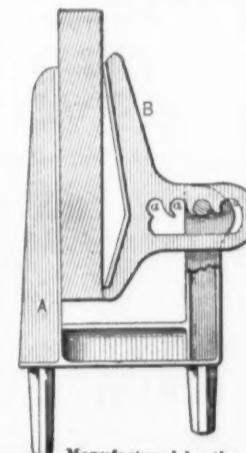
23 Columbus Street, CLEVELAND, OHIO.

Steel Scraper



Pat. in the U. S. and Canada, Oct. 10, 1882.  
CRISPIN'S ADJUSTABLE VISE.

Made from Best Malleable Iron.



Manufactured by the

RENO BENCH VISE COMPANY, Detroit, Mich.

A Portable Vise for use by Woodworking Mechanics. Self-adjusting Jaws, Clamping any thickness from  $\frac{1}{4}$  in. to  $\frac{3}{4}$  in. For use in New Buildings or out-of-doors holding work while Sawing, Boring, Mitering or Planing. Best Saw Clamp in use. Price 75 cents each. Send for Descriptive Circular. Liberal Discount to the Trade.

CHAS. O. LECOUNT & CO., New York.

G. W. VAN TINE & SON, Philadelphia.

GENERAL AGENTS.

DILDINE'S PATENT  
ADJUSTABLE WIRE CLOTH SIEVE  
PATENTED NOV 26 1878.

The only adjustable Wire Cloth Sieve made. It will take out good seed from the refuse of windmills that cannot be cleaned by any other process. Can be adjusted to any size from  $\frac{1}{4}$  in. to  $\frac{3}{4}$  in. shaped like a square. No. 1 sieve will separate Plantain, Lettuce, Buckhorn, Wild Carrot, &c., from Clover Seed; Pea Top and Plantain from Timothy, and Timothy from Clover Seed. No. 2 will separate Rye, Cheat and Cocks from Wheat. No. 3 will separate Peas and Beans from Corn. Manufactured by Hiriam Sibley & Co., D. M. Ferry & Co., D. Landreth & Sons, Plant Sieve Co., Henry A. Dreer, J. M. McCullough's Sons, B. E. Hale & Sons, J. L. Breck & Sons, U. S. & G. S. Sibley, Washington, D. C.

Write for Prices and Discounts to

MILTON SIEVE CO. (Limited),

MILTON, PA.

TUCK M'F'G CO. Brockton, Mass.

Send for Catalogue.



Send for Catalogue.

of exceptional purity, finding a market readily. In the West—in Illinois, Missouri, Kansas and Wisconsin—there is a constant struggle between the mine owners and the smelters, and the competition for the raw material frequently carries prices for it to a point where profits are impossible. The markets for the lower grades of metal there made are subject to fluctuations, to sudden expansion and contraction, and are constantly threatened by foreign competitors.

The Southern States possess very important deposits of zinc ores, but until now the production of the metal there has been limited, though considerable quantities of ore have been shipped North, notably to the Mercer Zinc Company, at Trenton, N. J., where it is used for the manufacture of oxide. There are now under construction two zinc works near Knoxville, Tenn.—the East Tennessee Valley Zinc Company and the Edes, Mixer & Herald Zinc Company. There is a movement on foot also to build another works in Virginia. With improved railroad facilities for the carriage of ore and refractory material, with cheaper coal and very large supplies of ore at some points, there is a good prospect for a rapidly growing industry, especially as the quality of the spelter made is very high.

The bulk of the spelter made in the Eastern States finds its market directly through the dealings of the producers with the consumers, who are willing for their special purposes to pay a very much higher price for the pure metal. We shall, therefore, in the following brief summary refer almost exclusively to the fluctuations in the demand for the ordinary Western domestic spelter and its chief competitor, the Silesian and Belgian spelter, which has at times sold in large quantities and almost always places a limit to a rise in values beyond a given point. A considerable quantity of these grades does not reach the open market, so that the records of current transactions are often meager:

*Price of Spelter in 1879.*

Months.	Highest, Cts. per lb.	Lowest, Cts. per lb.
January	5.75	5.50
February	5.62	5.25
March	5.62	5.25
April	5.25	5.00
May	5.00	4.62
June	4.62	4.25
July	4.75	4.50
August	4.75	4.50
September	4.87	4.75
October	4.62	4.50
November	4.75	4.50
December	4.37	4.25

1879.—As in all other branches of the metal trade, the year 1879 opened with a very discouraging outlook in spelter. Prices continued to drop in spite of an effort made early in February to revive the old association of producers. The same evils which wrecked the earlier attempt were at once manifested, and the metal was soon forced to drift its own way untrammeled, until in July a better feeling began to develop. In August a decided upward tendency carried up the market here and in Europe, where an agreement was arranged among the Belgian and the Rhenish and other German producers. In September and the succeeding months spelter was caught by the speculative tide which bore up all metals so rapidly, and values were quickly advanced to figures which again rendered imports impossible. The closing months of the year were exciting in all branches of the iron, steel and other metal trades, and lifted spelter out of the mire into which it was sinking. The price of spelter varied monthly, as follows:

*Price of Spelter in 1879.*

Months.	Highest, Cts. per lb.	Lowest, Cts. per lb.
January	4.50	4.25
February	4.75	4.50
March	4.62	4.50
April	4.75	4.50
May	4.50	4.25
June	4.37	4.12
July	4.75	4.37
August	5.62	4.80
September	6.00	5.62
October	6.37	6.00
November	6.25	5.87
December	6.25	6.00

1880.—The market temporarily recovered from the slight reaction of the first weeks of the year, and held its own well for months, until an increasing pressure of foreign metal caused prices to weaken in May and June, and for the balance of the year there were alternating periods of dullness and slight reactions, the net result being a further decline. Values moved within the following range:

*Price of Spelter in 1880.*

Months.	Highest, Cts. per lb.	Lowest, Cts. per lb.
January	6.50	5.87
February	6.75	6.37
March	6.75	6.50
April	6.50	6.12
May	6.00	5.62
June	5.50	5.12
July	5.00	4.87
August	5.25	4.87
September	5.12	4.75
October	5.00	4.62
November	4.90	4.62
December	4.75	4.05

1881.—The year opened quietly. A slight improvement which developed toward the middle of January was lost, and a period of dullness followed, with a steady declining tendency which caused the suspension of work in some of the Carondelet establishments. In June this had grown to utter stagnation, but toward the end of July a better demand sprang up, and inquiries increasing in volume and growing in urgency caused greater firmness and warranted a gradual rise in prices, which only the beginning of sales of foreign spelter checked. Spot stocks had been almost exhausted, and importations began to assume unheard-of dimensions. The fluctuations in the prices during the year were as follows:

*Prices of Spelter in 1881.*

Months.	Highest, Cts. per lb.	Lowest, Cts. per lb.
January	6.50	5.87
February	5.75	5.50
March	5	4.75
April	5.50	4.75
May	5.25	4.75
June	5	4.75
July	5.25	4.75
August	5.25	5.00
September	5.25	5.00
October	5.25	5.00
November	5.25	5.00
December	5.25	5.00

1882.—The scarcity of spelter continued during the first weeks of January, and consumers bought quite heavily for delivery over the first three months of the year, the metal placed being almost exclusively European. The heavy offerings of Silesian and Belgian spelters, many of the brands being unknown in our markets and of inferior grades, made concessions necessary, especially as the majority of consumers were well supplied. The market was dull, therefore, during February and March, and showed a weakening tendency. In March there were repeatedly cases of heavy cutting, and toward the beginning of April Western domestic metal, which had until then been entirely absorbed by the local trade, began to appear in the Eastern markets. Simultaneously came the news of the forming of a "syndicate" among European producers, which had the effect of making consumers more cautious. In May and June, under large sales of Silesian spelter at lower figures and very heavy offerings of foreign metal, the market began to decline. Stocks of foreign spelter were known to be very heavy, while, on the other hand, the demand on the part of galvanizers was dropping off. The market in July was heavy and dull, and the pressure to sell led to a demoralized condition of affairs, the struggle of Western makers to regain a foothold complicating matters. Still, the demand continued good, and low prices induced consumers to make heavy contracts in August. This struggle dragged along in September and November, buyers beginning to be frightened and holding off persistently. It was not until December, however, that the domestic metal had succeeded in crowding back foreign spelter, values having meanwhile fallen very considerably. During the closing months of the year the output in the West had grown ma-

terially by the completion of a number of new works. Values fluctuated within the following range during the year:

*Price of Spelter in 1882.*

Months.	Highest, Cts. per lb.	Lowest, Cts. per lb.
January	6	5.50
February	5.50	5.25
March	5.50	5.25
April	5.25	5.00
May	5.00	5.00
June	5.00	5.00
July	5.25	5.00
August	5.25	5.00
September	5.25	5.00
October	5.25	5.00
November	5.25	5.00
December	5.25	5.00

1883.—The leading feature of the markets during the first half of the present year has been the heavy falling off in the demand, which caused an early cessation of the importations of foreign spelter, and again gave complete control of the market to home producers. The trade showed a slight recovery during the spring, but has since relapsed into great dullness. The output is more than ample for the requirements of a restricted market. Quotations were as follows:

*Price of Spelter in the First Six Months of 1883.*

Months.	Highest, Cts. per lb.	Lowest, Cts. per lb.
January	4.50	4.25
February	4.75	4.50
March	4.62	4.50
April	4.75	4.50
May	4.50	4.25
June	4.37	4.25

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tive tide which bore up all metals so rapidly,

and values were quickly advanced to figures

which again rendered imports impossible.

The closing months of the year were excit-

ing in all branches of the iron, steel and other

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*Price of Spelter in the First Six Months of 1879.*

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March	4.62	4.50
April	4.75	4.50
May	4.50	4.25
June	4.37	4.12
July	4.75	4.37
August	5.62	4.80
September	6.00	5.62
October	6.37	6.00
November	6.25	5.87
December	6.25	6.00

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anted a gradual rise in prices, which only

the beginning of sales of foreign spelter

checked. Spot stocks had been almost ex-

hausted, and importations began to as-

sume unheard-of dimensions. The fluctua-

tions in the cost of production in four

Silesian works in 1880, which will illus-

trate how great in proportion to the other

expences is the cost of the ore. It may be

stated that the selling price has since de-

clined to about 300 marks at Breslau:

*Price of Spelter in 1881.*

Months.	Highest, Cts. per lb.	Lowest, Cts. per lb.
January	6.50	5.87
February	6.75	6.25
March	6.50	6.25
April	6.25	6.00
May	6.00	5.75
June	5.75	5.50
July	5.25	5.00
August	5.25	5.00
September	5.25	5.00
October	5.25	5.00
November	5.25	5.00
December	5.25	5.00

1882.—Continued dullness and a partial

decline in prices led to curtailment of the

production, and in February to the first ex-

port sale of 200 tons of high-grade spelter at



# RHODE ISLAND TOOL CO.,

SUCCESSORS TO  
PROVIDENCE TOOL CO.,

MANUFACTURERS OF

## Heavy Hardware, Railroad and Machinists' Supplies,

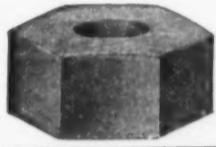
### SAIL MAKERS' AND SHIP CHANDLERS' HARDWARE,

COMPRISING

 Square and Hexagon Nuts, Washers, Chain Links,  
Turn Buckles, Clinch Rings, Hooks and Thimbles,  
 Sister Hooks, Open Thimbles, Grommets and Grommet Rings,  
Grommet Knobs, Rigger Screws, Marline Spikes, Ship  
Scrapers, Norcross Iron Blocks, &c., &c.

### DROP FORGINGS OF IRON OR STEEL MADE TO ORDER.

CORRESPONDENCE SOLICITED.



## PROVIDENCE, R. I.



BEST CAST TRADE BROWN MARK TOOL STEEL

BROWN & CO.  
PITTSBURGH, PA.



UNION STONE COMPANY,

38 & 40 Hawley Street, BOSTON, MASS.

Patentees and Manufacturers



OF THE

UNION EMERY WHEEL.

Emery Wheel Machinery and Tools a Specialty.

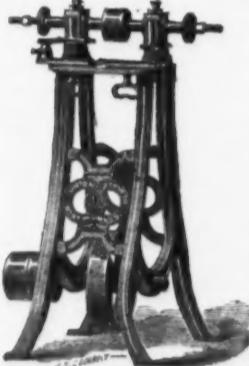
AUTOMATIC KNIFE GRINDING MACHINES,

Wood Polishing Wheels,

EMERY, QUARTZ, CORUNDUM,

GRINDERS' AND POLISHERS' SUPPLIES.

CATALOGUE ON APPLICATION.



AMERICAN FACING CO.

AND

WHITEHEAD BROTHERS'

FOUNDRY FACINGS

And Supplies of all Kinds.

BITUMINOUS OR SEA COAL, LEHIGH, CHARCOAL, SOAPSTONE, INDIA

SILVER AND GERMAN LEADS, &c.

XX MINERAL FOR HEAVY WORK.

X MINERAL FOR MEDIUM AND LIGHT WORK.

Our fine Facing known, as WHITEHEAD'S STOVE PLATE FACING, is the best in use. Send us a sample order.

ALSO DEALERS IN

MOLDING SAND,

Fire Sand, Fire Clay and Kaolin.

We give special attention to the selection of Albany and Crescent Sands for Stove Plate and Ornamental Iron and Brass Castings.

WM. WHITEHEAD, Treas.,

515 and 517 West 15th St., New York City.



SELF-FASTENING BY STEPPING  
ON THE SKATE.



9-1-'83.

H. W. HILL & CO.,  
DECATUR, ILL.

LOOK OUT

FOR THE

# FALL

TRADE.

POWER TRANSMITTING MACHINERY.

SHAFTING, HANGERS,

PULLEYS,

COUPLINGS,

CRANES

AND

MACHINE MOLDED

GEARS

A SPECIALTY.

THE WALKER MFG. CO.,

CLEVELAND, OHIO.



J. E. QUACKENBUSH & SON  
MANUFACTURERS OF

Porcelain, Mineral & Jet Knobs & Escutcheons.

Send for Price List and Terms.

OFFICE,  
533 5th Ave., N. Y.









We regret to announce the death of George R. Hand, of the Hawley Bros. Hardware Company, of New York and San Francisco, after being connected for 20 years with the New York branch of the house. We are enabled to bear testimony to his superior qualifications as an upright business man, always reliable in places of responsibility, and one who had a very large circle of warm friends throughout the Hardware trade. His sickness was only for a few days, he having been attacked about a week ago with bilious colic, which proved fatal. His funeral was held on Monday last at his residence, 270 Throop avenue, Brooklyn, and was very largely attended, many of his friends in the trade being present. His body was taken on Tuesday to Port Jefferson, L. I., for interment.

The Crystal Plate Glass Company, of St. Louis, under date of the 20th inst., announce that they must decline all orders, of whatever size, for shipment in less than 30 days after receipt.

Owing to several misapprehensions which have occurred recently, we are requested to remind the trade that the Philadelphia Screw Company, Limited, is an incorporated company, doing business under the above name, and that there is no other Screw company of that name; neither have they any connection with any other Screw company in Philadelphia or elsewhere.

The manufacturers of Cordage have adopted a revised price list, under date of the 23d inst., showing an advance of  $\frac{1}{2}$  cent per pound on Manila. The following are the present prices, subject to the regular trade discount of 1 cent per pound:

Manila Rope.	
Cts. per lb.	
1/2-inch cir. and upward.....	16
1/2 thread, or 1/2 inch diameter.....	16
6 & 9 thread, or 1/4 and 5/16 inch diameter.....	17
Hemp Rope, 2, 3, 4 or 5 thread.....	17
Boat and Point Rope.....	17
Tarred Rope and Lath Yarn.....	17
Stave, Leather and Hop Twine.....	17

Seal Rope.	
Cts. per lb.	
1/2 inch cir. and upward.....	10
1/2 thread, or 1/4 inch diameter.....	11
6 & 9 thread, or 1/4 and 5/16 inch diameter.....	11
Hemp Rope, 2, 3, 4 or 5 thread.....	10
Tarred Rope and Lath Yarn.....	10

Russia Hemp.	
Cts. per lb.	
White Rope.....	17
Tarred Rope and Ratline.....	11
Spun Yarn.....	10
Bolt Rope.....	18
Marline, Houseline, Rounding and Hambro-line.....	15
Packing.....	16

American Hemp.	
Cts. per lb.	
White Rope.....	18
Tarred Rope and Ratline.....	11
Spun Yarn.....	10
Lath Yarn.....	12
Facking.....	12
Marline, Houseline, Rounding and Hambro-line.....	16
Sash and Bell Cord.....	25 to 35

In the advertisement on page 43 of the Kilbourne & Jacobs Mfg. Company, of Columbus, Ohio, will be seen the illustration and description of the Columbus Wrought-Steel Sink, which is intended to take the place of the ordinary cast-iron sinks, over which it possesses the important advantages of superior lightness, strength and durability, the whole article being stamped from one plate of steel. The following are the list prices and discounts to the trade:	
Painted. Each.	Galvanized. Each.
16 x 8 x 6..... \$1.80	16 x 21 x 6..... \$4.00
18 x 10 x 6..... 2.50	18 x 30 x 6..... 4.10
18 x 26 x 6..... 3.00	18 x 30 x 6..... 6.25
20 x 30 x 6..... 3.00	20 x 30 x 6..... 7.75
20 x 36 x 6..... 3.70	20 x 36 x 6..... 7.75
20 x 40 x 6..... 4.00	20 x 40 x 6..... 8.50
20 x 40 x 6, 25% discount.....	30% discount.

Hudson (free of lighterage at New York)....	
Carbon (Elizabethport delivery).....	22.00
Thomas (Hoboken delivery).....	22.00
Manhattan (tidewater).....	22.00
Buahong (tidewater).....	23.00
Olcott (at furnace, Albany).....	22.00
Lehigh (tidewater).....	23.00
Coplay (tidewater).....	22.50
Warwick (tidewater).....	22.00

cial attention to the point made of the value of buckets and casks as a means of quelling fires before they have passed beyond control:

To Our Customers and the Trade: The Penfield Block Company, Lockport, N. Y., desire to state that their loss sustained by the recent fire immediately adjoining their works was not of such a nature as to retard the prompt filling of all orders. They also wish to state, for the benefit of the general public, that this is the second time their works have apparently been saved from destruction by fire by the use of pails and casks filled with water, which were ready to be used at the critical moment—demonstrating that "a stitch in time saves nine."

### IRON.

American Pig.—Trade is generally very dull, yet in some quarters we hear of transactions of considerable magnitude. Some 4000 tons of American Bessemer have been sold at private terms—understood to be below \$20 at furnace. A lot of 1000 tons of the 2d Foundry was placed at \$20 at tide-water. Other transactions have been of the usual hand-to-mouth character. There is plenty of Iron of all grades offering, but buyers appear to be indifferent about stocking up. Sellers do not, as a rule, make concessions, being convinced that in the present temper of the trade lower prices will not induce buying. Production is not now, it is asserted, in excess of consumption, and the daily purchases being made prevent stocks from growing larger. While the stocks already in existence in furnace banks seem very large, this is plainly the result of the policy of buyers in letting furnaces carry their supplies. It is firmly believed by many that if the stocks now in makers' hands were distributed among consumers in proportion to their wants, it would be found that no one would have an excessive supply.

Wire Rods.—There is no movement in Steel Rods, and at present the indications are against the probability of anything of consequence being done soon in this line, as Wire mills are curtailing production or stopping entirely in consequence of unremunerative prices. Iron Wire Rods, however, are looking up, as the Treasury Department has at last decided what duty they shall pay. The decision being in favor of the lowest rate—namely,  $\frac{1}{2}$  cent per lb.—there is a good opportunity for importers to do a thriving trade, of which they are ready to take advantage. Negotiations for considerable lots of Iron Rods are in progress.

Steel Rails.—During the week sales of Rails have been made in small quantities, but the large orders which have been talked of for so long a time are still withheld. We quote \$37 @ \$38 at mills in Eastern Pennsylvania.

Old Material.—Not much business has been done, and prices show very little change. Transactions have been reported of 100 tons Light Iron from yard at \$17, and other parcels at \$16.50; 100 tons No. 1 Wrought from yard at \$24.50; 300 tons Old T Rails on private terms. The arrivals of Scrap from the other side of the Atlantic during the past week have been unusually large, but they had evidently been mainly sold to arrive, and they caused no stir in the market. Owing to higher freights, No. 1 Wrought Scrap is held more firmly in Europe, and \$24 is asked for shipment, although \$22 is quoted for lots ex-ship. Bridge Rails are scarce, and \$25 per gross ton is asked. Quotations for Double Heads are \$25.75. Old Railway Leaf Spring Steel cannot be imported under \$26.75, although a lot to arrive early may have been pressed on the market at a lower figure. American T's are still held at \$23 @ \$23.50, but it is stated that sales have been made at a considerably lower price.

### TRANSACTIONS ON THE METAL EXCHANGE.

We are reported the following transactions on the Metal Exchange during the past week, ending at noon on Wednesday:

THURSDAY, September 20.  
No transactions.

FRIDAY, September 21.  
25 tons Straits Tin, Sept.-Oct. ship..... 20.75

SATURDAY, September 22.  
No transactions.

MONDAY, September 24.  
100 tons American Pig, No. 1, Feb..... \$21.37 1/2

200 " Carbon " spot..... 21.37 1/2

2.0 " Straits Tin, Oct..... 21.37 1/2

10 " " Aug. Sept. ship..... 21.37 1/2

TUESDAY, September 25.  
25 tons Straits Tin, Sept.-Oct. ship..... 21.37 1/2

25 tons Straits Tin, Oct..... 21.37 1/2

WEDNESDAY, September 26.—First call.  
25 tons Straits Tin, Oct..... 21.37 1/2

THURSDAY, September 27.  
25 tons Straits Tin, Oct..... 21.37 1/2

FRIDAY, September 28.  
We are reported the following transactions on the Metal Exchange during the past week, ending at noon on Wednesday:

THURSDAY, September 20.  
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FRIDAY, September 21.  
25 tons Straits Tin, Sept.-Oct. ship..... 20.75

SATURDAY, September 22.  
No transactions.

MONDAY, September 24.  
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No transactions.

MONDAY, September 24.  
100

Quan.	Val.
Mt. iron, pkgs	73
Ag. imp., pkgs	2
Iron safes	7
<b>Hayti.</b>	<b>1,893</b>
Ptms., gals.	1225
Nails, kegs.	20
Pumps, pkgs.	3
Rifles, cse.	1
Sew. ma., cs.	12
<b>Venezuela.</b>	<b>99</b>
Clocks, cse.	1
Sew. ma., cs.	26
Hdw., pkgs.	11
Nails, bxs.	5
Mt. iron, End	5
Ptms., gals.	5454
<b>Japan.</b>	<b>552</b>
Hdw., pkge.	1
Cartridges, cs.	60

Quan.	Val.
Scales, cs.	2
Cartridges, case	1
Machy., pkgs.	3
Boiler.	1
<b>New Zealand.</b>	<b>315</b>
Locks, cs.	4
<b>Arabia.</b>	<b>199</b>
Ptms., gals.	478,230
44,300	
<b>Hong Kong.</b>	<b>210</b>
Hdw., pkge.	1
Cartridges, cs.	60

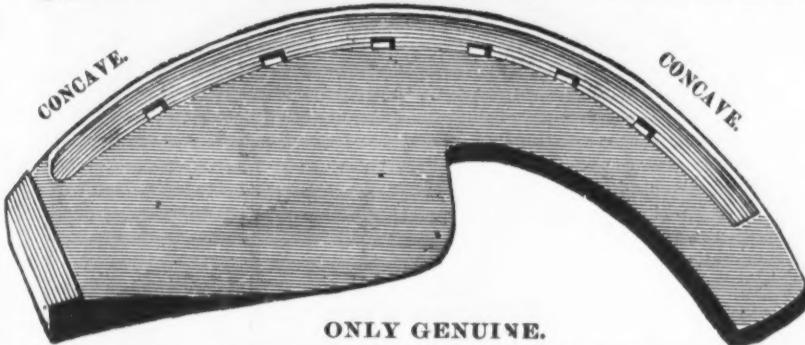
**IMPORTS**

Of Hardware, Iron, Steel and Metals into the Port of New York, for the Week ending Sept. 26, 1883.

**Hardware.**

Barbour Bros. & Co.	Sheets, bds., 520
Machinery, box, 1	Prosser Thos. & Sons,
Boker Hermann & Co.	Wrought tubes, 24
Hardware, cutlery and glass, pkgs., 74	bds., 24
Clark Mill End Co.	Stetson Geo. W.
Mach Y. pkgs., 142	Pig, tons, 300
Dinglestedt & Co.	Thurber H. K. & F. B. & Co.
Case, 1	Old tubes, lot
Drexel, Morgan & Co.	Williamson Jas. & Co.
Arms, cs., 32	Pig, tons, 300
Field Alfred C. Co.	Order.
Chains, cks., 8	Pig, tons, 350
Guns, cs., 7	Scrap, tons, 979
Anvils, 15	Spools, lot
Folsom Charles,	Bundles, 286
Anvils, 15	Spiegel, tons, 1800
Folsom H. & D.	Ore, kg., 275,000
Arms, cs., 28	Plates, 51
Fregay George,	Bells and bars, 375
Machinery, case, 1	Wire, coils, 375
Godfrey C. J.	Bars, 3460
Arms, cs., 3	Sheets, bds., 500
Gorham Mfg. Co.	Sheets, pkgs., 1500
Case, 1	Tubes, 4
Graef Cutlery Co.	Heavy wrought
Cutlery, pkgs., 5	Steel, ton, kg., 266,700
Hart Mfg. Co.	Old tubes, lot
Mt. iron, cs., 3	Old horse shoes, tons, 114
Hartley & Graham,	Cotton ties, bds., 96
Arms, cs., 4	Old iron, tons, 230
Hayden Peter,	<b>Steel.</b>
Packages, 2	Abbott Jere & Co.
Kimball T. & Co.	Cases, 54
Machinery, case, 1	Packages, 2
Mayer Robert & Co.	Cary, Moen,
Machines, case, 1	Downing, Sheldon & Co.
Merch. Dis. Co.,	Bundles, 155
Cases, 24	Duvall H. R.
Newell Universal Co.	Plates, 87
Machinery, pkgs., 14	Hammacher A. & Co.
Peck, Stow & Wilcox Co.	Wire, cs., 5
Machinery, bxs., 4	Sellers Wm. B.
Pheips & Nain,	Cases, 2
Machinery, box, 1	Sellman J. & W. & Co.
Gun barrels, cs., 3	Rails.
Rennel Furnishing Co.	Temple & Lockwood,
Cases, 9	Pigs, and psc., 14
Sanderson & Son,	Wagner W. F.
Horse nails, bxs., 3	Plates, 18
Schaeferling, Daly & Gales	Bundles, 752
Arms, cs., 26	Iron, pig, tons, 18
Mt. iron, cs., 19	Iron, sheet, tons, 71
Stein J.	Iron cotton ties, 8,700
Machinery, case, 1	Iron, other, tons, 673
Struller Lau & Co.	Clocks
Arms, cs., 4	Copper
Taylor Thos.	Cutlery
Mt. iron, cs., 2	Gas fixtures
Townsend H.	Cases, 2
Macdonald, case, 1	Plates, 77
Wichberg Higer & Co.	Brass goods
Hdw. and cutlery, pkgs., 52	Bismuth
Windmiller L. & Roelker.	Bronzes
Arms, cs., 8	Chains and anchors
Witte John G. & Bros.	Clocks
Cutlery, cs., 3	Copper
Vom Cleff Co.	Cutlery
Ironware, cs., 10	Gas fixtures
Order.	Cavels
Gun barrels, cs., 9	Plates, 18
Bicycles, cs., 4	Bundles, 50
Cases, 27	Bars, 187
Casks, 5	Piece, 1
<b>IRON.</b>	Cases, 21
Alexandre F. & Sons,	Wolf R. H. & Co.
Ore, pkgs., 10,286	Steel bar iron
Bank of Montreal,	case, 1
Tin, bxs., 383	Order.
Bruce & Cook.	Rail ends, tons, 500
Tin plates, bxs., 1702	Wire rods, bds., 254
Crooks Robert & Co.	Bags, 372
Tin plates, bxs., 2820	Bundles, 570
Dickerson, Van Dusen & Co.	Forgings, 4
Tin plates, bxs.,	<b>Metals.</b>
For the 38 weeks Same	Common Sheets, No. 29
week of 1883, time 1882.	5,515
Cutlery, pkgs.	Common Sheets, Nos. 26 and 27
Tin plates, bxs., 103	883
Eric & Pacific Dispatch,	Iron, R. R. bars
Tin plates, bxs., 375	10,048
Field Alfred & Co.	Lead, pigs
Gun cans, cs., 10	6,224
Hollender Fred. R.	Steel, pigs
Metal wares, cs., 10	445,283
Ketchum E. & Co.	Tin, bxs.
Tin, bxs., 298	Tin, slabs, 5,030 lbs., 531,57
Philips Dodge & Co.	Tin, slabs, 5,030 lbs., 531,57
Tin plates, bxs., 14	Tin, wire
St Louis Stamping Co.	
Black plates, bxs., 168	
Western Dispatch Co.	
Tin plates, bxs., 1046	
Eric & Pacific Dispatch,	
Tin plates, bxs., 375	
Field Alfred & Co.	
Gun cans, cs., 10	
Hollender Fred. R.	
Metal wares, cs., 10	
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St Louis Stamping Co.	
Black plates, b	



**"GREENFIELD" FORGED OX SHOE.**

ONLY GENUINE.

We now control the Patents for these Shoes, having succeeded the Greenfield Tool Co. in their manufacture and sale. Recent decisions of the United States Court have sustained the validity of these patents, giving us exclusive right to make Concave Ox Shoes. We believe them to be the best and best-selling shoe in market, and offer them with the fullest guarantees. With our facilities we can fill large orders at short notice, and are now ready to do it.

No. 1, Full Length, Concave, 5 inches, Weight, per Set of Eight Shoes, 3 pounds.	
" 2, " " 5½ " " "	3½ "
" 3, " " 6 " " "	4 "
" 4, " " 6½ " " "	5 "
Packed in boxes or kegs of 100 pounds, half each rights and lefts. Full weight, and no charge for packages.	
For orders of 1 ton or more.....	11 cts. per pound.
" 1000 lbs. or more.....	11½ cts. "
" 500 " "	12 cts. "
" less than 500 lbs.....	12½ cts. "
Terms, Net Cash, 30 days.	

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DURRIE & McCARTY, Agents,  
97 Chambers & 81 Reade Sts., New York.  
ESTABLISHED IN 1839.

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**CHAMPLAIN**  
Forged Horse Nails.  
MANUFACTURED BY THE  
**NATIONAL HORSE NAIL CO.,**  
Vergennes, Vermont.  
HOT FORGED AND COLD HAMMERED POINTED. MADE OF BEST NORWAY IRON AND WARRANTED.  
WAREHOUSE  
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**AMESBURY'S BAND SAW FILING MACHINE**

Save Its Cost in a Few Weeks

Patented June 28, 1881,  
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Any boy that can turn a crank can file a band saw in from five to ten minutes more accurately than an expert filer can do the same by hand in one hour. Keeps the teeth even and level, and enables the saw to do more and better work with much less strain. Pronounced by users to be the best labor-saving machine ever introduced.  
*First Premium and Diploma of St. Louis Agricultural and Mechanical Association, 1881, Awarded for Best Band Saw Filing Machine.*  
Is sold at a price within the reach of every one using a band saw. Reduced Price List.—Net price, including 20 files, \$35; thin corner and facing files, per dozen, \$1.20; thick beveled files, per dozen, \$1.50. Terms strictly cash. Send for Catalogue and Testimonials.  
GOODELL & WATERS,  
3101 & 3103 Chestnut St., Phila., Pa.

**NORTH BROTHERS,**  
23d & Race St., PHILADELPHIA, PA.,  
HARDWARE MANUFACTURERS.  
LIGHT CASTINGS A SPECIALTY.  
THE HENRY B. NEWHALL CO., 1st Chambers St., New York, and 47 Pearl St., Boston (J. H. Work, Manager), Sole Agents.

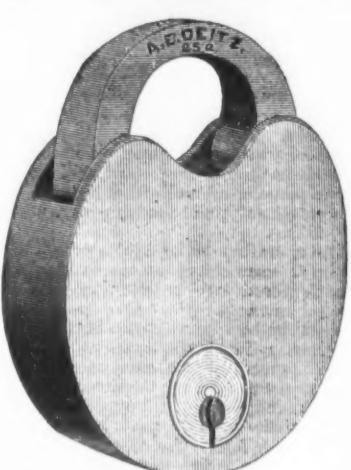
SOLE MANUFACTURERS OF THE  
"WEED IMPROVED" BORING FAUCET,  
For Molasses, Oil, Japan, Varnish, &c.

**VARIETY IRON WORKS.**

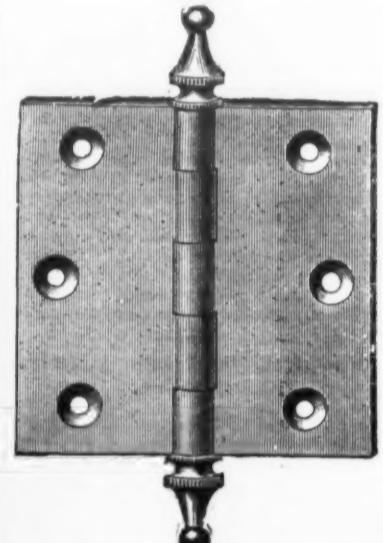
**KYSER & REX,**  
MANUFACTURERS OF  
Hardware Specialties,  
IRON TOYS, NOVELTIES,  
—AND—  
HOUSE-FURNISHING HARDWARE.  
Main Office and Factory:  
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Sample Offices:  
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Specialties Manufactured to Order.

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ALL KINDS OF RIVETS.  
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BRASS, GALVANIZED & SHIP CHANDLERY  
**HARDWARE,**  
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EVERY DESCRIPTION OF  
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Metallic and Steel Tapes,  
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AND

**Testing Machines.**

Manufacturers of all descriptions of Testing  
Mach. &c. Tests made daily.

Office and Works, N. W. cor. 19th and

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**L. COES'**  
Genuine and Mechanics  
**PATENT**  
**Screw Wrenches**  
MANUFACTURED BY  
**L. COES & CO.,**  
Worcester, Mass.  
ESTABLISHED IN 1839.  
  
Our Genuine Wrenches are made with straight bars, full width and enlarged jaw, having ribs cast inside, which strengthen the jaw and give a full bearing on front of bar. These improvements, in combination with our new ferrule, made with double bearings, an iron tube, fitted to the shank, and fitting against the jaws, being rigidly held in position by the handle and nut, effectually preventing back thrust of ferrule (see sectional view), verify our claim that we manufacture the heaviest and strongest Wrench in the market. None genuine unless stamped  
**L. COES & CO.,**  
Worcester, Mass.  
Warehouse,  
97 Chambers and 81 Reade Sts.  
NEW YORK.  
DURRIE & McCARTY,  
Sole Agents.

**1883.**  
**PENNSYLVANIA**  
**LAWN MOWER.**  
  
Has no Equal, Surpassing all others, and pronounced  
**"THE BEST."**  
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MARKLEY, ALLING & CO., Chicago, Ill.  
HUNTINGTON, HOPKINS & CO., Sacramento and San Francisco, Cal.  
R. A. CULTER & CO., Peoria, Ill.  
DUCHARME, FLETCHER & CO., Detroit, Mich.

LOCKWOOD, VANDOORN & TAYLOR, Cleveland  
WM. FRANKFURTH & CO., Milwaukee, Wis.  
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H. MITHOFT & CO., Columbus, Ohio.  
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A. E. BONESTEEL, Troy, N. Y.  
PERRIN BROS., Lafayette, Ind.

**BLAKE'S PAT. PIG IRON BREAKER.**  
  
A new and successful machine for breaking pig iron into any length desired, with rapidity and economy. Besides saving in cost of breaking by hand, it secures the greatest economy in melting. Several machines already in use. Every machine guaranteed against breakage of parts. Requires but three horse-power. Can be run by belt or have small engine attached.  
Send for Circulars, Prices, &c.

**BLAKE CRUSHER COMPANY,**  
Sole Makers, 85 Orange Street, NEW HAVEN, CONN.

**LOVEJOY & DRAKE,**  
Manufacturers' Agents,  
101 READE STREET, NEW YORK.

**Iron & Chain, Heavy & Wagon Hardware**  
RAILROAD & BUILDERS' SUPPLIES, &c.  
**ARTESIAN WELL MACHINES.**

For our Full Page Advertisement, See First Issue of Each Month.

Ore, 170. Tin—Banca, 25.25; Billiton, Australian and Straits, 23.75, and English, 25. Lead, 31 @ 32, and Spelter, 30.50 @ 40 Iron.—The late vote of the Chambers ratifying the Government agreement with railroads had been so long delayed that the new orders from these, as they still lack the authority of shareholders, arrive tardily, and the consequence is that at the North, for example, the iron market cannot be sustained. In this market that Merchant Iron still sells at 17 francs per 100 kg, at Paris, Charcoal Iron at 24. Sheets at 23 @ 26, and Wire Nails No. 18, in bulk, at 27. There is much apprehension of hard times in the iron regions of the North next winter. Makers there, rather than discharge hands, sell Merchant at the ruinous figure of 12 francs. In the Haute-Marne a small current of orders keeps things going in a moderate way. Coke Merchant sells there at 19; mined at 20. At Marseilles there has been great dullness during the week, causing weakness throughout the list at that point. The makers there, however, are still active, and affairs remain doubtful in the Iron and Steel markets. On Coal these uncertainties also have a quieting effect for the moment. The general impression is that October will be all the higher, since by that time a favorable chance is likely to have occurred in the demand for iron. Prices remain steady.

#### BELGIUM. (Moniteur Industriel.)

BRUSSELS, Sept. 10, 1883.—Iron.—Week after week a better feeling, accompanied by larger dealings, develops. There is not much bargaining on the part of buyers, while makers decline to go on making engagements ahead at ruling rates; in other words, they are in a better position for dictating terms. Nearly all Belgian rolling mills have got plenty of orders, and there is no reason to doubt that only the few that have not prevent a serious advance even now. Inferior grades of iron are likely to be the first to advance. Meanwhile, No. 1 Merchant is not yet generally saleable at 12.75 francs per 100 kg., but it soon will be. Pig Iron remains steady; English at 5.75; Charleroi Foundry, 7.50; Luxembourg, 6 @ 6.25; Puddling, 4.50 @ 5.50. Some Socos steel rails sold, deliverable at Antwerp, at 11.80. Beams are 13, and Corners 13.50. Sheets, No. 20, 17 @ 17.50; No. 3, 19.50; Commercial, 23; Thin, 25; and No. 4, 27. Impacts of iron into the country, selling 19.50 @ 20.50, against 18.50 last year; export, 24.00, against 23.50; of pig iron, 9.50, tons imported against 9.50 last year; export, 10.50, against 9.50. Nails, 10 tons imported, against 25, and 440 tons exported, against 504. We quote St. Helens Hoops at the close, 22, and Axles, 23. Metals have been steady and moderately active at ensuing rates: Copper, 700 kg., 107.50; Banca Tin, 24; Billiton do., 24.7; Lead, 31.25; Spelter, 37.50, and Antimony, 10.2. Coal.—Now that there is a revival in the Iron and Steel trades, coal which for a year past has been enjoying a good demand, improving its rates, gains strength. The import of iron in Belgium during the first seven months has been 685,600 tons, against 516,800 last year, and of Coke, 21,500, against 10,000, and the export of Coal, 2,000,301 tons, against 2,276,112 tons, while of Coke it has been 610,601 tons, against 622,978.

#### GERMANY. (Borsenblatt.)

HAMBURG, September 11, 1883.—Iron.—In Rhenish Westphalia the demand has assumed greater proportions, especially for Puddling Pig and Merchant Iron; it therefore looks as though the market would at length emerge a little from the torpor that had invaded it. Consumers no longer hold back as they previously used to do, there being indications that an increase of consumption is at hand. All rolling-mill products begin to move off tolerably well, sheets in particular. Only the Steel works pretend that they lack sufficient work, but they have not cause to complain of downward competition. The number of furnaces engaged in puddling in all Germany in July was 70, on Spiegel, 12; on Bessemer, 10; on Thomas, 13, and on Foundry Pig, 33; together, 148, against last year, same month, 128; total iron production first seven months, 1,022,374 tons, against last year, 1,782,313. Notwithstanding the pretended curtailments of work there has consequently been a notable increase in the joint output. Quotations at Dusseldorf: Prime Spiegel, 62 @ 64 marks per ton; White Pig, prime, 55; Luxembourg, 40; Charcoal, 70 @ 80; Foundry, No. 1 to 3, 70 @ 75; Bessemer, 75 @ 80; English, No. 3, 60; ditto Bessemer, 49 ditto Mudella, 58 @ 59; ditto German, 57 @ 58; Sheets, 58 @ 59. About Petroleum, Wirth & Co. write from Frankfort: "Great animation in the Caucaian oil districts; all Russia exclusively consumes these oils now; they are sold to advantage in Eastern Germany and Turkey; Greece, Italy and Southern France will soon be regular consumers in consequence of cheap sail freights. Russian lubricating oil deserves special encomium, while a great deal of bad quality American appears in the markets." Prices have been quiet. Lead continues flat at 13 @ 13.25 German; Copper unquoted, 70; Lake and other sorts, 70 @ 76; Tin firmer, 103 @ 106, and Spelter dull at 15.75 @ 15.50.

#### HOLLAND. (Koch & Vlierboom.)

ROTTERDAM, Sept. 11, 1883.—Tin has been firm during the week, 1200 slabs Billiton selling on land at 56 guilders per 100 kg., while, in a small way, 56.25 has been paid on the spot. Billiton altoots are nominally worth 50.75 @ 57. Banca remains quiet at 57.25.

#### AUSTRIA. (Austrian Trade Journal.)

VIENNA, Sept. 8, 1883.—Iron.—Nothing has occurred to materially modify the situation in Austro-Hungary. In heavy Iron the trade continues satisfactory, both as regards deliveries and orders dropping in. The demand for Pig Iron being as pressing as ever, large lines of Silesian have had to be imported from Prussia. This importation would not have paid but for the liberal freight reductions made on the lines of the railroad companies. Our iron furnaces have, however, made strenuous efforts to increase their output, and thus meet the growing requirements at home. Both in Austria proper and Hungary new blast furnaces are in course of construction, and we shall soon be better able to satisfy the home demand. A steady trade can be reported in rolling-mill products and Structural Iron. Hardware, however, forms an exception, being hampered in various portions of the monarchy by the confused political status and disorders it breeds. Plenty of work is noticeable at the machine shops, rail works and car shops. Iron is steady: Pig, 51 @ 60 florins; Merchant, 112 @ 124; Sheets, 175 @ 195, and Beams, 140 @ 145. Metals quiet and unaltered.

#### EAST INDIES. (Giffillan, Wood & Co.)

SINGAPORE, August 4, 1883.—Tin—Has ranged in value from \$20.87 1/2 to \$30.50, but we have had a dragging market on the whole, and the closing quotation of \$20.87 1/2 barely coincides with the opening of our firm. Shipments to New York for the month are large. Freight—Tonnage is in abundant supply and rates have declined. For New York the Cashmere has cleared and particulars of her cargo show no Tin shipped by her. For Boston the Sokoto has been chartered on secret terms. Exchange is steady at 3/5%, six months' sight credit drafts on London. The Glennis Castle took, for New York, 1337 piculs of Tin; the Glennis, from Penang, 841, and the Rosslyn, 2507, all for New York.

#### (Hessnerer & Co.)

COLONIO, August 18, 1883.—Plumbago—Has been due at unchanged prices. We quote, at the close, in rupees, 7 per ton: Lump, Fine, 140 @ 150; Ordinary, 125 @ 135; Chips, 60 @ 70; and Dust, 40 @ 50. Shipments since October to England, 96,435 cwt.; to Tientsin, 201; to Havre, 755; to India, 1,017; and to the United States, 147,281; together, 2,17,878 cwt., against last year, 1,08,809, in 1881, 1,19,713, and 15,347 IB. 1880. Exchange, 1.87%.

#### (Dummer & Co.)

BATAVIA, August 4, 1883.—Arrivals in Java for Government account in July amounted to 2,450 piculs from Banca, and 1,102 from Billiton. The next Billiton sale will come off in this city on the 20th Inst., to be followed by sales on ensuing dates: October 20, December 12, February 25, 1884, and April 1. Price 20, each of about 10,000 piculs. Iron—Nine guilders is not to be obtained for Swedish, English Bars, continue saleable at 6.75; Flat and Square, while Corrugated Sheets command 14. Dull Coal, 5. Sheathing, assorted numbers, retched 57; in English nothing has been done. Sheet Zinc has ranged from 6.12 to 6.25. Petroleum Business very dull, and prices of floating cargoes constantly receding. Total arrivals this year from New York so far, \$13,450 cases. Coal—Most

consumers are fully provided, and there prevails almost a total absence of demand.

(Schmidt, Kustermann & Co.)

PENANG, August 11, 1883.—Tin.—The large receipts during the week—some 10,000 piculs—meeting with an active demand, a large business has been transacted, 6,600 piculs being bought for Europe and 1,400 for China. The market opened at \$29.55, gave way, subsequently, to \$29.41, then advanced to \$29.65, and finally wound up at \$29.50. Exchange, 4 months bank, 3/8.

#### METALLURGICAL NOTES.

##### MILL Furnace Bottoms.

According to accounts published in a number of British technical journals, interesting experiments were recently completed at the Greatbridge Iron and Steel Works, Tipton, England, in connection with oxide bottoms for mill furnaces. An arrangement that has been adopted at several works in South Staffordshire, and also in Scotland, for doing away with sand bottoms and using oxides, is a hot-air chamber patented by Mr. Job Tibbs. In constructing a furnace according to his invention, the iron-plate bottom of the furnace is inclined from front to back, and also from the fire-bridge to the flue-bridge. At the back, and near the flue end of the furnace, is a hole or channel which opens out into a small supplementary chamber containing wagons, and during the heat the fused cinder formed runs off into the wagon, leaving the bed dry. An oxide bottom used under this arrangement, with a fettling from 3 1/2 inches to 7 inches thick, as compared with the sand bottom, will, the maker claims, produce a far superior quality of iron, and at a greatly reduced cost per ton less, so effectual is the prevention of the accumulation of the melted cinder on the bed and its running in among the piles. The patented claims also that, whereas some cinder bottoms are used in plate and rail mills for the first heating, re-heating being accomplished on a sand bottom, by his chamber the second heating can be accomplished on the same bottom as the first. Recognizing its advantages, Mr. Scovil, of Scovil, who leases Coldbrook Rolling Mills, St. John's County, N. B., is about to introduce this form of the oxide-bottom system into the States, and for this purpose adapt the chamber to gas furnaces in Pittsburgh, where sand bottoms are now almost exclusively used. A native ore that would make as good a cinder bottom in the States as the pottery mine in Staffordshire was expected in the Port Henry ore, a high-class hematite material found in large quantities at Port Henry, on Lake Champlain, in the northeastern part of New York State. Five tons of this ore were sent over to Staffordshire, and it was to test its action that the Greatbridge experiments were conducted. There were present a number of South Staffordshire ironmasters during certain of the days during which the trial was proceeding. The five tons kept one mill furnace-bottom good while 74 1/4 tons of finished iron were made from it and rolled into angles and other sections. Throughout the trial the heat was purposely kept extreme, in view of the prospective use of the gas furnace, and the opinion was that the greater the heat the better. On several occasions, the bottoms, during the heats and after them, were perfectly uniform in surface and in color, and, notwithstanding the extra heat, there were no cracks or gutters, while the clearness of the piles as they were taken to the rolls showed that there had been no approach to sucking. The appearance also of the sections after passing through the rolls was all that could be desired. Altogether, the Port Henry cinder was not only as good as that of the pottery mine, but surpassed it, and led makers to remark that, if the ore could be got from the States at ballast rate, it would be worth while to import it rather than continue to use the pottery mine. Touching the action of the cinder in the puddling furnace, it may be added that the cinder from the 5 tons was taken to two puddling furnaces and lasted 11 turns. The yield in this case also surpassed that obtained where the Staffordshire materials are used, being larger by 1 1/2 cwt. per hour for the two furnaces. The cinder from the mill furnace turned out 28 tons, 3 quarters, 26 pounds of puddled bars, and the weight of pig iron taken to the puddling furnace was 29 tons, 9 cwt., 2 quarters, 16 pounds, or 130 heats of 4 cwt., 29 quarters, 4 pounds each.

An American windmill outside of the building drives a small dynamo in connection with accumulators, showing the application of stored-up wind-power. An electric railroad, built by the well known firm of Siemens & Halske, runs from the horse-car lines to the building—a short mile. The motors are under the cars, the two rails serving as the two conductors. A small printing-press on which exhibition news is printed with "electrical" rapidity is also driven by a small two-horse-power electric motor.

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The gas engines is one of a new pattern containing two parallel cylinders, the cranks making no angle with each other; the pistons work together, but as the gas in one explodes the other is charged, so that there can be an explosion for each revolution—not for every two revolutions—as in the ordinary Otto gas engine.

The perpetual-motion men are not all extinct yet. Notwithstanding the strictly scientific character of the exhibition, an inventor exhibits a clock which he calls "perpetual motion." It is a neatly-made clock which will run forever without being touched by any one, except, perhaps, to be oiled. As it is, strictly speaking, not a perpetual motion, it is of great interest: the principle on which it depends is that the change of temperature and atmospheric pressure winds up the weights.

**Turret Test Plates.**—An answer has finally been received from the Creuzot Steel Works, in France, to the effect that they will furnish the plates for the test of the turrets for the unfinished monitors for which Congress, at the last session, appropriated the sum of \$20,000. Having spent some four months in considering the matter, they reply that they will accept the offer of the Navy Department, but cannot furnish the plates for five months. This will probably delay the completion of the monitors for another year. It was understood that Congress, by appropriating the money to test a new style of turret, did not intend to make any provision for the completion and armament of the iron-clads until this controversy as to the relative merits of deflective and vertical armor was settled. There was no doubt that Congress strongly leaned to the deflective armor, but, naturally, the old officers of the department, not seeing any good in what did not come through a member of the ancient and regular line of the service, made some opposition to its adoption. Congress thereupon said: "Well, test the matter, and the monitors can wait for their turrets till we find out, by actual experiment, who is right." The feeling on the subject rises to an extreme height at times. The friends of the deflective system call the vertical turret the "ancient cheese

revolved above a certain rate of speed it completes its revolution and catches the tappet before the stamp has had time to finish its stroke. Mr. McFarland, therefore, provides the ordinary frame of the apparatus with a suitable projection carrying a cross-shaft on which are two diverging arms. One of these arms is curved downward and forward to the tappet, on the top of which its end rests. The end is turned up to avoid interference with the tappet. The other arm extends back and downward and somewhat in the shape of an imperfect letter S. These two arms are joined together on one hub on the shaft.

The operation of the device is as follows: When the cam raises the tappet the forward arm is raised with it, and the rear arm is drawn inwardly, its lower curve fitting against the back of the cam at the moment the cam relieves the tappet. In its continued movement the cam must force this rear arm outward or backward again, by doing which the forward arm is forced down upon the top of the tappet and accelerates the drop or fall of the stamp. By this construction the stamp must deliver its blow, because the cam cannot free itself from the rear arm until it has forced it back completely, in which position the forward arm must have forced the stamp to its limit of downward throw. From the first impingement of the cam against the rear arm to the end of its contact therewith, the speed with which it is forced out increases, and the descent of the upper or forward arm is consequently increased, thus exerting its force upon the tappet to the very moment of striking the ore in the mortar, or nearly so, according to the height of the ore in the mortar.

At a low rate of speed these arms would play no part, as the drop of the stamp would be fast enough; but at a high rate of speed the rear arm would be forced out quickly enough to force the forward arm down upon the tappet and speed the stamp. The inventor claims that this principle can be applied to stamp-mills of the usual construction, having any number of stamps of any weight.

#### Notes from the Vienna Electrical Exhibition.

A gentleman who has contributed several articles to our columns, and who is at present in Vienna, favors us with the following in regard to the newly opened exposition:

Electrical engineering—as distinguished from telegraphical engineering—having attained its present state only through its connection with mechanical engineering, an exhibition of this sort contains many objects of interest to the mechanical engineer. Boilers, together with their steam engines, gas and caloric engines, pulleys, belts, dynamos, electric motors, &c., are all indispensable for the production and utilization of electricity for light and power on such a large scale, and are of direct interest to the mechanical engineer. Although the present unfinished state of the exhibition prevents us from sending detailed descriptions of such exhibits, a mere mention of some of them might be of interest.

The 52 boilers, generating the steam for about 1300 horse-power, are all located in one of the courts inclosed within the building. In order to supply them with coal without carrying it through the building, a cable transporter was built leading from the freight station, some few hundred feet from the building, with a gradual upward grade over a portion of the building to a tower in the boiler-house, where they are lowered into the coal bins, the power being supplied by a small 2-horse-power electric motor.

An American windmill outside of the building drives a small dynamo in connection with accumulators, showing the application of stored-up wind-power. An electric railroad, built by the well known firm of Siemens & Halske, runs from the horse-car lines to the building—a short mile. The motors are under the cars, the two rails serving as the two conductors. A small printing-press on which exhibition news is printed with "electrical" rapidity is also driven by a small two-horse-power electric motor.

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box," and the old skeptics call the new system the "inverted soup plate." The fact remains, however, that Congress was so impressed with the "soup plate" that money was refused for turrets, except for the test. The fear is now that the tests cannot be completed in time for action next session.

In accounting for the satisfactory condition of trade, compared with the weakness and demoralization exhibited in the stock market, one of our political economists finds an explanation in the fact that railroad building in this country has advanced in a higher ratio than agricultural production. The increase of population, as of the average brought under cultivation since 1870, has been about 2 per cent. per annum, while the increase of railway mileage has been about 9 per cent. yearly. This being the case, it is no wonder that in many instances stocks and bonds successfully "floated," and then "pegged up," are now settling to their normal line of value. But the country at large prospers just the same.

The Guion Line steamer Alaska has made another quick run across the Atlantic, this time making the passage from Queenstown to Sandy Hook in 6 days 21 hours and 40 minutes. Last November she ran from Sandy Hook to Queenstown in 6 days 18 hours, 37 minutes. Neither her easterly nor westerly passages have ever been surpassed. The new steamer Oregon, of the same line, which will sail from Liverpool for this port early next month is also expected to be a very fast ship. She is reported to have made 23 miles an hour at her trial trip a few days ago.

The iron steamship San Diego, of 2500 tons burden, built for the Oregon Railway and Navigation Company, was recently launched from Roach's shipyard at Chester. This vessel makes the tenth of the large class of steamers built for this company, eight of which were constructed at Mr. Roach's shipyard and two by the Messrs. Cramp, in Philadelphia.

A dispatch from Boston, dated September 24, announced that an attachment has been placed by C. H. Delameter & Co. of this city, upon the steamer Meteor, recently brought to Boston from this city, the company controlling it having been financially embarrassed.

Several large consumers of water in this city, notably manufacturers, find themselves victims of fraudulent collectors of water rents, who offer to accept payment and make a little discount from the face of the bill. About \$26,000 are thus missing from the city treasury, and several clerks in the Water Rates Bureau are vacant.

Mr. Villard, having opened up Oregon and Washington Territory to the East, is now credited with the ambitious scheme of forming a continuous line along the Pacific coast from Portland south to San Diego, a distance

September 27, 1883.

## THE IRON AGE.

29

## WHOLESALE METAL PRICES, September 26, 1883.

(For Wholesale Hardware Prices See Pages 31, 32.)

## METALS.

**IRON.**—Bars, \$10c to \$110c per lb.; provided that no Bar Iron shall pay a less rate of duty than 15 per cent. Sheet, \$10c to \$15c per lb. Band, Hoop and Strip, \$10c to \$15c per lb. Plate, \$10c to \$15c per lb. Railroad Bars weighing more than 25 lbs per yard, 7½ c per lb.

**AMERICAN IRON.**

Foundry, No. 1.	\$10 ton @ \$10.00
Foundry, No. 2.	\$10 ton 10c @ 10.00
Grain, Large.	\$10 ton 15c @ 19.00
Grain, Iron.	\$10 ton 22.00 @ 22.00
Cannons.	\$10 ton 23.25
Shotts.	\$10 ton 23.00 @ 23.25
Grenadiers.	\$10 ton 22.00 @ 22.00
Grenadiers.	\$10 ton 23.00 @ 21.50
Antonians.	\$10 ton 23.25
Sumerries.	\$10 ton 22.50 @ 23.00
Dalmatians.	\$10 ton 21.00 @ 21.50

**Nails.**  
Steel at Eastern mills..... \$10 ton 37.00 @ 38.00  
Old Nails 18..... 25.00 @ 23.40

**Wrought.** \$ per ton from ship and yard..... 22.00 @ 24.00

**BaR IRON FROM STORE.**  
Common Iron, round and square..... 1 1/2 to 6 in. x 3 to 1 in. 2 1/2 c to 2 1/2 c per lb.

**Refined Iron:**  
1/2 to 1 in. round and square..... 1 1/2 c to 2 1/2 c @ 2.400  
1/2 to 6 in. and 6 in. round and square..... 1 1/2 c to 2 1/2 c @ 2.400  
Round 3/8 and 1/2 in. round and square..... 1 1/2 c to 2 1/2 c @ 2.400  
Bands—1 to 6x3-1/2 to No. 12..... 1 1/2 c to 2 1/2 c @ 2.400  
Norway Nail Rods..... 2.70 @ 2.80c

Sheet Iron.

COPPER, BRASS, &amp; ALUMINUM.

AMERICAN IRON.

COPPER.—DUTY: Pig, Bar and Ingot, 4c; Old Copper, 6c.

Manufactured (including all articles of which Copper is a component of chief value), 35c ad valorem.

American Ingots, 4c. See Trade Report.

American Copper, 4c. See Trade Report.

Brazier's Copper, ordinary sizes, 16 oz. per sq. ft., and 6c per lb.

Brazier's Copper, ordinary sizes, under 16 oz. and over 12 oz., 8c per sq. ft.

Brazier's Copper, Lighter than 16 oz. 8c per sq. ft.

Circles less than 8d in. diameter, 8c per sq. ft.

Segments and Pattern Sheets, 8c per sq. ft.

Sheathing Copper, over 12 oz. 8c per sq. ft.

Bolt Copper, 8c per sq. ft.

Copper Bottoms, 8c per sq. ft.

No Copper in Sheathing, except 14x4 inches, and not to exceed 34 oz. to the ft.

TINNING.

Sheets 14 x 18.

All other sizes Sheets, 25c per sq. ft.

For tinning both sides, add 10c above amount.

O'NEILL'S PATENT COPPERED COPPER.—Net.

LIXAR.

and 16 oz. and heavier, 8c per sq. ft. By the case, 8c per sq. ft. and lighter, 6c per sq. ft.

Boiler Sizes.

7 in. 14x2, 8 in. 14x3, 9 in. 14x6.

4 and 16 oz. and heavier, 8c per sq. ft. By the case, 8c per sq. ft. (And all sizes not over 20 lb. wide.)

24x48x30x60.

14 and 16 oz. and heavier, 8c per sq. ft.

No. 400.

Sheath Metal.

Yellow Sheathing metal, 8c per sq. ft.

BRASS.

Brown &amp; Sharpe's Gauge the Standard for Metals.

Old English Gauge for Wire.

BRASS MANUFACTURERS' PRICE LIST.—Dis. 30 &amp; 31.

June 10, 1880.

Cash prices for Roll and Sheet Brass. For less quantities than 100 lbs add 10c per lb.

HIGH BRASS.

All Nos. not thinner than No. 26, wider than 2 in., not over 12 in., 10c per lb.

All Nos. to No. 26, inclusive, and widths over 12 to 20 in., 10c per lb.

All Nos. to No. 26, inclusive, and widths over 20 to 30 in., 10c per lb.

10c per lb advance on each No. above Nos. 26 to 36, inclusive.

10c per lb advance on each No. 36 to Platers' Brass, at .35c.

Sheets 24x36, and all sheets cut to particular sizes and lengths under 30 in., in width wider than 2 in., 35c.

Printers' Rules.

Sheets under than 2 in., wider than 40 in., 10c per lb.

2 in. and over, 10c per lb.

Regular Sheets, in diam. from 4 in. to 14, inclusive, 10c per lb.

over 14 " 20 " .40c

20 " 30 " .45c

30 " 40 " .48c

40 " 50 " .50c

50 " 60 " .52c

60 " 70 " .55c

70 " 80 " .58c

80 " 90 " .60c

90 " 100 " .62c

100 " 110 " .65c

110 " 120 " .68c

120 " 130 " .70c

130 " 140 " .72c

140 " 150 " .75c

150 " 160 " .78c

160 " 170 " .80c

170 " 180 " .82c

180 " 190 " .85c

190 " 200 " .88c

200 " 210 " .90c

210 " 220 " .92c

220 " 230 " .95c

230 " 240 " .98c

240 " 250 " 1.00c

250 " 260 " 1.02c

260 " 270 " 1.05c

270 " 280 " 1.08c

280 " 290 " 1.10c

290 " 300 " 1.12c

300 " 310 " 1.15c

310 " 320 " 1.18c

320 " 330 " 1.20c

330 " 340 " 1.22c

340 " 350 " 1.25c

350 " 360 " 1.28c

360 " 370 " 1.30c

370 " 380 " 1.32c

380 " 390 " 1.35c

390 " 400 " 1.38c

400 " 410 " 1.40c

410 " 420 " 1.42c

420 " 430 " 1.45c

430 " 440 " 1.48c

440 " 450 " 1.50c

450 " 460 " 1.52c

460 " 470 " 1.55c

470 " 480 " 1.58c

480 " 490 " 1.60c

490 " 500 " 1.62c

500 " 510 " 1.65c

510 " 520 " 1.68c

520 " 530 " 1.70c

530 " 540 " 1.72c

540 " 550 " 1.75c

550 " 560 " 1.78c

560 " 570 " 1.80c

570 " 580 " 1.82c

580 " 590 " 1.85c

590 " 600 " 1.88c

600 " 610 " 1.90c

610 " 620 " 1.92c

620 " 630 " 1.95c

630 " 640 " 1.98c

640 " 650 " 2.00c

650 " 660 " 2.02c

660 " 670 " 2.05c

670 " 680 " 2.08c

680 " 690 " 2.10c

690 " 700 " 2.12c

700 " 710 " 2.15c

710 " 720 " 2.18c

720 " 730 " 2.20c

730 " 740 " 2.22c

740 " 750 " 2.25c

750 " 760 " 2.28c

760 " 770 " 2.30c

770 " 780 " 2.32c

780 " 790 " 2.35c

790 " 800 " 2.38c

800 " 810 " 2.40c

810 " 820 " 2.42c

820 " 830 " 2.45c

830 " 840 " 2.48c

840 " 850 " 2.50c

850 " 860 " 2.52c

860 " 870 " 2.55c

870 " 880 " 2.58c

880 " 890 " 2.60c

890 " 900 " 2.62c

900 " 910 " 2.65c

910 " 920 " 2.68c

920 " 930 " 2.70c

930 " 940 " 2.72c

940 " 950 " 2.75c

950 " 960 " 2.78c

960 " 970 " 2.80c

970 " 980 " 2.82c

980 " 990 " 2.85c

990 " 1000 " 2.88c

1000 " 1010 " 2.90c

1010 " 1020 " 2.92c

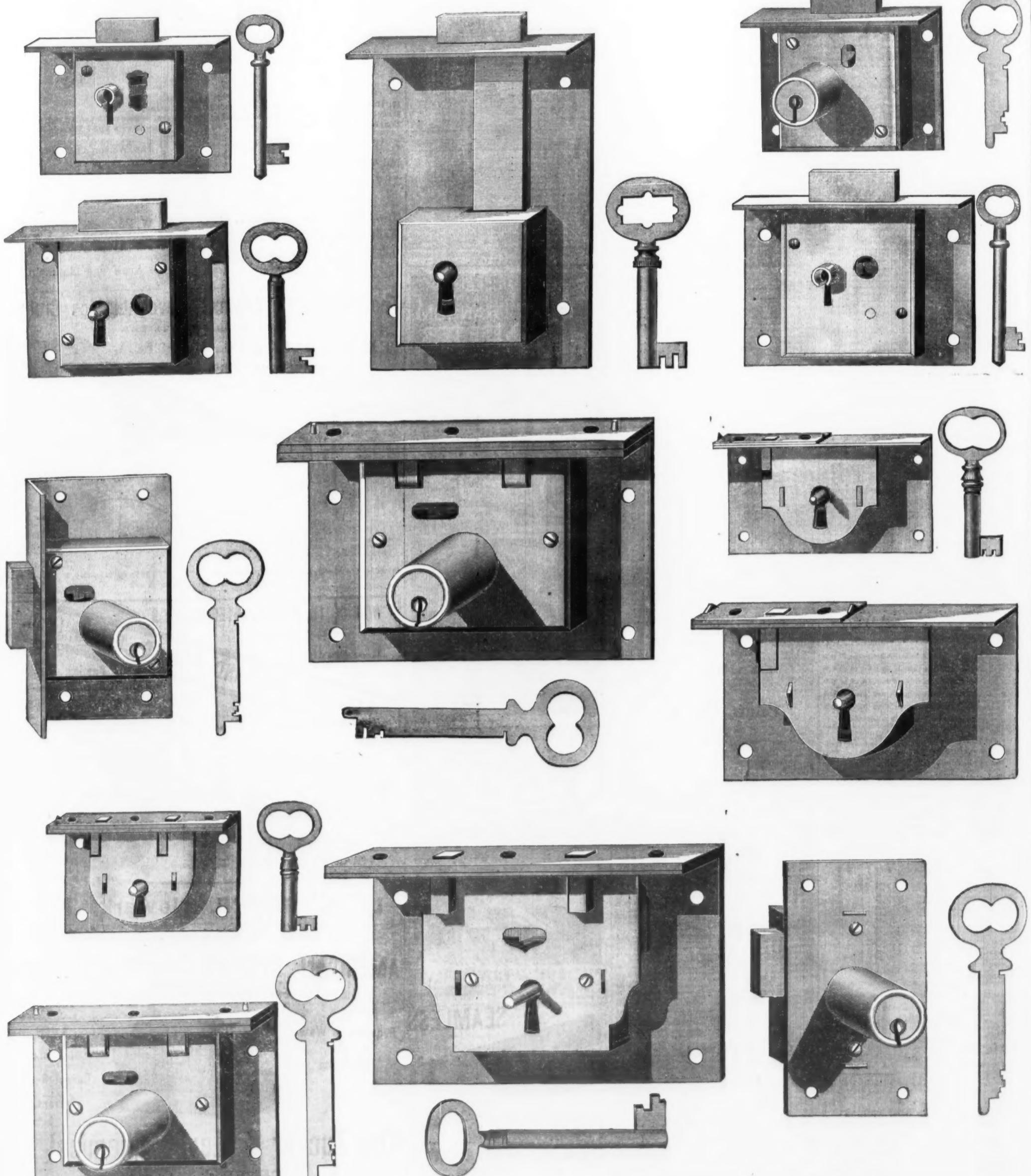
1020 " 1030 " 2.95c

1030 " 1040 " 2.98c

**THE CHARLES PARKER CO.,**  
Meriden, Conn.,

MANUFACTURERS OF A COMPLETE ASSORTMENT OF

# CABINET LOCKS.



## **Wholesale Hardware Prices, September 26, 1883.**

(For Wholesale Metal Prices See Page 29.)

## HARDWARE.

A	Anvils American.	W D 10c—dia 20%
Wright's.		.10c @ 114c
Amesbury's Mouse Hole.		.64c @ .94c
Armitage's Mouse Hole (extra quality).		.11c
Trenton.		10c
Winkins'.		.90c
<b>Anvil, Vice and Drill.</b>		
Millers Falls Co., \$18.00		dis 20%
Cheney Anvil and Vise.		dis 33½%
<b>Augers and Bits.</b>		
Cook Valley Mfg. Co.		dis 55@60%
Douglas Mfg. Co.		from list of
G. E. Jennings & Co.		Jan. 7, 1880
Humphreysville Mfg. Co.).		
Ives.		
Beecher (French, Swift & Co.)		
Griswold.		
Noblett Mfg. Co.		
Snell Mfg. Co.		
Cook Douglass Mfg. Co.		dis 60@10%
Ident Solid Head.		dis 30%
Lewis Patent Single Twist.		dis 15%
Russell Jennings' Auger, Dowel, Machine-Dowel and Hand Rail Bits.		dis 15@10@10%
Russell Jennings' Augers.		dis 16@8@10@10%
Russell Jennings' Car and Machine Bits, Boring-Machine and Millwright Augers.		dis 25@10@10@10%
Imitation Jennings' Bits.		
Ives' Jennings' Bits.		dis 4@10%
Snell Mfg. Co.'s Jennings' Bits.		dis 40@10%
Expansive Bits, Clark's, small.	\$1.00	large \$2.00
Expansive Bits, Ives'.		dis 25%
Expansive Bits, Blake's.		dis 25@10@10%
Expansive Bits, Derby, \$17 and \$20.		dis 40@10%
Hollow Augers, Ives.		
Hollow Augers, French, Swift & Co.		dis 25%
Hollow Augers, Douglass'.		
Hollow Augers, Bonney's Adjust.	W D \$18	dis 25@10%
Hollow Augers, Stearns' Adjust.	W D \$18	dis 20@10%
Hollow Augers, Universal Expans., each \$4.50		dis 25%
Wood's.		
Gimlet Bits.	5c @ .05	gross, dis 10%
Gimlet Bits, Diamond.	W D \$10.	dis 25@10%
Gimlet Bits "Bee".		dis 25%
Double Cut Gimlet Bits, Shepardson's.		dis 15%
Double Cut Gimlet Bits, Ct. Valley Mfg. Co. dis 20@10%		
Double Cut Gimlet Bits, Hartwell's.		dis 60%
Double Cut Gimlet Bits, Douglass'.		dis 40%
Double Cut Gimlet Bits, Ives'.		dis 50%
Morse's Bit Stock Drill.		dis 25@10%
Holtz Bit Stock Drills.		dis 25@10@10%
L'Hommedieu's Ship Augers.		dis 15%
<b>Awl Holes.</b>		
Sewing, Brass Ferrule.	\$3.50	W gross—dis 40@10%
Patent Sewing, Short.	\$1.00	W doz—dis 40@10%
Patent Sewing, Long.	\$1.20	W doz—net
Patent Peg, Plain Top.	\$.06	W gross—dis 40@10%
Patent Peg, Leather Top.	\$.12	W gross—dis 40@10%
<b>Awls, Hand Sets, &amp;c.</b>		
Awls, Drawing, Common.	W gross \$1.75	dis 25@10%
Awls, Shouldered Peg.	W gross \$2.15	dis 25@10%
Awls, Patent Peg.	W gross \$2.45	dis 25@10%
Awls, Shouldered Brad.	W gross \$2.70	dis 25@10%
Awls, Handled Brad.	\$.75	W gross \$2.85
Awls, Handled & Scratch.	\$.75	W gross \$2.85
Awls, Socket Scratch.	\$.10	W gross \$10.00—dis 50@10%
Brad Sets, Aiken's.	W gross \$10.00—dis 50@10%	
Miller's Fails Ad. Tool Holes.	W doz \$12—dis 25@10%	
Brad Sets, No. 42, \$10.00; No. 43, \$12.50.	dis 70@10@10%	
Brad Sets, Stanely's Excelsior.	No. 1, \$2.50.	dis 30@10%
Brad Sets, Stanely's Excelsior.	No. 2, \$3.00.	dis 30@10%
Brad Sets, Stanely's Excelsior.	No. 3, \$3.75.	dis 30@10%
<b>Axes.</b>		
single Bit, 45¢ to 14¢ and under.	W D doz 8.00 net	
single Bit, 14¢ to 6¢ and over.	W D doz \$8.50 net	
double Bit, bevelled.	50¢ per doz advance	
double Bit, 4¢ to 6¢ and under.	W D doz \$10.00 net	
double Bit, 6¢ to 14¢ and over.	W D doz \$16.00 net	
double Bit, bevelled.	\$.10.00 per doz advance	
<b>Axle Grease.</b>		
Frazer's.		W D 6c
<b>Axes.</b>		
Standard list.		dis 45%
<b>Balances.</b>		
Spring Balances.		dis 33½%
<b>Balls.</b>		
Hand, Light Brass.		dis 7c@10%
Hand, Extra Heavy.		dis 45%
Hand, White Metal.		dis 60%
Hand, Brass Chime.		dis 20@10@10%
Hand, Globe (Cone's Patent).		dis 20@10@10%
Globe, Abbe's.		dis 20@10@10%
Gong, Yankees.		dis 20@10@10%
Gong, Barton's.		dis 20@10@10%
Crank, Taylor's.		dis 60@10@2
Crank, Brooks'.		dis 60@10@2
Crank, Cone's.		dis 60@10@2
Crank, Connel's.		dis 60@10@2
Lever, Sargent's.		dis 50@10@2
Lever, Taylor's Bronzed or Plated.		net
Lever, Taylor's Jappanned.		dis 25@10@2
Lever, R. & J. M. Co.'s.		dis 20@10@2
Lever, Reading.		dis 20@10@2
Pull, Brook's.		dis 20@10@2
Pull, Western.		dis 20@10@2
Call.		dis 20@10@2
Cow, Common Wrought.		dis 60@10@2
Cow, Western.		dis 60@10@2
Cow, Western, Sargent's new list.		dis 60@10@2
Cow, Kentucky "Star".		dis 60@10@2
Cow, Kentucky "Sargent's new list".		dis 60@10@2
Cow, Dodge" Genuine Kentucky, newest list.		dis 60@10@2
Nov. 0 1 1½ 4 5 6 Hog 7 dis 60%		
\$12.00 10.00 0.0 8.00 .00 5.00 3.40 2.50		
Cow, Western Star.		dis 45@10@2
<b>Bellows.</b>		
Blacksmiths' Common.		dis 45%
Blacksmiths' Extra Pittsburgh Pattern.		dis 20@10@2
Brassides.		dis 20@10@2
Hard Bellows.		dis 20@10@2
<b>Belted and Rubber.</b>		
Belting and Packing Co.		dis 50%
<b>Bil Holders.</b>		
Extension Barber's.	W D dos \$10.00—dis 10@5%	
Extension, Ives'.	W D dos \$10.00—dis 10@5%	
Diagonal.	W D 24.00—dis 10@5%	
Angular.	W D 20.00—dis 10@5%	
<b>Biting Adjusters.</b> Domestic.	W D dos \$10.00—dis 10@5%	
Excelsior.	W D dos \$16.00—dis 10@5%	
<b>Biting Fasteners.</b>		
McKrell's.	W D pairs, \$1.00 doz 20@10@5%	
Van Sandt's, C. pattern.	W D gross, dis 12@5%	
Van Sandt's Old Pattern.	W D gross, dis 12@5%	
Washburn's Old Pattern.	W D gross, dis 12@5%	
Merriman's.	new list, net	
Salisbury & Austin, No. 2008.	per gro. net	
security gravity.	per gross, net	
Biting Staples.	W D 24.00—dis 10@5%	
Barbed, 16 in. and larger	W D 112c net	
Barbed 5 in.	W D 112c net	
<b>Blocks.</b>		
Pennfield Block Co., I. R. and L. strap'd.	W D 10c—dis 10@5%	
Pennfield Block Co., I. R. C. bushed.	W D 10c—dis 10@5%	
Pennfield Block Co., W. all steel roll'r.	W D 10c—dis 10@5%	
Pennfield Block Co., L. & I. sheaves.	W D 10c—dis 10@5%	
Stanley Rule & Level Co.'s.	W D 10c—dis 10@5%	
<b>Bolts.</b>		
Cast Iron Barrel Square, &c.	dis 50@10%	
Cast Iron Shutter Bolts.	dis 60@10%	
Cast Iron Chau (Sargent's list).	dis 60@10%	
Ives' Patent Do or Bolts.	dis 60@10%	
Wrought Barrels.	dis 60@10%	
Wrought Square.	dis 60@10%	
Wrought All Iron, Stanley's list.	dis 60@10%	
Wrought Shutter, Brass Kibb, Stanley's list.	dis 60@10%	
Wrought Shutter, Sargent's list.	dis 60@10%	
Wrought Sunk Flush, Sargent's.	dis 60@10%	
Wrought Sunk Flush, Stanley's.	dis 60@2½@5	
Carriage and Tire, Common.	dis 60@15@5 80@20@5	
Carriage and Tire, Philadelphia, new list.	dis 70@15@5	
R. & W. Carriage (old list).	dis 70@15@5	
Arm. Screw Co.'s, Phila., new list, July 2		
Tire, "Bar Stat." new list, July 2, 1883.	dis 80@5	
Steve, R. & W., new list.	dis 60@5	
Stone, H. B. & W.	dis 60@5	
Stone, R. & E. Mfg. Co.	dis 60@5	
Flow, R. & B. & Co.	dis 60@5	
Flow, R. & B. & Co.	dis 60@5	
Box Ends.	dis 60@10@5	
Burden Machines.	Upright Angular	15¢ & 10¢ net
First Quality nail.	\$.75.	dis 50@5
Phillips, with Augers.	7.40.	dis 40@5
Jennings & Co., no Augers.	\$.75.	dis 40@5
Sauders' Patent, Regular Bed, \$6.00.		dis 20@5
Sauders' Patent, Extra Bed, \$6.50.		dis 20@5
Braces.		
J. S. Backus.		dis 50@5@5
Stoddard's Patent.		dis 40@5@5
Ives' Pat. Braces.		dis 60@5@5
Common Ball (American).		dis 50@5@5
Amidon's.		dis 50@5@5
Barker's Imp'd.		dis 50@5@5
Imp're.		dis 50@5@5
Buffalo Ball.		dis 40@5@5
Brackets.		
Steel, plain.		dis 50@10@5
Steel, fancy.		dis 50@10@5
Plain.		dis 50@10@5
Reading, Rosette.		dis 50@10@5
List of June 22, 1883.		dis 70@10@5
Bult Kings.		dis 70@10@5
Union Nut Co.		dis 60@5@5
Spikes.		dis 15@5
Buckiss' low list.		dis 15@5
Bushwick, Becker & Co.'s.		dis 50@5@5 & 10@5
Bushwick & W. Co.'s.		dis 50@5@5 & 10@5
Wrought Brass.		dis 75@7½@5
Cast Brass, Tu'vent's.		dis 20@10@5
Cast Brass, Corbin's Fast Joint.		dis 10@5@5
Cast Brass, Loose Joint.		dis 10@5@5
<b>A</b>	Early Anvils American.	W D 10c—dia 20%
Wright's.		.10c @ 114c
Amesbury's Mouse Hole.		.64c @ .94c
Armitage's Mouse Hole (extra quality).		.11c
Trenton.		10c
Winkins'.		.90c
<b>Anvil, Vice and Drill.</b>		
Millers Falls Co., \$18.00		dis 20%
Cheney Anvil and Vise.		dis 33½%
<b>Augers and Bits.</b>		
Cook Valley Mfg. Co.		dis 55@60%
Douglas Mfg. Co.		from list of
G. E. Jennings & Co.		Jan. 7, 1880
Humphreysville Mfg. Co.).		
Ives.		
Beecher (French, Swift & Co.)		
Griswold.		
Noblett Mfg. Co.		
Snell Mfg. Co.		
Cook Douglass Mfg. Co.		dis 60@10%
Ident Solid Head.		dis 30%
Lewis Patent Single Twist.		dis 15%
Russell Jennings' Auger, Dowel, Machine-Dowel and Hand Rail Bits.		dis 15@10@10%
Russell Jennings' Augers.		dis 16@8@10@10%
Russell Jennings' Car and Machine Bits, Boring-Machine and Millwright Augers.		dis 25@10@10@10%
Imitation Jennings' Bits.		
Ives' Jennings' Bits.		dis 4@10%
Snell Mfg. Co.'s Jennings' Bits.		dis 40@10%
Expansive Bits, Clark's, small.	\$1.00	large \$2.00
Expansive Bits, Ives'.		dis 25%
Expansive Bits, Derby, \$17 and \$20.		dis 40@10%
Hollow Augers, Ives.		
Hollow Augers, French, Swift & Co.		dis 25%
Hollow Augers, Douglass'.		
Hollow Augers, Bonney's Adjust.	W D \$18	dis 25@10%
Hollow Augers, Stearns' Adjust.	W D \$18	dis 20@10%
Hollow Augers, Universal Expand., each \$4.50		dis 25%
Wood's.		
Gimlet Bits.	5c @ .05	gross, dis 10%
Gimlet Bits, Diamond.	W D \$10.	dis 25@10%
Gimlet Bits "Bee".		dis 25%
Double Cut Gimlet Bits, Shepardson's.		dis 15%
Double Cut Gimlet Bits, Hartwell's.		dis 60%
Double Cut Gimlet Bits, Douglass'.		dis 40%
Double Cut Gimlet Bits, Ives'.		dis 50%
Morse's Bit Stock Drill.		dis 25@10%
Holtz Bit Stock Drills.		dis 25@10@10%
L'Hommedieu's Ship Augers.		dis 15%
<b>Awl Holes.</b>		
Sewing, Brass Ferrule.	\$3.50	W gross—dis 40@10%
Patent Sewing, Short.	\$1.00	W doz—dis 40@10%
Patent Sewing, Long.	\$1.20	W doz—net
Patent Peg, Plain Top.	\$.06	W gross—dis 40@10%
Patent Peg, Leather Top.	\$.12	W gross—dis 40@10%
<b>Awls, Hand Sets, &amp;c.</b>		
Awls, Drawing, Common.	W gross \$1.75	dis 25@10%
Awls, Shouldered Peg.	W gross \$2.15	dis 25@10%
Awls, Patent Peg.	W gross \$2.45	dis 25@10%
Awls, Shouldered Brad.	W gross \$2.70	dis 25@10%
Awls, Handled Brad.	\$.75	W gross \$2.85
Awls, Handled & Scratch.	\$.75	W gross \$2.85
Awls, Socket Scratch.	\$.10	W gross \$10.00—dis 50@10%
Brad Sets, Aiken's.	W gross \$10.00—dis 50@10%	
Miller's Fails Ad. Tool Holes.	W doz \$12—dis 25@10%	
Brad Sets, No. 42, \$10.00; No. 43, \$12.50.	dis 70@10@10%	
Brad Sets, Stanely's Excelsior.	No. 1, \$2.50.	dis 30@10%
Brad Sets, Stanely's Excelsior.	No. 2, \$3.00.	dis 30@10%
Brad Sets, Stanely's Excelsior.	No. 3, \$3.75.	dis 30@10%
<b>Axes.</b>		
single Bit, 45¢ to 14¢ and under.	W D doz 8.00 net	
single Bit, 14¢ to 6¢ and over.	W D doz \$8.50 net	
double Bit, bevelled.	50¢ per doz advance	
double Bit, 4¢ to 6¢ and under.	W D doz \$10.00 net	
double Bit, 6¢ to 14¢ and over.	W D doz \$16.00 net	
double Bit, bevelled.	\$.10.00 per doz advance	
<b>Axle Grease.</b>		
Frazer's.		W D 6c
<b>Axes.</b>		
Standard list.		dis 45%
<b>Balances.</b>		
Spring Balances.		dis 33½%
<b>Balls.</b>		
Hand, Light Brass.		dis 7c@10%
Hand, Extra Heavy.		dis 45%
Hand, White Metal.		dis 60%
Hand, Brass Chime.		dis 20@10@10%
Hand, Globe (Cone's Patent).		dis 20@10@10%
Globe, Abbe's.		dis 20@10@10%
Gong, Yankees.		dis 20@10@10%
Gong, Barton's.		dis 20@10@10%
Crank, Taylor's.		dis 60@10@2
Crank, Brooks'.		dis 60@10@2
Crank, Cone's.		dis 60@10@2
Lever, Sargent's.		dis 50@10@2
Lever, Taylor's Bronzed or Plated.		net
Lever, Taylor's Jappanned.		dis 25@10@2
Lever, R. & J. M. Co.'s.		dis 20@10@2
Lever, Reading.		dis 20@10@2
Pull, Brook's.		dis 20@10@2
Pull, Western.		dis 20@10@2
Call.		dis 20@10@2
Cow, Common Wrought.		dis 60@10@2
Cow, Western.		dis 60@10@2
Cow, Western, Sargent's new list.		dis 60@10@2
Cow, Kentucky "Star".		dis 60@10@2
Cow, Kentucky "Sargent's new list".		dis 60@10@2
Cow, Dodge" Genuine Kentucky, newest list.		dis 60@10@2
Nov. 0 1 1½ 4 5 6 Hog 7 dis 60%		
\$12.00 10.00 0.0 8.00 .00 5.00 3.40 2.50		
Cow, Western Star.		dis 45@10@2
<b>Bellows.</b>		
Blacksmiths' Common.		dis 45%
Blacksmiths' Extra Pittsburgh Pattern.		dis 20@10@2
Brassides.		dis 20@10@2
Hard Bellows.		dis 20@10@2
<b>Belted and Rubber.</b>		
Belting and Packing Co.		dis 50%
<b>Bil Holders.</b>		
Extension Barber's.	W D dos \$10.00—dis 10@5%	
Extension, Ives'.	W D dos \$10.00—dis 10@5%	
Diagonal.	W D 24.00—dis 10@5%	
Angular.	W D 20.00—dis 10@5%	
<b>Biting Adjusters.</b> Domestic.	W D dos \$10.00—dis 10@5%	
Excelsior.	W D dos \$16.00—dis 10@5%	
<b>Biting Fasteners.</b>		
McKrell's.	W D pairs, \$1.00 doz 20@10@5%	
Van Sandt's, C. pattern.	W D gross, dis 12@5%	
Van Sandt's Old Pattern.	W D gross, dis 12@5%	
Washburn's Old Pattern.	W D gross, dis 12@5%	
Merriman's.	new list, net	
Salisbury & Austin, No. 2008.	per gro. net	
security gravity.	per gross, net	
Biting Staples.	W D 24.00—dis 10@5%	
Barbed, 16 in. and larger	W D 112c net	
Barbed 5 in.	W D 112c net	
<b>Bolts.</b>		
Pennfield Block Co., I. R. and L. strap'd.	dis 10@5%	
Pennfield Block Co., I. C. bushed.	dis 10@5%	
Pennfield Block Co., W. all steel roll'r.	dis 10@5%	
Pennfield Block Co., L. & I. sheaves.	dis 10@5%	
Stanley Rule & Level Co.'s.	dis 10@5%	
<b>Bolts.</b>		
Cast Iron Barrel Square, &c.	dis 50@10%	
Cast Iron Shutter Bolts.	dis 60@10%	
Cast Iron Chau (Sargent's list).	dis 60@10%	
Ives' Patent Do or Bolts.	dis 60@10%	
Wrought Barrels.	dis 60@10%	
Wrought Square.	dis 60@10%	
Wrought All Iron, Stanley's list.	dis 60@10%	
Wrought Shutter, Brass Kibb, Stanley's list.	dis 60@10%	
Wrought Shutter, Sargent's list.	dis 60@10%	
Wrought Sunk Flush, Sargent's.	dis 60@10%	
Wrought Sunk Flush, Stanley's.	dis 60@2½@5	
Carriage and Tire, Common.	dis 60@15@5 80@20@5	
Carriage and Tire, Philadelphia, new list.	dis 70@15@5	
R. & W. Carriage (old list).	dis 70@15@5	
Arm. Screw Co.'s, Phila., new list, July 2		
Tire, "Bar Stat." new list, July 2, 1883.	dis 80@5	
Steve, R. & W., new list.	dis 60@5	
Stone, H. B. & W.	dis 60@5	
Stone, R. & E. Mfg. Co.	dis 60@5	
Flow, R. & B. & Co.	dis 60@5	
Flow, R. & B. & Co.	dis 60@5	
Box Ends.	dis 60@10@5	
Burden Machines.	Upright Angular	15¢ & 10¢ net
First Quality nail.	\$.75.	dis 50@5
Phillips, with Augers.	7.40.	dis 40@5
Jennings & Co., no Augers.	\$.75.	dis 40@5
Sauders' Patent, Regular Bed, \$6.00.		dis 20@5
Sauders' Patent, Extra Bed, \$6.50.		dis 20@5
Braces.		
J. S. Backus.		dis 50@5@5

Springs.....	\$ do	\$7.00	dis 100	75¢
Spring, Leach's Patent.....			dis 100	80¢
Remis & Call Co.'s Spring and Check.....			dis 100	80¢
Solid Timmers.....		\$1.44	dis 100	80¢
<b>Rail</b>				
Sliding Door, Wrought Brass.....	\$ do	100	dis 100	80¢
Sliding Door, Bronzed Wrt. Iron.....	\$ foot	120	dis 100	80¢
Sliding Door, Iron, Painted.....	\$ foot	40	dis 100	80¢
Barn Door, Inch.....	\$ do	50	dis 100	80¢
Per 100 feet \$2.00	50	80¢	dis 100	80¢
B. D. for N. E. Hangers.....	Small, Med. Large			
Per 100 feet	\$2.10	2.70	.30	per ft.
Terry's Wrought Iron, \$2. per foot.....				
<b>Knives</b>				
J. T. Blackman's Knives Co.....			dis 100	80¢
Kasner's Knives Co.....			dis 100	80¢
Genuine Emerson.....			dis 100	80¢
Badger's (not Emerson).....			dis 100	80¢
Imitation Emerson.....			dis 100	80¢
Hunt's Knives.....			dis 100	80¢
Chapman.....			dis 100	80¢
Saunders'.....			dis 100	80¢
Torrey's'.....			dis 100	80¢
<b>Rivets</b>				
Plain, Tinned, new list, Dec. 10, 1882.....			dis 100	80¢
In bulk, new list, Dec. 10, 1882.....			dis 100	80¢
Copper Rivets and Burrs.....			dis 100	80¢
Nos. 7, 8, 9, 10, 11, 12, 13, 14, 15.....			dis 100	80¢
W. S. 40¢ 30¢ 25¢ 20¢ 15¢ 10¢ 5¢			dis 100	80¢
<b>Rivet Sets</b>				
Stair, Brass.....			dis 100	80¢
Stair Black Walnut.....			dis 100	80¢
<b>Rollers</b>				
Acme (Anti-Friction).....			dis 100	80¢
<b>Hoops</b>				
Mfrs' List, September 24, 1882.....			dis 100	80¢
Manila.....	% inch and larger	10	15	20
Manila.....	% inch	10	15	20
Manila.....	14 and 16 inch	10	15	20
Manila, Tard Lath Yarn.....			dis 100	80¢
Manila, Hay Rope.....			dis 100	80¢
Hay Rope.....			dis 100	80¢
Boxwood, Ivory.....			dis 100	80¢
<b>Spikes</b>				
Basting.....			dis 100	80¢
Solid Table and Tea.....			dis 100	80¢
Brass.....			dis 100	80¢
Round & flat.....			dis 100	80¢
Holmes, Booth & Hayden's.....			dis 100	80¢
German Silver.....			dis 100	80¢
Cast Steel, Silver Plated.....			dis 100	80¢
Tin (P. S. & W.).....			dis 100	80¢
Tin (P. S. & W.).....			dis 100	80¢
Tin (Cowles Hdw. Co.).....			dis 100	80¢
Winterbottom's Try and Mitre.....			dis 100	80¢
<b>Stocks and Dies</b>				
Lighting "Screw Plate.....			dis 100	80¢
<b>Stone</b>				
Hindostan No. 1, 60; Axe, Sc.....			dis 100	80¢
Stone.....			dis 100	80¢
Wasatch Stone.....			dis 100	80¢
Wasatch Stone, Slips.....			dis 100	80¢
Arkansas Stone No. 1, 4 to 6 in.....			dis 100	80¢
Arkansas Stone No. 1, 5 to 9 in.....			dis 100	80¢
Arkansas Stone (Chase).....			dis 100	80¢
Turkey Slip (Chase).....			dis 100	80¢
Lake Superior, Slips (Chase).....			dis 100	80¢
Polyton's Noon Day # gross No. 1, large, \$1.00 to No. 2, small, \$1.00, medium, \$1.00			dis 100	80¢
<b>Sad Irons</b>				
Self Heating.....			dis 100	80¢
Self Heating, Tailors'.....			dis 100	80¢
Gleason's Shield and Toilet.....			dis 100	80¢
Mrs. Pott's Irons, Doubled United.....			dis 100	80¢
Mrs. Pott's Irons, Single Backed.....			dis 100	80¢
Emerson Star Irons, new list, July 20, 1882.....			dis 100	80¢
Combined Fluter and Sad Iron.....			dis 100	80¢
Chinese Laundry (N. E. Butt Co.).....			dis 100	80¢
New England.....			dis 100	80¢
Gage's.....			dis 100	80¢
<b>Scalp</b>				
Common.....			dis 100	80¢
Patent.....			dis 100	80¢
Silver Lake, Hemp.....			dis 100	80¢
Silver Lake, Silk Cotton.....			dis 100	80¢
Silver Lake, Drab Cotton.....			dis 100	80¢
Raw Hide, # foot, 14 in., 50¢; 16 in., 70¢; 18 in., 100¢			dis 100	80¢
Steel Ribbon.....			dis 100	80¢
<b>Seal Locks</b>				
Charles'.....	\$ do	80¢	per gross	80¢
Ferguson's.....			dis 100	80¢
Walker's.....			dis 100	80¢
Hammond's Window Spring.....			dis 100	80¢
Northrup Window Spring No. 1, 10 in., gross \$1.00			dis 100	80¢
"C. S. Son's" Japanned, Coppered and Bronzed.....			dis 100	80¢
Common Sense," Nickel Plated.....			dis 100	80¢
Universal".....			dis 100	80¢
<b>Scale Weights</b>				
Miles' "Challenge".....			dis 100	80¢
Perry.....			dis 100	80¢
Draw Cut.....			dis 100	80¢
Enterprise Mfg. Co. Scales.....			dis 100	80¢
Silvers.....			dis 100	80¢
<b>Saws</b>				
Disston's Circular, Mill and Cross Cut.....			dis 100	80¢
Disston's Hand, Panel, Rip, &c.....			dis 100	80¢
Boynton's Lightning Cross Cuts, new list.....			dis 100	80¢
Boynton's Circular and Mill.....			dis 100	80¢
Boynton's Ice.....			dis 100	80¢
Boynton's Mill and Circular, Plain.....			dis 100	80¢
W. M. & C. Mfg. Co. Cross Cuts.....			dis 100	80¢
Livingston's Butcher and Kitchen.....			dis 100	80¢
Livingston's Framed Wood—			dis 100	80¢
Nos. 100, 105, 110, 115, 120, 125, 130, 135, 140, 145, 150, 155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 210, 215, 220, 225, 230, 235, 240, 245, 250, 255, 260, 265, 270, 275, 280, 285, 290, 295, 300, 305, 310, 315, 320, 325, 330, 335, 340, 345, 350, 355, 360, 365, 370, 375, 380, 385, 390, 395, 400, 405, 410, 415, 420, 425, 430, 435, 440, 445, 450, 455, 460, 465, 470, 475, 480, 485, 490, 495, 500, 505, 510, 515, 520, 525, 530, 535, 540, 545, 550, 555, 560, 565, 570, 575, 580, 585, 590, 595, 600, 605, 610, 615, 620, 625, 630, 635, 640, 645, 650, 655, 660, 665, 670, 675, 680, 685, 690, 695, 700, 705, 710, 715, 720, 725, 730, 735, 740, 745, 750, 755, 760, 765, 770, 775, 780, 785, 790, 795, 800, 805, 810, 815, 820, 825, 830, 835, 840, 845, 850, 855, 860, 865, 870, 875, 880, 885, 890, 895, 900, 905, 910, 915, 920, 925, 930, 935, 940, 945, 950, 955, 960, 965, 970, 975, 980, 985, 990, 995, 1000, 1005, 1010, 1015, 1020, 1025, 1030, 1035, 1040, 1045, 1050, 1055, 1060, 1065, 1070, 1075, 1080, 1085, 1090, 1095, 1100, 1105, 1110, 1115, 1120, 1125, 1130, 1135, 1140, 1145, 1150, 1155, 1160, 1165, 1170, 1175, 1180, 1185, 1190, 1195, 1200, 1205, 1210, 1215, 1220, 1225, 1230, 1235, 1240, 1245, 1250, 1255, 1260, 1265, 1270, 1275, 1280, 1285, 1290, 1295, 1300, 1305, 1310, 1315, 1320, 1325, 1330, 1335, 1340, 1345, 1350, 1355, 1360, 1365, 1370, 1375, 1380, 1385, 1390, 1395, 1400, 1405, 1410, 1415, 1420, 1425, 1430, 1435, 1440, 1445, 1450, 1455, 1460, 1465, 1470, 1475, 1480, 1485, 1490, 1495, 1500, 1505, 1510, 1515, 1520, 1525, 1530, 1535, 1540, 1545, 1550, 1555, 1560, 1565, 1570, 1575, 1580, 1585, 1590, 1595, 1600, 1605, 1610, 1615, 1620, 1625, 1630, 1635, 1640, 1645, 1650, 1655, 1660, 1665, 1670, 1675, 1680, 1685, 1690, 1695, 1700, 1705, 1710, 1715, 1720, 1725, 1730, 1735, 1740, 1745, 1750, 1755, 1760, 1765, 1770, 1775, 1780, 1785, 1790, 1795, 1800, 1805, 1810, 1815, 1820, 1825, 1830, 1835, 1840, 1845, 1850, 1855, 1860, 1865, 1870, 1875, 1880, 1885, 1890, 1895, 1900, 1905, 1910, 1915, 1920, 1925, 1930, 1935, 1940, 1945, 1950, 1955, 1960, 1965, 1970, 1975, 1980, 1985, 1990, 1995, 2000, 2005, 2010, 2015, 2020, 2025, 2030, 2035, 2040, 2045, 2050, 2055, 2060, 2065, 2070, 2075, 2080, 2085, 2090, 2095, 2100, 2105, 2110, 2115, 2120, 2125, 2130, 2135, 2140, 2145, 2150, 2155, 2160, 2165, 2170, 2175, 2180, 2185, 2190, 2195, 2200, 2205, 2210, 2215, 2220, 2225, 2230, 2235, 2240, 2245, 2250, 2255, 2260, 2265, 2270, 2275, 2280, 2285, 2290, 2295, 2300, 2305, 2310, 2315, 2320, 2325, 2330, 2335, 2340, 2345, 2350, 2355, 2360, 2365, 2370, 2375, 2380, 2385, 2390, 2395, 2400, 2405, 2410, 2415, 2420, 24				

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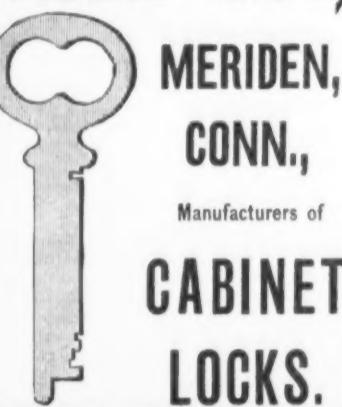
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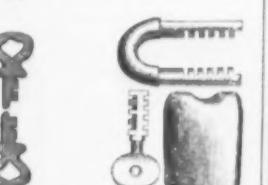
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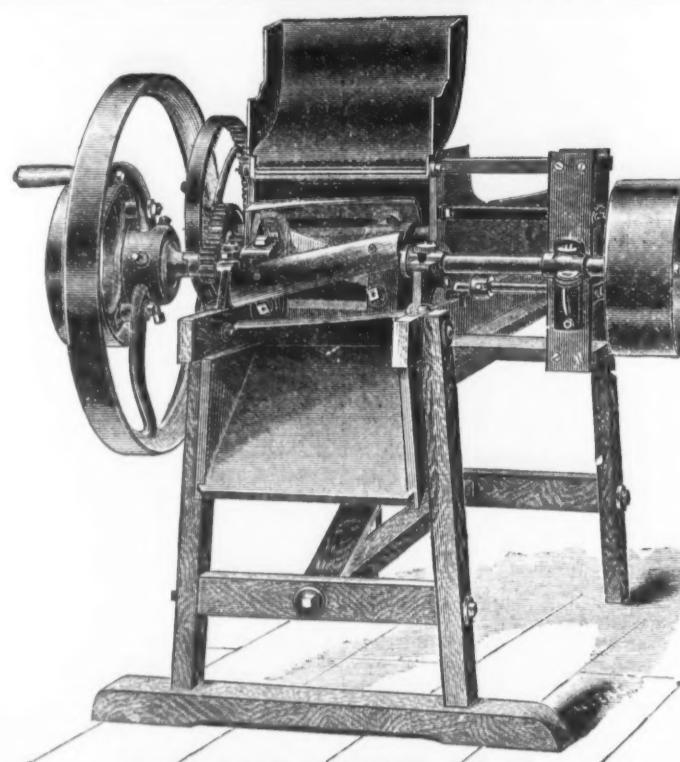


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### Tunneling Under Pittsburgh Rolling Mills.

In a full description of the tunnel in Pittsburgh, Pa., for the Pittsburgh, McKeesport and Youghiogheny Railroad, the *Dispatch* of that city says:

Nearly every foot of the ground was occupied with either buildings or huge piles of metal, and, while the former were not disturbed, thousands of tons of metal, ore, sand, fire-bricks and other materials had to be moved before a definite location of the line of the proposed tunnel could be made. After the surveys had been completed, it was decided that the covered way should be 1650 feet in length, 40 feet wide, and have a clear passage-way for two tracks, 18 feet in height, thus involving a cut of at least 25 feet throughout the entire distance.

After these preliminaries had been arranged, the engineers set about the construction of the difficult work which had been mapped out, and on July 16, 1882, the work of excavation was commenced at both the eastern and western portals. A force of several hundred laborers was employed, and the work on the western portion was pushed forward until nearly 600 feet of the excavation was completed, when work was suspended and the entire force placed on the eastern end, from which side the remainder of the excavation was made, the material taken out being used in ballasting the roadway from the mill as far east as Turtle Creek, a distance of not quite 9 miles, construction trains being placed at once on that section of the new line. The work was pushed through with all possible vigor, and the masonry, brickwork and ironwork followed close up to the excavators. The last carload of material was taken out of the cut June 15 last, thus completing that portion in about 11 months. The masonry work was begun August 12, 1882, and the last arch in the work was completed August 15, the work occupying a few days over one year, although construction trains had been running through the tunnel since June 24 last.

The material pierced was nearly all cinder, and every foot of the excavation had to be shored up to guard against accidents to the army of men who were at work in the cut. At one place, however, a bed of slag was encountered which defied pick or diamond-pointed drill, and even blasting was unavailing. The under bank had been on fire for many years, and the material had become a solid mass as hard as iron itself. This obstruction extended for a distance of over 100 feet. The only way in which it could be gotten rid of was to break it with heavy weights dropped upon it, and then excavating under the broken mass, bury it in the hole, as it was impossible to load it on the cars. Another source of serious difficulty was the sewers and pumping mains leading from the river to the works. In one instance it was found necessary to lower a sewer some 12 or 15 feet below its original depth. To do this a tunnel running directly under the old sewer, from the river to the works, was made, a new sewer put in, and then the old one was removed. This involved serious danger, but it was successfully accomplished. The lowering of the water mains was more easily done, but required great skill as well as caution. The most serious difficulty, however, was encountered on the surface, which was covered with a network of standard and narrow gauge railway trains, which, with locomotives attached, were constantly crossing and recrossing overhead. These had to be secured as the work progressed, and there was not an hour of interruption. Then the inclines running from the river had to be supported, so as to avoid delays and accidents. The numerous buildings located along the line of the work were also a source of constant difficulty, and the scrap piles and manufactured iron were always requiring attention. During the whole progress of the work but one of the laborers employed in the excavation was killed, and that was by a neglect to follow directions in putting in supporting timbers.

### Needle Making.

Almost all the needles made in England are made at Redditch. The wire is of the best quality of steel, and is supplied in coils varying from 1200 to 3000 yards in length and from  $\frac{1}{2}$  inch to  $\frac{1}{8}$  inch in thickness. The processes passed through are as follows: The wire is cut, to lengths of two needles, by hand or machine shears; these lengths are annealed in bunches of about 4 inches diameter; while still hot, and held together by rings, the bundles are rolled over by hand-pressure on an iron table, so as to straighten each other; they are then pointed at both ends successively upon quick-running grindstones, being rotated between two india-rubber bands, traveling over a grindstone with concave face; by a blow from a falling die the two heads are bated and gutters marked for the eyes; the eyes are pierced by a pair of punches in a delicate hand-press; the needles are threaded upon a pair of fine wires, and filed to remove the burr made in stamping; they are then broken across through the thin fin left between the heads, and the heads themselves rounded by filing; they are then heated in small iron trays, and dropped separately into an oil bath, to harden them; after which they are tempered on a hot plate, or in a stove, and straightened by a hand-hammer on a small anvil, to remove any warping due to hardening.

The needle has now assumed its final condition, but it is not yet finished. The next operation is scouring, for which a number of needles, mixed up with soft soap, emery and oil, are wrapped up with canvas into a roll about 2 feet long and 3 inches diameter, and then rolled backward and forward under runners worked by a crank from the engine. The process goes on for eight hours, during which the needles are continually rubbing against each other, and it is repeated from two to eight times, the final scouring being with putty powder. In some cases the straightening and scouring are performed at the same time by machinery. When perfectly scoured the needles are shaken up in a tray until they all lie parallel, and then, by a dexterous motion of the hand, they are shifted so that all the points are in the same direction. Next, defective needles are

picked out of the lot by hand; the eyes are "blued" or softened by traversing them over a gas-flame, and in some cases the eye is smoothed on each face by a fine counter-sunk drill. The needles are then strung on horizontal wires, carried on a reciprocating frame; the wires have serrated surfaces, which smooth the inside of the eyes as the needles swing to and fro; this process is called burnishing. Lastly, the heads and points are finished off by grinding first on a 9-inch running grindstone, and then on an emery-roller, the workman holding a number of needles in his hand together, and rolling them between his finger and thumb. It now only remains to stick the needles side by side in sheets of paper and pack them for sale.

### INDUSTRIAL ITEMS.

#### MAINE.

The village of Oakland, until recently a part of Waterville, turns out a larger number of scythes yearly than any other place in the world. Three of the largest establishments there have a total annual capacity of 35,000 dozen scythes, the largest turning out 20,000 dozen.

The Pembroke Iron Works, Pembroke, which passed into the hands of J. C. Warr & Bros., of Wareham, Mass., early in the summer, have been in operation since 1828, and at present a better quality of iron is being manufactured than ever before. Until within a few weeks the works have been run night and day, but the severe drought of this section has affected the water-power so that night work has been practically suspended. About 150 hands are at present employed, and 30 tons of pig iron daily manufactured into hoop and band iron and nails. The band iron is largely calculated for the manufacture of iron hinges, and is made in widths varying from  $\frac{1}{2}$  to  $\frac{1}{2}$  inches. Forty machines are constantly employed in the manufacture of nails of all sizes, and it is contemplated putting in 24 more at an early day. The works contain eight smelting and four heating furnaces, and require about 1000 horse-power for the operation of the machinery. The monthly pay roll is \$5000. —*Boston Commercial Bulletin.*

#### VERMONT.

Strong & Parker, of Vergennes, are busy on orders for their "Little Giant" road machine.

#### MASSACHUSETTS.

The bronze department of the Ames Company, of Chicopee, is full of orders. Among the work at present under way are three *bass-relief* scenes for the Chisholm monument at Cleveland, Ohio. The company's machine shops are also busy.

The new Home Sewing Machine Company, of Orange, have nearly finished the foundation for the fourth boiler-house and chimney on their works, on the south side of the river. Their seven or more boilers will furnish heat and motive power for their immense works in process of building.

The Pond Machine Company, of Worcester, numbered among their recent shipments a large engine lathe, destined for Pittsburgh, Pa. The lathe weighs 35 tons, the bed-plate being 50 feet long, in one piece.

Lovejoy & Son, of Lowell, manufacturers of cutlery, are having a large engine of the Harris Corliss type set up in their factory.

The work of rebuilding has commenced at the burned Lamb Wire Mill, at Northampton. The new mill will be 84 x 30 feet.

B. & J. W. Belcher, of Chicopee Falls, turn out 700 of their Mudgell hay tinders per annum, having worked up to this figure from 50, the number manufactured the first year.

The Ames Manufacturing Company, of Chicopee, are doing a large business in sewing machines and tricycles.

The Douglas Ax Works are making additions to their plant.

Belcher & Taylor are making two additions to their Chicopee works, one 100 x 15 and one 70 x 30.

#### CONNECTICUT.

The Francis Mfg. Company, New Britain, are making all kinds of cast-steel goods, including edged tools, axes and hatchets, and a variety of small wares, such as tuning-forks, &c. The castings are made by a new process, which is said to be different from any hitherto employed in casting steel.

#### NEW YORK.

The Franklin Iron Manufacturing Company have blown in their new furnace near Syracuse. The stack measures 75 x 14.

#### PENNSYLVANIA.

One hundred new ovens have been laid out at the Clarissa Coke Works of James Cochran & Son, at Dawson, on the Dickerson Run branch of the Pittsburgh, McKeesport and Youghiogheny Railroad. The plant now consists of 100 ovens, which are in active operation. A new store-room, 30 x 60 feet, is being erected.

The Kemble Coal and Iron Company are the defendants in a suit that is being contested in the courts at Bedford with great vigor on both sides. In 1872 Thomas A. Scott and R. H. Gratz, of Philadelphia, J. H. Seymour, of New York, and S. L. Russell, of Bedford, leased valuable tract of ore land to the Kemble Coal and Iron Company for 11 years, with a royalty of 50 cents per ton. There was a clause in the lease reading as follows: "For the first year of the lease the parties of the second part are to pay rent on as many tons as they are able to mine, but for any period of three years thereafter the rent in the aggregate is not to be less than \$10,000, whether ore to that extent is mined or not, unless the irregularity of the ore vein should, to the satisfaction of the said parties of the first part, prove so great as to prevent the said parties of the second part from taking out ore to that amount." The company commenced operations for taking out the ore, but quit in a year's time, alleging that the ore was not present in paying quantities, that the title was in dispute, and that a branch road had

not been constructed to the property as per agreement. The owners sued when the first payment of \$10,000 was due and won in the lower and Supreme Court. The case now on trial is for the collection of two payments of \$10,000 each, which are due under the lease.

The Blandon Rolling Mill has started up after a period of three weeks' idleness. During the suspension several important improvements were made, among them the introduction of a new engine.

The new building of the Shenango Machine Company, at Sharon, which is to take the place of one recently burned, is beginning to take shape. A substantial foundation has been laid, and the laying of the brick walls has begun. The new shop will be a substantial one-story brick building, 100 feet long by 40 feet wide, and an L nearly half as large for boiler-room, blacksmith shop, &c. The whole will be roofed with slate, and is to be completed by the 1st of October. A large amount of new and the latest improved machinery, enabling the company to perform a much greater amount of work, and to turn out machinery that was impossible in the old shop, will be placed in it. A fine 60-horse-power boiler is now being built for them by the Sharon Boiler Works.

The residents of Chartiers, near Pittsburgh, are agitated over a rumor that another rolling mill is to be located there.

A building 24 x 37 has been staked off for the Bethlehem Electric Light Company. It will be of brick, and will contain all the necessary machinery. The stock has all been subscribed for, and 25 lights have been engaged.

The Monocacy Furnace, in Union Township, has been put in blast, and is working satisfactorily, the first cast of iron having been made on last Thursday morning, the iron being of excellent quality.

A fire at the Mellert Iron Works, Reading, on September 17, did some \$3500 worth of damage, the loss, however, being entirely covered by insurance.

The stockholders of the Co-operative Iron and Steel Works, of Danville, Pa., will meet on October 6, to consider a change in the nature of the corporation. It is proposed to accept the provisions of the new constitution and the incorporation act of April 29, 1874, changing the name of the company to the Danville Steel Company. The feeling among the stockholders is reported to be strongly in favor of the change.

Furnace No. 1, at Hollidaysburg, has blown out for repairs to the stack. It is reported that the company contemplate removing the old stone stack and replacing it with a new iron one.

Eckert's Furnace, No. 1, at Reading, has chilled, and during the past few days and nights a force of men has vainly trying to break up the solid mass within. Chipping and prying have been almost useless, so hard has it become, and several blacksmiths are kept busy sharpening tools. The furnace is 57 feet high, and now contains 38 feet of chilled material. It will require several months before it is again in running order. The remaining furnace has been idle also, but is now blown in.

Lloyd & Lindsay, 328 Walnut street, Philadelphia, have been awarded the contract for the steel for the entire construction of the steel ship to be built by the Harlan & Hollingsworth Company, of Wilmington, Del.

This includes the hull plating, angle iron for frames, bulb deck beam, &c. The steel plates will all be made by the Siemens-Martin process, at the Co-operative Iron and Steel Works, Danville, Pa. Sample deck-beams, angles and plates were rolled and submitted, together with the tests, which completely met the views of the builders and the fullest requirements of the specifications under which the vessel is to be built. This is said to be the first steamer built in the United States the construction of which is steel throughout, including boilers.

#### PITTSBURGH AND VICINITY.

The new shaft which the Black Diamond Steel Works are making for the steamer C. L. Wood will weigh 20,000 pounds when finished. Pittsburghers hereafter will have no need to send to Krupp, at Essen, for their steamboat shaftings, as the Black Diamond Works, with the largest hammer in America, are preparing to do the work.

Keeke's new glass house, on Twelfth street, Southside, is rapidly approaching completion and will be ready for occupancy about the middle of October. It is probable, however, that the establishment will have to remain idle, as the prospects of an amicable settlement of the trouble with the window-glass workers is not very encouraging.

The French Spiral Spring Company are building a large mill between Twenty-fifth and Twenty-sixth streets, below Penn Avenue. At present they are engaged drilling a gas well, with the prospect of lighting the mill with natural gas. This will be one of the largest spiral-spring works in this country, and will be fitted with the most improved machinery for carrying on the work successfully.

The production of the Pittsburgh Bessemer Steel Works, at Homestead, last week, was 2500 tons of ingots and 21,000 tons of rails. When the works were built the output was to be 60,000 tons per year, but more than that is produced each month.

Thomas Wightman & Co., of this city, have secured the control of the prescription-glass works at Parker City, and will operate them in the future.

Another new steel shaft has just been completed at the Black Diamond Steel Works. It is 31 feet long, 15 $\frac{1}{2}$  inches in diameter at the center, and has six collars or offsets. It weighs 19,000 pounds. Last week a shaft for the Iron Duke, of Gray's Line, was forged under the 17-ton hammer and placed in the annealing furnace. It will weigh, when completed, between 12,000 and 13,000 pounds.

The work on the new shops of the Baltimore and Ohio road, at Glenwood, has been delayed by the non-arrival of material.

#### OHIO.

At a meeting of the William Anson Wood Mower and Reaper Works, in Youngstown, on Sept. 10, C. H. Andrews was elected president; John Stambaugh, vice-president; George J. Margerum, secretary, treasurer and general manager, and Frank Wood, superintendent. C. H. Andrews, John Stambaugh, Henry Tod, B. M. Barber, Paul Wick and G. J. Margerum were elected directors.

The rumors of the sale of the Brilliant Glass Works, at Steubenville, have not been confirmed. It is said the purchaser, F. B. Coulter, does not want the property. It is likely it will have to be reappraised, although the appraisement—\$22,500—is \$15,000 less than the works cost.

A slight flow of gas has been obtained at the well which is being driven at the Jefferson Iron Works, at Steubenville, at a depth of 1350 feet. When the gas was lighted it blazed up about 6 feet above the ground. The boring was continued in the hope of reaching a larger vein.

The new furnace of Means, Kyle & Co., at Hanging Rock, will probably be ready for blast by the first of next year. The stack is 65 feet high by 16 feet broad. The Whitwell ovens, which are nearly completed, were erected by Witherow & Gordon.

A boiler 68 feet long, at the Cleveland Rolling Mill Company's blast furnace, exploded on the evening of Sept. 11, demolishing the building. A dozen men were working near, but only four were injured, none seriously. The damage is probably \$15,000. The cause of the explosion is unknown.

The Jefferson Iron Works, at Steubenville, which have been making extensive repairs about the mill, factory and furnace the past three months, start up in full this week. The puddlers went to work last Saturday, and the nailers are preparing their machines so as to be ready.

A change in the machinery is being made at the Paul gas well, at Martin's Ferry. This well is down over 1500 feet, and boring will be resumed this week. The well at the Laughlin nail mill is going down steadily, and at present is down about 900 feet. Several more wells are under consideration at that locality, dependent upon the success of the two now going down.

Benwood Furnace, at Martin's Ferry, blew in last week.

#### WEST VIRGINIA.

Dalzell Bros., who are shortly to establish a new flint-glass factory at Wellsburg, propose to use gas instead of coal in the flattening department. The capacity of the Panhandle Works, at the same place, is to be doubled and the capital stock increased to \$10,000. The new factory will measure 90 x 72 feet, with an eight-pot blowing furnace. Work on the improvements is to commence at once.

Bessemer steel works are now in course of construction at Benwood similar to those being erected at Riverside Furnace, about half a mile distant, and at Bellaire, Ohio. The buildings are to be principally of iron, and each will have two 4 $\frac{1}{2}$ -ton converters. There will also be a 32-inch blooming mill. The steel is to be used in the manufacture of nailers.

The Excelsior Iron Works, of Chicago, are full of orders, as usual.

The new machine shops of Benjamin, Fischer & Mallory, in South Chicago, are running full and employing from 80 to 85 men. The firm are doing a large business in wood-working machinery.

The Chicago Forging Company, impelled by the rapid extension of their business, have increased their capital stock from \$50,000 to \$100,000.

J. J. Ryan & Co., of Chicago, have recently doubled the capacity of their works, and are running full on orders for railway journal bearings and general brass castings.

Kirk, Schlenker & Co., of Chicago, have started work in the new addition to their works. They will make a specialty of the Dunn fire-escape.

The Chicago Forge and Bolt Works are building a new 40 x 60 addition to their works.

The South Chicago mills were to have started up last Monday, the recent strike having been amicably settled last week.

The Cairo Iron and Machine Works are adding to their machinery. They are filling an order for the Western Nail Company, of Belleville.

The machine shops of Chicago are all quite busy at present, and large orders are being turned out.

#### ALABAMA.

It is announced that two furnaces will be built at Anniston this fall.

The Briarfield Iron Works have established a nail factory, and are now manufacturing nails—the first ever turned out in Alabama.

#### KENTUCKY.

The Fred. J. Meyers Mfg. Company, Covington, report they are full of orders and working their employees overtime. They are putting in all the ironwork for the new court house at Newport, and working on several large contracts in the West. They

THE IRON AGE.

# The Iron Age Directory

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## And Index to Advertisements.

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Brown & Company, Troy, N. Y.	6
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Kirkpatrick & Co., Pittsburgh.	4
Leavitt C. W., 161 Broadway, New York.	4
Leonard C. W., 160 West St., N. Y.	4
Montour Iron Co., Danville, Pa.	4
Phoenix Iron Co., 110 Walnut, Philadelphia.	6
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Rome Merchant Iron Mills, Rome, N. Y.	6
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Clinton & Co., 100 Franklin, N. Y.	4
Cooper & Co., 100 Franklin, N. Y.	4
Franklin & Co., 100 Franklin, N. Y.	4
Heath & Co., 100 Franklin, N. Y.	4
Hudson & Co., 100 Franklin, N. Y.	4
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Cooper & Co., 100 Franklin, N. Y.	4
Franklin & Co., 100 Franklin, N. Y.	4
Hudson & Co., 100 Franklin, N. Y.	4
Keystone Rolling Mill Co., Paterson, N. J.	4
Montgomery & Co., 100 Franklin, N. Y.	4

# THE IRON AGE BOOK DEPARTMENT

## ENGINEERING.

*Auchincloss.—Link and Valve Motions.* By Wm. S. Auchincloss; 7th edition, revised and enlarged, 21 plates, 37 illustrations and a copper-plate engraving of the travel scale; 170 pages, 8vo, cloth; 1880 . . . . . \$3

This handbook for mechanical engineers contains the application of the slide-valve, link motion to stationary, portable, locomotive and marine engines. All dimensions of the valve may be easily found by means of a printed scale, and the proportions of the link determined without the assistance of a model.

*Bacon.—Treatise on the Richards Steam Engine Indicator.* By F. W. Bacon, M. E.; 3d edition, illustrated, 179 pages, 12mo, cloth; 1880 . . . . . \$1

All necessary information is furnished concerning the indicator, its application and directions for its use. Additions, as developed by American practice, and an appendix of formulæ and rules useful to engineers, are given in this revised edition.

*Baker.—Land and Engineering Surveying.* By T. Baker, C. E.; new edition, 231 pages, 12mo, cloth; London (Weale's series), 1879 . . . . . \$0.80

A rudimentary treatise on the subject. Students and practical men who have not studied the higher mathematics will find everything of importance in this little book.

*Campin.—A Practical Treatise on Mechanical Engineering.* By Francis Campin, C. E.; 29 plates and 100 illustrations, 416 pages, 8vo, cloth; 1863 . . . . . \$6

This work comprises practical remarks upon metallurgy and descriptions of workshop machinery and tools. The processes of molding, casting and forging are explained, together with an analysis of iron and iron ores. Observations are added upon the construction of steam boilers, and there are chapters on furnaces used for smoke prevention, and upon explosions, by John Bourne and Robert Armstrong. The management of steel and the case-hardening of iron are also taken up.

*Clark.—Fuel; Its Combustion and Economy.* By D. K. Clark, C. E.; 394 pages, 12mo, cloth. London 1879 . . . . . \$1.50

This work is an abridgement of the standard treatises on "Combustion of Coal" by C. W. Williams, and "Economy of Fuel" by T. S. Pridgeaux. In addition, the editor has clearly summarized the more recent results of progress, with chapters on the composition and combustion of various fuels now in use.

*Du Bois.—Elements of Graphical Statics.* By Prof. A. J. Du Bois; 3d edition, 8vo, cloth, 1 vol., text, 408 pages, and an atlas of 32 plates; 1879 . . . . . \$3.50

This work forms a complete treatise upon every variety of cranes, bridge, roof and suspension trusses, braced and stone arches, pivot and draw spans, continuous girders, &c. It includes graphic and algebraic methods of calculation of the strains in every structure that occurs in engineering practice. It is one of the most complete presentations of the new graphic method in English professional literature.

*Knight.—The Mechanician; a Treatise on the Construction and Manipulation of Tools.* By Cameron Knight; 3d edition, 96 plates, containing 1147 illustrations, pp. 397, 4to, cloth. London, 1881. \$7.25

This work is divided into three principal parts, the first devoted to forging and detailed descriptions of engineering tools and appliances; the second includes the application of tools to engine making, and the third part consists of hand and machine processes, turning, screw cutting, &c. The author's practical experience of 20 years in engine-making makes this a valuable book of reference.

*Rontgen.—Principles of Thermo-Dynamics.* By Robert Rontgen; 103 illustrations, 670 pages, 8vo, cloth; 1880 . . . . . \$5

This translation from the German, revised and enlarged by Prof. A. J. Du Bois, of the Sheffield Scientific School, is an able and complete treatise on the mechanical processes of heat, with special applications to hot-air, gas and steam engines.

*Law and Burnell.—Civil Engineering.* By Henry Law and Geo. R. Burnell; 6th edition, revised by D. Kinney Clark, C. E., with large additions in recent practice, 319 illustrations, 638 pages, 12mo, cloth. London (Weale's series), 1881 . . . . . \$2.60

Treats of common roads and railways, bridges and tunnels, with system of their construction, strength of materials, &c. Marine engineering in all its details, hydraulic engineering and drainage are also considered. The language used is simple, mathematical terms being omitted. A very practical and intelligible book.

*Mahan.—Civil Engineering.* By Prof. D. H. Mahan; new revised edition, edited by Prof. De Volson Wood, with new plates, 637 pages, 8vo, cloth; 1880 . . . . . \$5

This popular treatise, by the late Professor Mahan, of the U. S. Military Academy at West Point, has long been considered as a standard. It is essentially practical, and is surpassed by no other work of its kind. Professor Wood has added valuable new material, and there is a chapter on river improvement, by F. A. Mahan, and a complete index.

*Merrett.—Land and Engineering Surveying.* By H. S. Merrett; 3d edition, 41 plates, with illustrations and tables, 317 pages, 8vo, cloth. London, 1878 . . . . . \$5

A complete work of reference and instruction for the civil engineer. There are careful descriptions of the instruments required, and the details of surveying, plotting, leveling, &c., are practically explained and illustrated by fine plates and diagrams drawn to scale.

*Rankine.—Useful Rules and Tables.* By Prof. W. J. M. Rankine; 6th edition, thoroughly revised by W. J. Millar, C. E., with numerous diagrams, 384 pages, 8vo, cloth. London, 1883 . . . . . \$4.25

This valuable collection of rules and tables relating to mensuration, engineering, structures and machines has been added to, in the present edition, by an appendix with tables, tests and formulae for the use of electrical engineers contributed by Prof. Andrew Jamieson.

*Richards.—Gas Manufacture.* By Wm. Richards; 29 large plates and numerous illus., 364 pages, 4to, cloth. London, 1877 . . . . . \$12

This is a comprehensive and practical work on the history, manufacture and distribution of coal gas. It contains complete analyses of coal and a treatise on the chemistry of gas manufacture. Plans, specifications and illustrations of retorts, tanks, mains, meters, burners, &c., are given, with full explanations and descriptions of retort settings and buildings.

*Sennett.—Marine Steam Engine.* By Richard Sennett; illustrated by plates and diagrams, 659 pages, 8vo, cloth. London, 1882. \$8.40

One of the latest and best English works on this subject. A brief but comprehensive sketch is given of the progress made in marine engineering during the past 30 years. The author, avoiding the use of mathematics as far as possible, dwells in an efficient and practical manner upon the mechanism and management of the marine engine and all its appliances. There are special chapters upon the boiler, the efficiency of steam and methods of propulsion.

*Simms.—Practical Tunneling.* By F. W. Simms, C. E.; 3d edition, revised and enlarged by D. K. Clark, C. E.; 21 folding plates, 394 pages, 8vo, cloth. London, 1877 . . . . . \$7.50

Explaining in detail, with numerous examples of modern practice, shaft-sinking, excavating and all the operations connected with tunneling. Also an elaborate account of the construction of the Mont Cenis and St. Gotthard Tunnels. Minute and valuable experiences and data are presented relating to the heading operations, rock-boring machinery, means of ventilation, labor, cost, &c., of these tunnels, together with the methods of excavating by compressed air.

*Simpson.—Manual of Screw Cutting.* By William Simpson; 15 pages, 16mo, cloth . . . . . \$0.30

This little book gives rules for calculating the change gear on screw-cutting lathes to cut square and angular threads, per inch or per pitch, with two or four gears. Examples are given under each rule. Table for United States screw threads, as well as Whitworth's, are also included.

## IRON, STEEL AND METAL LURGY.

*Byrne.—The Practical Metal Worker's Assistant.* By Oliver Byrne; revised edition, 609 illustrations, 683 pages, 8vo, cloth; 1882 . . . . . \$7

A comprehensive and complete work of instruction for metal workers, comprising metallurgical chemistry and the process of working iron, steel and all metals and alloys. Special attention is given to the best methods of forging, hardening and tempering, casting and founding, soldering, &c. The processes dependent upon ductility are explained, and there are chapters upon screw-cutting and other tools. The latter part of the book consists of the history and application of the art of electro-metallurgy to manufacturing purposes, including descriptions of galvanic batteries, and the processes of electrolyzing and electro-plating. There is also an appendix upon the manufacture of Russian sheet iron, Bessemer iron castings and improvements in Bessemer steel.

*Davies.—Metalliferous Minerals and Mining.* By D. C. Davies, M. E. 2d edition, revised, 148 illustrations, 450 pages, 8vo, cloth. London, 1880 . . . . . \$5

This book is an excellent and systematic description of the conditions under which metallic ores are found in the different countries of the world. It explains the origin of deposits, and defines the localities occupied by the various metallic ores, with practical details in the working of mines and the dressing of ores.

*De Koninck—Dietz.—A Practical Manual of Chemical Analysis and Assaying.* By L. L. De Koninck and E. Dietz; American edition, edited with notes and an appendix on iron ores, by A. A. Fesquet; 282 pp., 12mo, cloth, 1873. \$2.50

This work treats exclusively of chemical analysis and assaying as applied to the manufacture of iron from its ores, and to cast iron, wrought iron and steel. The apparatus and operations are described, and there is also a chapter on the assay of fuels. The work is very thorough, and the methods of analysis of the different elements are clearly intelligible.

*Kirk.—Founding of Metals.* By Edward Kirk; 4th edition, 21 illustrations, 272 pages, 8vo, cloth; 1881 . . . . . \$2.50

These notes contain the observations and experience of the 10 years' practice of a practical foundryman and chemist. Omitting chemical and technical terms, the author treats upon the forming of alloys and presents a general description of all the metals, minerals and gases used in the art of founding.

*Sprentor.—Casting and Founding.* By R. E. Sprentor; 2d edition with 82 plates drawn to scale, 412 pages, 8vo, cloth. London 1880 . . . . . \$8

The object of this work has been to collect in one volume every subject on which a founder will require information. It embraces a full discussion of modern English and Continental practice in casting, founding, molding and case-hardening iron, steel, brass, bronze and other materials a founder may have to deal with. The illustrations show working drawings of cupolas, furnaces, blowing engines and all the machinery necessary to the art. The methods of founding statuary bells and articles used for art work and ornamentation are practically described.

*Urquhart.—Electro-Plating.* By J. W. Urquhart; with numerous illustrations, 216 pages, 12mo, cloth. London, 1882 . . . . . \$2

Any ordinarily intelligent person may become skilled in the practice of electrotyping by consulting this practical handbook, which gives, in simple language, working directions for copper, silver, nickel and gold plates; with clear explanations of terms and tools &c., of these tunnels, together with the methods of excavating by compressed air.

*West.—American Foundry Practice.* By Thomas D. West; illustrated, 391 pages, 8vo, cloth; 1882. \$2.50

A practical treatise on the management of cupolas and the melting of iron. The author, a practical foundryman, treats of the molder and his trade, green-sand molding; loam and dry-sand molding, and the manipulation of iron castings. The work is a valuable addition to the list of books upon this subject.

## HYDRAULICS.

*Bayles.—House Drainage and Water Service.* By James C. Bayles; 4th edition, 3 folding plates and 30 illustrations, 365 pages, 8vo, cloth; 1882 . . . . . \$3

This work discusses the subject of house drainage and water service in cities, villages and rural neighborhoods in a manner instructive alike to architects, mechanics and house owners. The best forms of plumbing practice are described and illustrated, and the principles upon which good work depends explained.

The book is of practical value to the building trades and all interested in the mechanics of hygiene. The contents are as follows: Hygiene in its practical relations to health. Sewer gas. Waste and soil pipes. Traps and seals and the ventilation of soil pipes. Water closets. Service pipes and developments. 2. Wood, masonry and metal details, carpentry joints, &c., to be drawn to scale from measurements. 3. Elementary shadows and shading, sufficient for ordinary practice, and with new examples. 4. Isometrical and oblique projections, or mechanical perspective. 5. (New.) Elements of machines, cranks, eccentrics, toothed wheels, screws, &c. 6. Elementary structures and machines.

*Tomkins.—Machine Construction and Drawing.* By Prof. E. Tomkins; 1 volume text, 12mo, 368 pages, and 1 volume 45 plates, 4to, cloth; 1878 . . . . . \$3.75

This work treats of the application of geometrical drawing to the representation of machinery, strength of materials, teeth of wheels and the different kinds of motion. Useful tables and suggestions are appended.

*Warren.—Elementary Projection Drawing.* By S. E. Warren, C. E.; 5th edition, 24 plates, 12mo, cloth . . . . . \$1.50

The present edition contains instructions on drafting instruments and a new division on the elements of machines. Its contents are as follows: 1. Projections of simple solids, prisms, pyramids, cylinders, cones and spheres, and their intersections and developments. 2. Wood, masonry and metal details, carpentry joints, &c., to be drawn to scale from measurements. 3. Elementary shadows and shading, sufficient for ordinary practice, and with new examples. 4. Isometrical and oblique projections, or mechanical perspective. 5. (New.) Elements of machines, cranks, eccentrics, toothed wheels, screws, &c. 6. Elementary structures and machines.

## ELECTRICITY.

*Hedges.—Useful Information on Electric Lighting.* By K. Hedges; 3d edition, revised and enlarged, 156 pages, 8vo, cloth. London, 1882 . . . . . \$1.75

This work will prove interesting to the general reader and valuable as a text-book to the student, and contains the latest facts and discoveries relating to the electric light to 1882. It has clear and concise descriptions of the different lamps and generators, divisions of the light, cost of working, &c.

*Hospitalier.—Modern Applications of Electricity.* By E. Hospitalier; translated and enlarged by Julius Maier, Ph.D.; 170 illustrations, 459 pages, 8vo, cloth; 1882 . . . . . \$4.50

The author gives a history of the progress of galvanism, thermo-electricity and dynamic electricity from the first crude constructions to the most perfect form of battery. The work is a thorough and comprehensive compendium of electrical engineering written by an expert. There are complete accounts of the Edison, Brush, Swan and other systems of electric lighting, also of the telephone. Considerable new matter has been added by the translator, including many recent inventions.

*Lockwood.—Practical Information for Telephonists.* By T. D. Lockwood; 192 pages, 12mo, cloth; 1882 . . . . . \$1

This little work, by the electrician of the American Bell Telephone Co., describes in a practical and readable manner the latest methods for constructing and working telephone lines.

*Niaudet.—Elementary Treatise on Electric Batteries.* By A. Niaudet; translated by L. M. Fishback; with an introduction by Geo. d'Inverville, electrician of the Western Union Telegraph Company; 2d edition, with numerous illustrations, 266 pages, 12mo, cloth; 1882. \$2.50

This work describes every form of battery now in use, and its author is well known to electricians. It will guide the beginner in the choice and management of batteries, and even the profession will find new matter presented and old material worked to new developments.

*Prescott.—Electricity and the Electric Telegraph.* By G. B. Prescott; 5th edition, illustrated, 963 pages, 8vo, cloth; 1882 . . . . . \$5

This work, by the electrician of the Western Union Telegraph Company, is a comprehensive and accurate summary of the present state of electrical science in this country and abroad. The descriptive portion of the book is very complete, including original illustrations of the latest approved telegraphic apparatus. The unusual facilities of the author for research and experiment make this manual valuable to the profession and of interest to all interested in electrical science.

*Higgs.—Candle-Power of the Electric Light.* By Paget Higgs; 13 pages, 8vo, paper. London, 1882. \$0.25

The author compares the various arc and incandescent lights, the economical ratio of these systems, and treats upon the relation of lighting power to quantity of current and the source of loss in existing lamps.

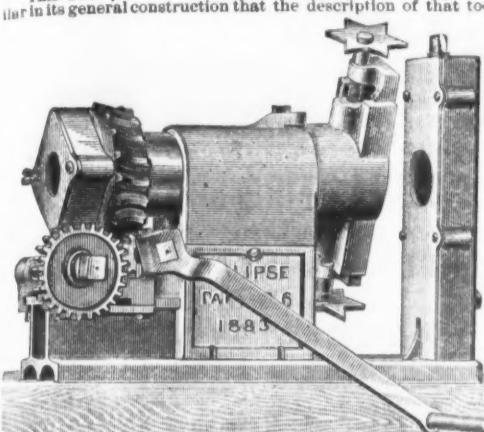
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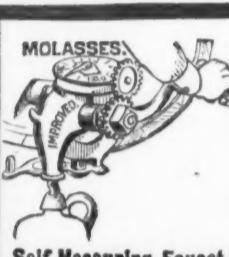
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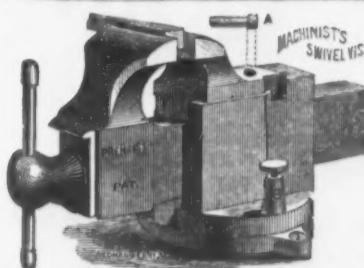
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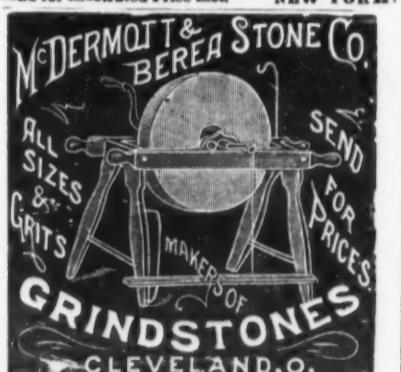
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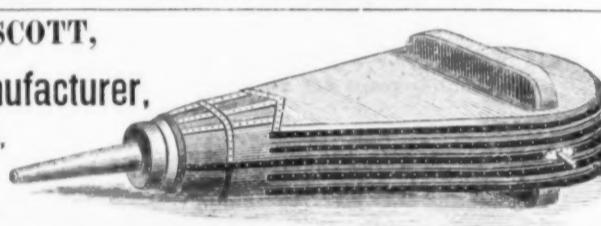
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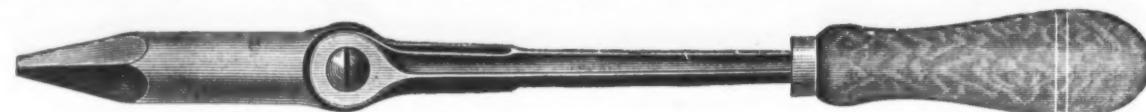
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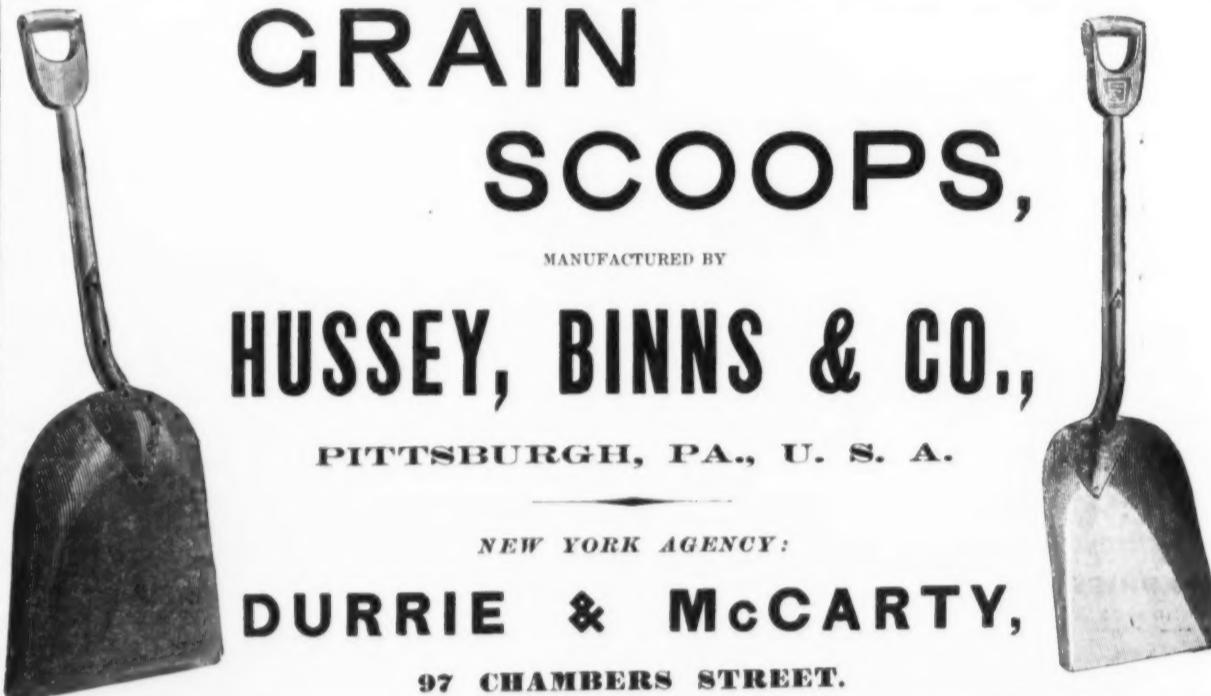


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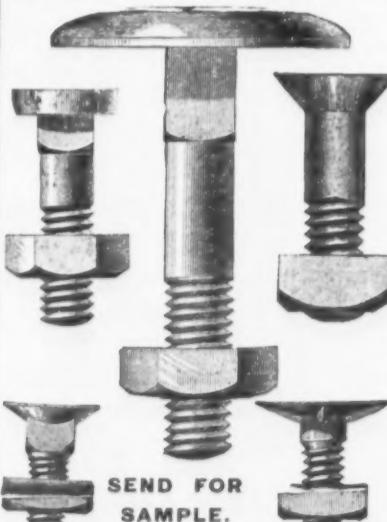
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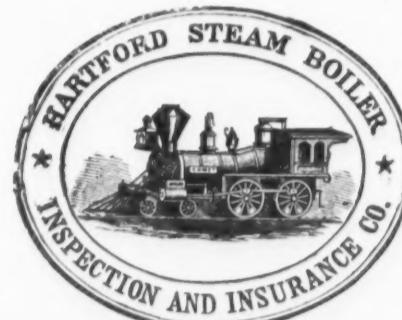
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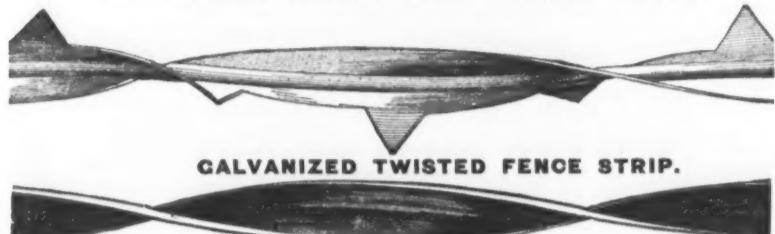
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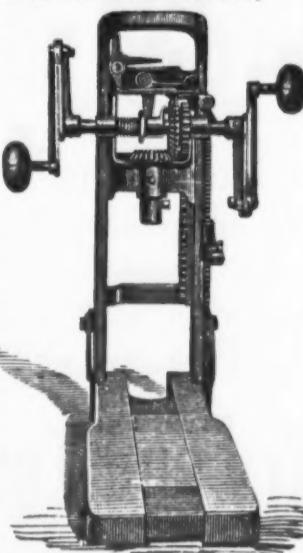
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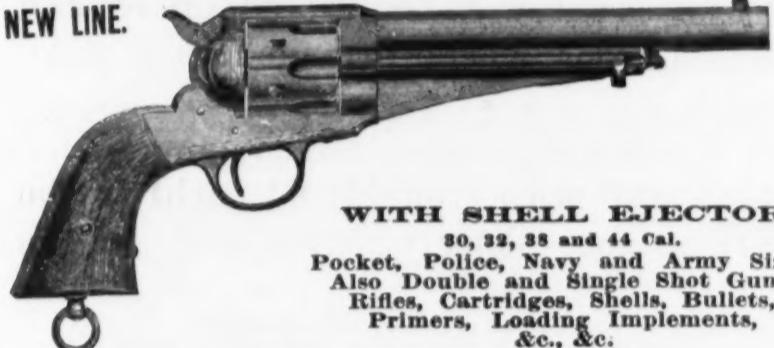
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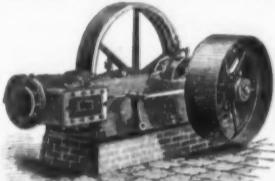
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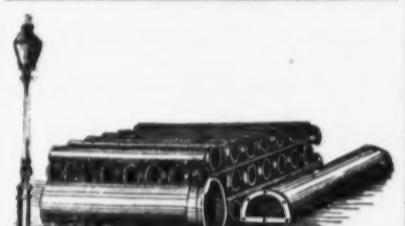
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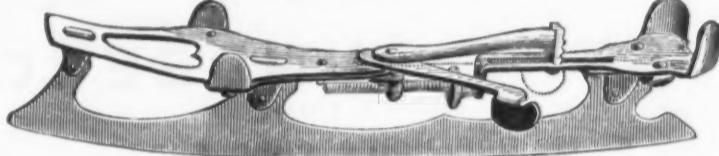
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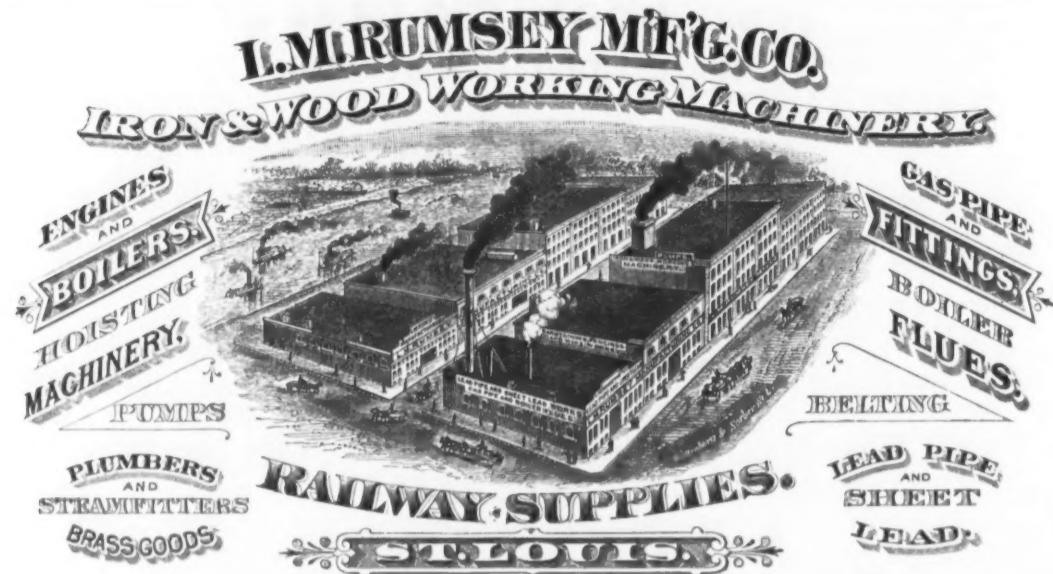
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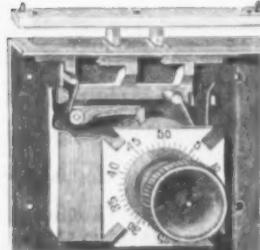
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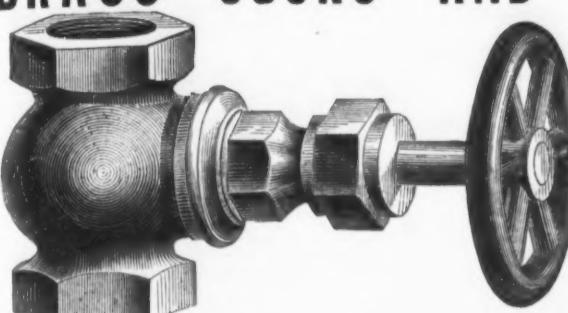
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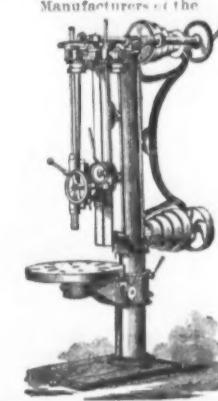
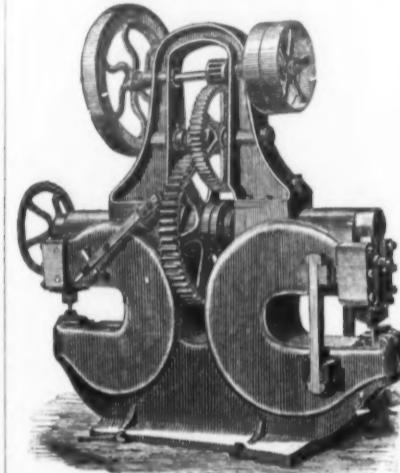
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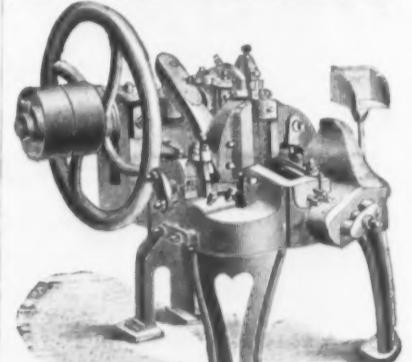
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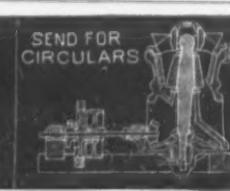
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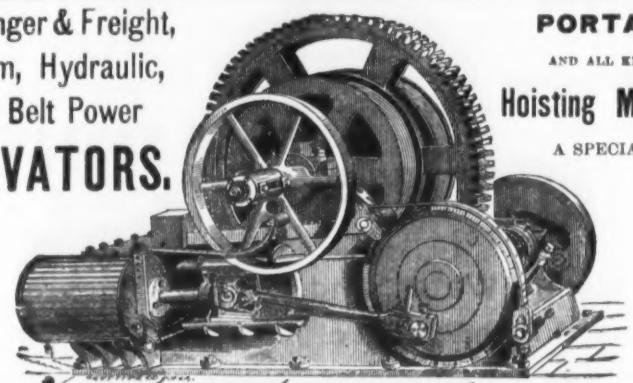
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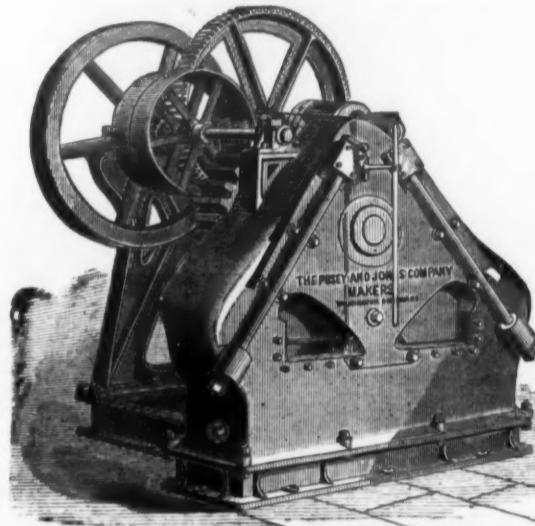
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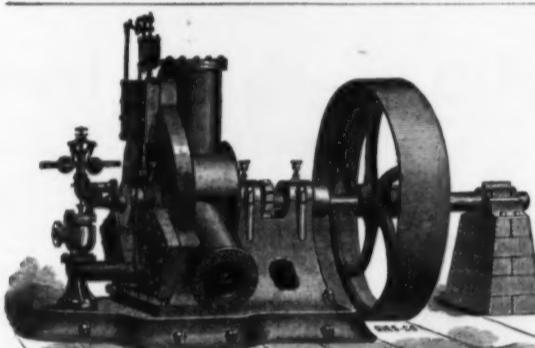
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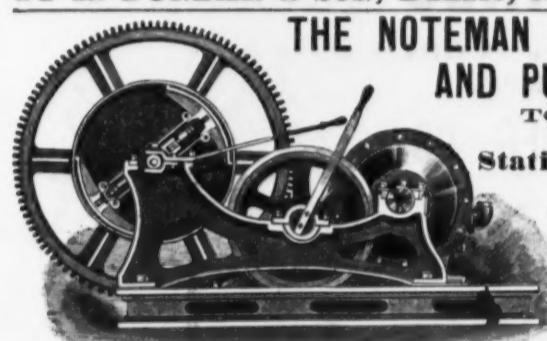
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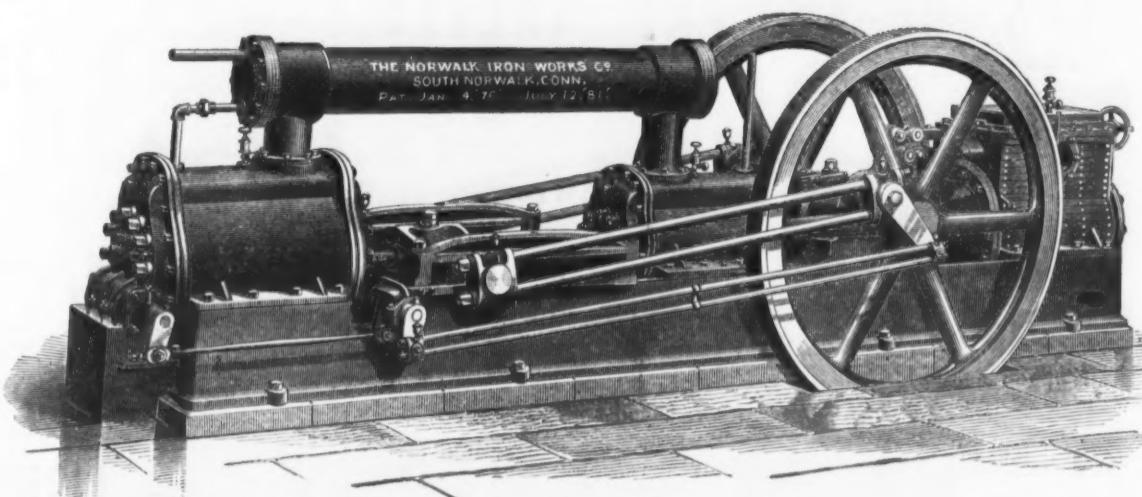
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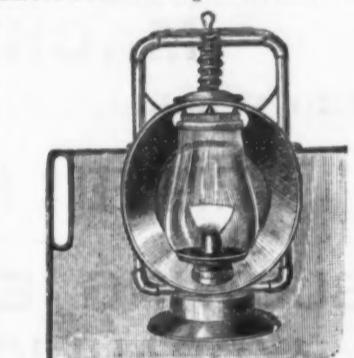
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